

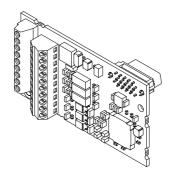
YASKAWA AC Drive-Option Card Complementary Type PG Installation Manual

Type PG-B3

To properly use the product, read this manual thoroughly and retain for easy reference, inspection, and maintenance. Ensure the end user receives this manual.

安川インバータオプションカード コンプリメンタリタイプ PG 取扱説明書 ^{形式 PG-B3}

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Table of Contents

1 PREFACE		 	 4
2 PRODUCT OVER	VIEW	 	 7
3 OPTION CARD C	OMPONENTS.	 	 9
4 ELECTRICAL INS	TALLATION	 	 10
5 RELATED PARA	METERS	 	 20
6 TROUBLESHOOT	'ING	 	 23
7 SPECIFICATIONS	& WARRANT	ATION .	 27

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YASKAWA ELECTRIC TOBP C730600 36A YASKAWA AC Drive-Option Card PG-B3 Installation Manual

1 Preface

Yaskawa manufactures products used as components in a wide variety of industrial systems and equipment. The selection and application of Yaskawa products remain the responsibility of the equipment manufacturer or end user. Yaskawa accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any Yaskawa product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All systems or equipment designed to incorporate a product manufactured by Yaskawa must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by Yaskawa must be promptly provided to the end user. Yaskawa offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the Yaskawa assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

Applicable Documentation

This instruction manual has been written for the items listed below. Use this option card for its intended purpose only.

Option	Card
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YASKAWA AC Drive-Option Card Complementary PG: PG-B3 Installation Manual (this book) Document Number: TOBP C730600 36
Read this manual first. It contains information required to install the option card and set up related drive parameters.

	Refer to the manual of the drive this option card is being used with. The manual for the drive covers basic installation, wiring, operation procedures, functions, troubleshooting, and maintenance information. It also includes important information on parameter settings and how to tune the drive. To obtain instruction manuals for Yaskawa products access these sites: Europe: http://www.yaskawa.eu.com Japan: http://www.e-mechatronics.com Other areas: contact a Yaskawa representative.
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Registered Trademarks

• Company names and product names listed in this manual are the registered trademarks of those companies.

Supplemental Safety Information

Read and understand this manual before installing, operating or servicing this option unit.

The option unit must be installed according to this manual and local codes.

The following conventions are used to indicate safety messages in this manual. Failure to heed these messages could result in serious or possibly even fatal injury or damage to the products or to related equipment and systems.

A DANGER

Indicates a hazardous situation, which, if not avoided, will result in death or serious injury.

Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates an equipment damage message.

1 Preface

General Safety

General Precautions

- The diagrams in this section may include option units and drives without covers or safety shields to illustrate details. Be sure to reinstall covers or shields before operating any devices. The option board should be used according to the instructions described in this manual.
- Any illustrations, photographs, or examples used in this manual are provided as examples only and may not apply to all products to which this manual is applicable.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- When ordering a new copy of the manual due to damage or loss, contact your Yaskawa representative or the nearest Yaskawa sales office and provide the manual number shown on the front cover.

Heed the safety messages in this manual.

Failure to comply will result in death or serious injury.

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

NOTICE

Do not expose the drive to halogen group disinfectants.

Failure to comply may cause damage to the electrical components in the option unit

Do not pack the drive in wooden materials that have been fumigated or sterilized.

Do not sterilize the entire package after the product is packed.

2 Product Overview

• Regarding this Product

By installing this option card to a drive, the drive is able to read a feedback signal send from a pulse generator (PG) attached to the motor. This PG signal lets the drive know about any subtle variations in the load, and provides the drive with the data necessary for controlling the output frequency to maintain constant speed with a high degree of accuracy.

This card can read a maximum input frequency sent from the PG of 50 kHz. Select a PG with an output of maximum 20 kHz when operating at maximum speed.

This option card allows the user to connect a incremental encoder (PG) for motor speed feedback to the drive and take advantage of the drive's V/f with PG control mode, Closed Loop Vector control mode, and Closed Loop Vector for PM motors to obtain more accurate control and higher performance.

Checking Package Contents

Table 1 Items Included with this Option Card

Package Contents	Option Card	Lead Lines (for grounding)	Screws (M3)	Manual (this book)
-			() () ()	MANUAL
Number of Items	1	2	3	1

- Inspect the Option Card for damage. If the Option Card appears damaged upon receipt, contact the shipper immediately.
- Verify receipt of the correct model by checking the model number printed on the Name plate of the Option Card. (see *Figure 1*)
- If you have received the wrong model or the Option Card does not function properly, contact your supplier.

Tools Required for Installation

A Phillips screwdriver PH1 (#1) is needed to install this option card.

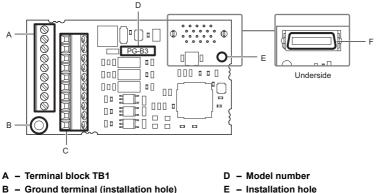
Additionally a straight-edge screwdriver (blade depth: 0.4 mm, width: 2.5 mm) will be needed to wire the terminal block.

Note: Other tools are required for preparing encoder cables.

Option Card Components

Option Card

3



B - Ground terminal (installation hole)

C – Terminal block TB2

Figure 1 Option Card

F - Connector (CN5)

Terminal Block

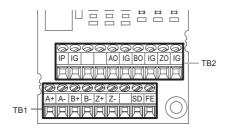


Figure 2 Terminal Block

4 Electrical Installation

Safety Messages

A DANGER

Electric Shock Hazard

Power to the drive must be shut off when installing this option card.

Even though the power has been shut off, voltage still remains in the drive's DC bus. Wait before removing the front cover once the drive has been turned off.

The CHARGE light on the drive will go out after voltage in the DC bus drops below 50 V, at which point it is safe to remove the front cover.

Due to the risk of electric shock, be sure that all LEDs have gone out and that the DC bus voltage has reached a safe level prior to performing any work on the drive.

Electrical Shock Hazard

Do not allow unqualified personnel to perform work on the drive.

Failure to comply could result in death or serious injury.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives and Option Cards.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge procedures (ESD) when handling the option unit, drive, and circuit boards.

Failure to comply may result in ESD damage to circuitry.

Never shut the power off while the drive is outputting voltage.

Failure to comply may cause the application to operate incorrectly or damage the drive.

Do not operate damaged equipment.

Failure to comply may cause further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.

Properly connect all pins and connectors.

Failure to comply may prevent proper operation and possibly damage equipment.

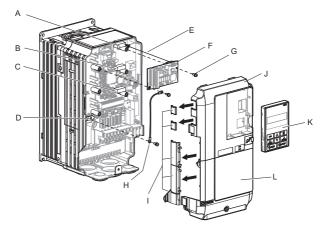
Installing the Option Card

This option card can be inserted into the either the CN5-B or CN5-C connectors located on the drive's control board. If only one option card is connected to the drive, use the CN5-C connector. If two option cards are connected, use both CN5-B and CN5-C. See the drive manual for directions on removing the front cover.

- 1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, then remove the operator and front cover.
- 2. Insert the CN5 connector on the option card into the matching CN5 connector on the drive, then fasten it into place using one of the screws included with the option card.

Connect one of the lead lines using one of the screws to the ground terminal. Two separate lead lines have been included with the option card. Use the longer one when the option card is plugged into connector CN5-C on the drive side. Use the shorter one if it is plugged into connector CN5-B.

Note: There are only two screw holes on the drive for ground terminals. If three option cards are connected, two of the lead lines will need to share the same ground terminal.



- A Connector CN5-C
- B Connector CN5-B
- C Connector CN5-A
- D Drive grounding terminal (FE)
- E Insert connector CN5 here
- F Option card

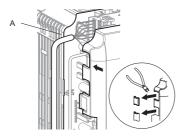
- G Mounting screw
- H Lead line
- Use wire cutters to create an opening for cable lines
- J Front cover
- K Digital operator
- L Terminal cover

Figure 3 Installing an Option Card

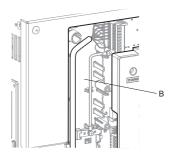
 Wire the option card to the terminal block on the option card. For wiring instructions, see Complementary Output on page 15 and Open-Collector Outputs on page 15.

In the drives CIMR-A \Box 2A0004 to 0040 and 4A0002 to 0023 the PG cable might need to be routed through the top cover to the outside. In this case cut out the perforated openings at the left side of the drive top cover. Make sure no sharp edges that can damage the cable remain.

In the drives CIMR-AD2A0056 to 0211 and 4A0031 to 0165 the PG cable can be routed inside the drive.



A - Wires should pass through the access hold provided on the left side of the front cover. (CIMR-A□2A0004 to 0040, 4A0002 to 0023)



 B – Use the open space provided inside the drive to route option card wiring. (CIMR-A□2A0056 to 0211, 4A0031 to 0165)

Figure 4 Wiring space

- **4.** Place the front cover back onto the drive as it was before.
- Note: 1. Take care when wiring the option card so that the front cover easily fits back onto the drive. Make sure a cable is not caught between the front cover and the drive when putting the cover back on.
 - 2. The drive will not be used as NEMA Type1 if there is any exposed wiring outside the enclosure.

Connection Diagram

Refer to *Figure 5* when wiring the terminal block on the option card.

- If using a single track encoder in the V/f with PG control mode, connect the pulse output from the PG to the option card and set parameter F1-37 in the drive to 0. If using a two track encoder, then connect the A and B pulse outputs on the PG to the option card and set F1-37 to 1.
- If using a two track encoder for the Close Loop Vector control mode, connect pulse outputs A and B from the encoder to the corresponding terminals on the option card.
- For a three track encoder, connect the A, B, and Z pulse outputs to the corresponding terminals on the option card.

A detailed description of the option board terminals can be found in *Terminal Functions on* page 16.

For a description of the PG cable, see *PG Cables on page 17*. For instructions on making your own cable, see *Wire Gauges and Tightening Torque on page 18*.

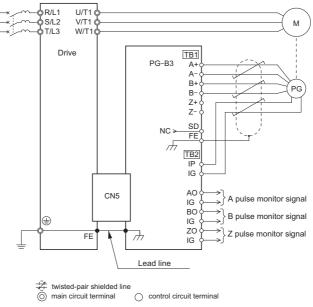


Figure 5 Wiring the Option Card and PG

Take the following steps to prevent erroneous operation caused by noise interference:

- Use shielded wire for the signal lines.
- Keep complementary output wiring under 100 m. Lines for open-collector output should kept under 50 m.
- Make sure that control lines to the option card, main circuit wiring, and power lines are separated from one another.
- The shield should be grounded on both the PG side as well as the drive side. If noise problems arise in the PG signal, try grounding only one end of the signal line, or removing the ground connection on both ends.

Interface Circuit

Complementary Output

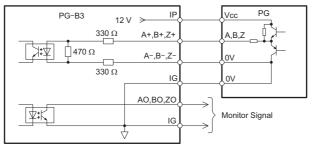


Figure 6 Complementary Outputs for the Interface Circuit

Open-Collector Outputs

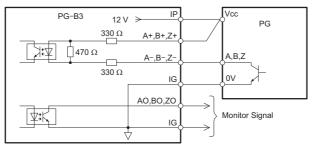


Figure 7 Open-Collector Outputs for the Interface Circuit

Terminal Functions

Terminal Block	Terminal	Function	Description			
	A+	A+ pulse signal input	Delessional invests from the DC			
	A–	A- inverse pulse input	 Pulse signal inputs from the PG. Signal inputs from complementary and open-collector 			
	B+	B+ pulse signal input	outputs			
TB1	B-	B- inverse pulse input	• Signal level			
181 -	Z+	Z+ pulse signal input	H level: 8 to 12 V L level: 2.0 V or less			
	Z-	Z- inverse pulse input	L 10701. 2.0 Y 01 1035			
	SD	NC pin (open)	For use when cables shields should not be grounded			
	FE	Ground	Used for grounding shielded lines			
	IP	PG power supply	Output voltage: 12.0 V ± 5%			
	IG	PG power supply common	 Max output current: 200 mA 			
TD2	AO	A pulse monitor signal	• Outputs the monitor signal for the A, B, and Z pulses from			
TB2	BO	B pulse monitor signal	the PG speed control card			
	ZO	Z pulse monitor signal	 For open collector outputs from the option card Max voltage: 24 V 			
	IG	Monitor signal common	• Max current: 30 mA			

Table 2 Terminal Functions

<1> A separate power supply is needed if the PG requires more than 200 mA to operate. To continue operating through a momentary power loss, a back-up capacitor should be connected.

PG Signal Output and Option Card Settings

With a two or three track encoder the motor rotation direction is determined by the pulse that leads. A PG signal with leading A pulse is considered as rotation in Forward direction (counter-clockwise when from the load side).

NOTICE: Make sure that the option card and PG have been set correctly to ensure that the motor operates as expected.

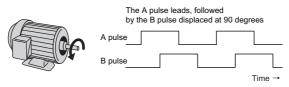


Figure 8 Displacement of A and B Pulses

After connecting the PG outputs to the option card, the direction can be checked by manually rotate the motor with the monitor on the drive.

If the monitor shows the forward direction as being the opposite of what you want, set parameter F1-05/F1-32 to 1 to switch the direction of how the option card reads pulses from the PG output.

PG Cables

For cables running between the option card and the PG, Yaskawa recommends using a LMA-DB-S185Y (complementary output) as show in *Figure 9*.

For instructions on wiring the terminal block, see Terminal Functions on page 16.

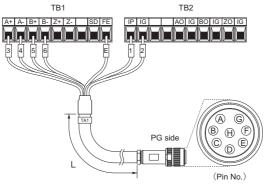


Figure 9 Wiring PG Cables

Table 3 Connecting the PG Cable

Option Card		PG Cable					
Terminal	Wire No.	Color	Pin No.				
IP	1	Blue	С				
IG	2	White	Н				
A+	3	Yellow	В				
A–	4	White	G				
B+	5	Green	А				
B-	6	White	F				
FE	Е	N/A (shield)	D				

Table 4 PG Cable Types

Length	Туре	Length	Туре
10 m	W5010	50 m	W5050
30 m	W5030	100 m	W5100

Wire Gauges and Tightening Torque

Wire gauge specifications are listed below in *Table 5*. Yaskawa recommends using crimp terminals for easy of wiring and to ensure proper connection. Crimp terminal specifications can be found in *Table 6*.

			Bare Cable		Wiring Gauge Crimp Term		
Terminal Signal	Screw Size	Tightening Torque (N·m)	Possible Gauges mm ² (AWG)	Recom mended Gauges mm ² (AWG)	Possible Gauges mm ² (AWG)	Recom mended Gauges mm ² (AWG)	Wire Type
A+, A–, B+, B–, Z+, Z–, FE, IP, IG	M2	0.22 to 0.25	Stranded wire: 0.25 to 1.0 (24 to 17)	0.75	0.25 to 0.5	0.5	Shielded twisted pair, etc.
AO, IG, BO, IG, ZO, IG			Single line: 0.25 to 1.5 (24 to 16)	(18)	(24 to 20)	(20)	Shielded line, etc.

Table 5 Wire Gauges and Tightening Torque

Crimp Terminals

Yaskawa recommends using CRIMPFOX ZA-3 by Phoenix Contact to crimp the terminal ends.

NOTICE: Wire ends should be properly trimmed so no wire extends out from the crimp terminals.

Table 6 Crimp Terminal Sizes

	Wire Gauge mm ² (AWG)	Model	L (mm)	d1 (mm)	d2 (mm)	Manufacturer
↓ ↓	0.25 (24)	AI 0.25 - 6YE	10.5	0.8	2	
	0.34 (22)	AI 0.34 - 6TQ	10.5	0.8	2	Phoenix Contact
	0.5 (20)	AI 0.5 - 6WH	14	1.1	2.5	

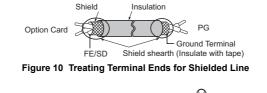
Wiring Procedure

When wiring the option card, wire ends should be prepared as shown in *Figure 10*. See *Wire Gauges and Tightening Torque on page 18* to make sure that the proper tightening torque is applied to each terminal end.

Take particular precautions to ensure that each cable is properly connected, and that wire covering has not been accidentally inserted into the terminals.

NOTICE: Insulation or tape may be required to ensure that shielded lines do not come into contact with other wiring. Insufficient insulation may cause a short circuit that can damage the option card and the drive.

NOTICE: Follow the tightening torque specifications in this manual for all terminal screws. Failing to do so may keep the drive from functioning properly and could damage the terminal block.



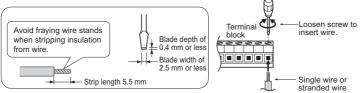


Figure 11 Terminal Block Wiring

5 Related Parameters

The following parameters are used to set up the drive for operation with a PG option card. Set parameters as needed. Instructions on how to set parameters can be found in the instruction manual for the drive the PG option card is connected to.

No.	Parameter	-	ector	Description	Setting Range	Default	
		CN5-B	CN5-C	•	Range		
F1-01 < <u>/</u> >	PG 1 Pulse Setting		0	Sets the pulses to be read from the pulse generator.	0 to 60000	600	
F1-02	PG Feedback Loss (PGo) Operation Selection	0	0	Sets the stopping method when the PG becomes disconnected (PGo). 0: Ramp to stop (decelerates at time set to C1- 02) 1: Coast to stop 2: Fast Stop (decelerates at the time set to C1- 09) 3: Continue running	0 to 3	1	
F1-03	PG Overspeed (oS) Operation Selection	0	0	Sets the stopping method when overspeed is detected. 0: Ramp to stop (decelerates at time set to C1- 02) 1: Coast to stop 2: Fast Stop (decelerates at the time set to C1- 09) 3: Continue running	0 to 3	1	
F1-04	PG Deviation (dEv) Operation Selection		0	0: Ramp to stop (decelerates at time set to C1- 02) 1: Coast to stop 2: Fast Stop (decelerates at the time set to C1- 09) 3: Continue running	0 to 3	3	
F1-05	PG 1 Rotation		0	0: Forward = A pulse leads 1: Forward = B pulse leads	0, 1	0	
F1-06	PG 1 Ratio for PG Pulse Monitor		0	Sets the division ratio for the pulses output from the PG encoder. Set as a three digit number where x is the first digit, y is the second digit, and z the third: Ratio = $\frac{(1 + x)}{yz}$ When only the A pulse is read, this ratio is disabled and pulses are set as $\frac{1}{32}$ to 1.	1 to 132	1	

Table 7 Related Parameters

No.	Parameter		ector	Description	Setting	Default
NO.	Farameter	CN5-B	CN5-C	Description	Range	Delault
F1-08	PG Overspeed (oS) Level	0	0	Sets the level for detecting overspeed (oS). Set as a percentage of the maximum output frequency.	0 to 120	115
F1-09	Overspeed (oS) Detection Time	0	0	Sets the time required for the motor to exceed the the level set in F1-08 to trigger a fault.	0.0 to 2.0	<2>
F1-10	Excessive Speed Deviation Detection (dEv) Level	0	0	Sets the degree of speed deviation to trigger a dEv fault. Set as a percentage of the maximum output frequency.	0 to 50	10
F1-11	Excessive Speed Deviation Detection (DEv) Time	0	0	Sets the time required a speed deviation situation to trigger a fault.	0.0 to 10.0	0.5
F1-12 <3>	PG 1 Gear Teeth 1		0	Number of gear teeth between the PG and motor.		
F1-13 ⊲⊳	PG 1 Gear Teeth 2		0	$\frac{\text{Pulses} \times 60}{\text{F1-01}} \times \frac{\text{F1-13 (load side)}}{\text{F1-12 (motor side)}}$ A gear ratio of 1 will be used if any of these parameters is set to 0.	0 to 1000	0
F1-14	PG Disconnect (PGo) Detection Time	0	0	Sets the time in seconds for PG disconnect to be detected.	0.0 to 10.0	2.0
F1-18	Reverse Rotation detection for PG 1 (dv3)		0	0: Disabled n: Number of times a dv3 situation must be detected to trigger a fault.	0 to 10	10
F1-19	Reverse Rotation detection for PG 1 (dv4)		0	0: Disabled n: Number of times a dv4 situation must be detected to trigger a fault.	0 to 5000	128
F1-21	PG 1 Option Card Function		0	0: A pulse detection 1: AB pulse detection	0, 1	0
F1-30	Motor 2 PG Card Connector	-	-	Selects the connector for the PG option card connected to motor 2. 0: CN5-C 1: CN5-B	0 to 1	1
F1-31 	PG 2 Pulse Setting	0		Sets the pulses to be read from the pulse generator.	0 to 60000	1024
F1-32	PG 2 Rotation	0		0: Forward = A pulse leads 1: Forward = B pulse leads	0, 1	0

No	No. Parameter		ector	Description	Setting	Default
NO. Parameter		CN5-B	CN5-C	Description	Range	Delault
F1-33 <3>	PG 2 Gear Teeth 1	0		Number of gear teeth between the PG and motor.		
F1-34 <3>	PG 2 Gear Teeth 2	0	$ O \qquad \qquad \frac{Pulses \times 60}{F1-31} \times \frac{F1-33 \text{ (load side)}}{F1-34 \text{ (motor side)}} \\ A \text{ gear ratio of 1 will be used if any of these parameters is set to 0.} $		0 to 1000	0
F1-35	PG 2 Division Ratio for Pulse Monitor	0		Sets the division ratio for the pulses output from the PG encoder. Set as a three digit number where x is the first digit, y is the second digit, and z the third: Ratio = $\frac{(1 + x)}{yz}$ When only the A pulse is read, this ratio is disabled and pulses are set as $\frac{1}{32}$ to 1.	1 to 132	1
F1-37	PG 2 Option Card Function	0		0: A pulse detection 1: AB pulse detection	0, 1	0

<1> The number of output pulses for the PG can be calculated as follows:

 $f_{PG}(Hz) = \frac{Motor speed at maximum frequency output (min⁻¹)}{60} \times PG rating (p/rev)$

 $<\!\!2\!\!>$ Value changes according to the control mode selection in A1-02. $<\!\!3\!\!>$ Enabled only when using the V/f with PG control mode.

Troubleshooting

6

Error Codes Displayed on the Drive Operator

The table below lists the various fault codes related to the option card and pulse generator. Further detail on various faults can be found in the instruction manual for the drive.

- Make sure the PG cable is properly connected.
- Check the cables between the PG and the option card.
- Make sure the option card is properly installed to the drive.

Digital Operator Display		Fault Name
	dEv	Speed Deviation (for Control Mode with PG)
δΕυ		The deviation between the speed reference and speed feedback is greater than the setting in F1-10 for longer than the time set to F1-11.
Cau	se	Possible Solution
Load is too heavy.		Reduce the load.
Acceleration and de are set too short.	celeration times	Increase the acceleration and deceleration times (C1-01 through C1-08).
The load is locked u	ıp.	Check the machine.
Parameters are not s	set appropriately.	Check the settings of parameters F1-10 and F1-11.
Motor brake engage	ed.	Ensure the motor brake releases properly.
Digital Opera	tor Display	Fault Name
	dv1	Z-phase Pulse Fall Detection
du l	uvi	The motor turned one full rotation without the Z pulse being detected.
Cau	se	Possible Solution
PG encoder is not connected, not wired properly, or is damaged.		 Make sure the PG encoder is properly connected and shielded line is properly grounded. If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.
Digital Opera	tor Display	Fault Name
	dv2	Z-phase Noise Fault Detection
du2		The Z pulse is out of phase by more than 5 degrees for the number of times specified in parameter F1-17.
Cause		Possible Solution
Noise interference along the PG cable.		Separate the PG cable lines from the source of the noise (very possibly drive output wiring).
PG cable is not wired properly.		Rewire the PG encoder and maker sure all lines including shielded line are properly connected.

Table 8 Fault Display

PG option card or th damaged.	he PG encoder is	If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.	
Digital Opera	tor Display	Fault Name	
		Inversion Detection	
du3 dv3		The torque reference and acceleration are in opposite directions from one another (one is in reverse and the other is forward) while at the same time the speed reference and actual motor speed differ by over 30% for the number o pulses set to F1-18.	
Cau	ise	Possible Solution	
The Z-pulse offset i to E5-11.	s not set properly	Set the value for $\Delta \theta$ to E5-11 as specified on the motor nameplate. Replacing the PG encoder or changing the application so that the motor rotates in reverse instead requires readjustment of the Z-pulse offset.	
An external force of caused the motor to		 Make sure the motor is rotating in the right direction. Look for any problems on the load side that might be causing the motor to rotate in the opposite direction. 	
Noise interference a affecting the A or B	pulse.	Rewire the PG encoder and make sure all lines including shielded line are	
PG encoder is disco properly, or the PG itself is damaged.		properly connected.	
Rotational direction encoder set to F1-05 the order of the mot	5 is the opposite of	Make sure motor lines for each phase (U, V, W) are connected properly.	
Digital Opera	tor Display	Fault Name	
		Inversion Prevention Detection	
<i>പ്</i> പ്പ് dv4		Pulses indicate that the motor is rotating in the opposite direction of the speed reference. Set the number of pulses to trigger inverse detection to F1-19. Note: Disable inverse detection in applications where the motor may rotate in the opposite direction of the speed reference. Setting F1-19 to 0 disables this feature.	
Cau	ise	Possible Solution	
The Z-pulse offset is not set properly to E5-11.		 Set the value for Δθ to E5-11 as specified on the motor nameplate. If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself. Replacing the PG encoder or changing the application so that the motor rotates in reverse instead requires readjustment of the Z-pulse offset. 	
Noise interference along the PG cable affecting the A or B pulse.		 Make sure the motor is rotating in the right direction. Look for any problems on the load side that might be causing the motor to rotate in the opposite direction. 	
PG encoder is disconnected, not wired properly, or the PG option card or PG itself is damaged.		Rewire the PG encoder and maker sure all lines including shielded line are properly connected.If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.	

Digital Opera	tor Display	Fault Name	
₀ <i>₣₿₿₿</i> ₀₽₽00		Non-Compatible Option Card at CN5-A	
Cause		Possible Solution	
Non-compatible opt connected to port C		Use only compatible option cards. See note < <i>I</i> >.	
Digital Opera	tor Display	Fault Name	
oF600	oFb00	Non-Compatible Option Card at CN5-B	
Cau	se	Possible Solution	
Non-compatible opt connected to port C		Use only compatible option cards. See note < <i>I</i> >.	
Digital Opera	tor Display	Fault Name	
of60 /	oFb01	Option Card Connection Error at CN5-B	
Cau	se	Possible Solution	
Option card at port changed during run.		Switch the power off and reconnect the option card.	
Digital Opera	tor Display	Fault Name	
oF[0]	oFC01	Option Card Connection Error at CN5-C	
Cau	se	Possible Solution	
Option card at port changed during run.		Switch the power off and reconnect the option card.	
Digital Opera	tor Display	Fault Name	
oPE06	oPE06	Control Method Selection Error	
		Correct the setting for the control method.	
Cau		Possible Solutions	
A control mode has been selected that requires a PG option card to be installed, but no PG encoder is installed (A1-02 = 1, 3, or 7).		Connect a PG option card.Correct the value set to A1-02.	
Digital Operator Display		Fault Name	
o5	oS	Overspeed	
		The motor speed feedback exceeded the F1-08 setting.	
Cause		Possible Solutions	
Overshoot is occurring.		 Increase the settings for C5-01 (Speed Control Proportional Gain 1) and reduce C5-02 (Speed Control Integral Time 1). If using a Closed Loop Vector mode enable Feed Forward Control and perform Inertia Auto-Tuning. 	
Incorrect speed feedback scaling if terminal RP is used as speed feedback input in V/f control		 Set H6-02 to value of the speed feedback signal frequency when the motor runs at the maximum speed. Adjust the input signal using parameters H6-03 through H6-05. 	

Incorrect PG pulse set	number has been	Check and correct parameter F1-01.	
Inappropriate parameter settings.		Check the setting for the overspeed detection level and the overspeed detection time (F1-08 and F1-09).	
Digital Opera	tor Display	Fault Name	
00	PGo	PG Disconnect	
PGo		Detected when no PG pulses received for a time longer than setting in F1-14.	
Cause		Possible Solutions	
PG cable is disconn	ected.	Reconnect the cable.	
PG cable wiring is wrong.		Correct the wiring.	
PG encoder does not have enough power.		Make sure the correct power supply is properly connected to the PG encoder.	
Brake is holding the motor.		Ensure the brake releases properly	

<1> Depending the type of option card, only a certain number of cards may be connected at the same time. Refer to table below. More details can be found in the option card section of the drive instruction manual.

Table 9 Option Card Installation

Option Card	Connector	Number of Cards Possible
SI-C3, SI-N3, SI-P3, SI-S3, AI-A3, DI-A3 <2>	CN5-A	1
PG-B3, PG-X3	CN5-B, C	2 <3>
DO-A3, AO-A3	CN5-A, B, C	1

<2> The AI-A3 and DI-A3 option can also be installed to option ports CN5-B and CN5-C, but are then used for monitoring purposes only. Input levels are then displayed in U1-17, U1-21 to U1-23. Here, the option cards cannot be used to set the frequency reference or replace the drive analog input with higher resolution inputs.

<3> If only one PG option card is connected to the drive, use the CN5-C connector. If two PG option cards are connected, use both CN5-B and CN5-C.

Specifications & Warranty Information

Specifications

7

Table 10 Option Card Specifications

Option Card	PG-B3			
Compatible Pulse GeneratorsComplementary, Open-collectorSingle track (A pulse), 2 track (A, B pulse) or 3 track (A, B, Z pulse) H level: 8 to 12 V L level: 2.0 V max.				
PG Wiring Length	Complementary: 100 m max. Open-collector: 50 m max.			
PG Power Supply	Output voltage: 12 V ± 5% Max. Output Current: 200 mA			
Compatible Control Modes	V/f with PG, Closed Loop Vector, Closed Loop Vector for PM motors			
Maximum Input Frequency	50 kHz			
Pulse Monitor Output	Monitor for A, B, and Z pulse output: 24 V max, 30 mA Open-collector output			
PG Disconnect Detection	Software detection			
Ambient Temperature	-10°C to 50°C			
Humidity 95% RH or less with no condensation				
Storage Temperature	-20°C to 60°C allowed for short-term transport of the product			
Area of Use	Indoor (free of corrosive gas, airborne particles, etc.)			
Altitude 1000 m or less				

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The revision dates and numbers of the revised manuals are given on the bottom of the back cover.

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