



» 3 in 1 RFID: Antenna, Amplifier & Controller

» Easy Connection via Ethernet

realrzing

OMRON Prom

Over 25 Years of History and Experience



Experience in all sectors of Transportation Manufacturing. Bringing High quality to your Manufacturing Process.





Industry-leading service for RFID system with over 25 years of experience.





Introduction of high reliability of the RFID system

You can see the backbone of high reliability in the video by reading the 2D code using the bar code reader function of your smartphone or tablet.

ises 2 Trusts.

Radio Regulations Compliance for More than 50 Countries







Radio waves for mobile phone, TV, and Industrial Components are national public goods. RFID system must comply with Radio Regulations.

Continued Compliance that our products can comply with Radio Regulations in more countries as global standards for RFID system.



OMRON sales representative for details on whether application is supported in other countries. The latest information on the status of certification for radio regulations in various countries can be confirmed on the OMRON website.

Simple 3 in 1 RFID Featuring the 3 " Easy "

D Omron V680S-HMD66

RFID

V680

3in1 Puse Ethernet

CONTROLLER

AMPLIFIER

ANTENNA



Easy Connection > P.6

EtherNet/IP™, PROFINET or Ethernet (Modbus TCP) is provided as a standard feature. PLC direct connection.



Read the 2D code on the left with your smartphone or tablet to see "Easy Connection" in the video.



Easy Installation >P.7

Stable communications are possible just by installing within a specified range.



Read the 2D code on the left with your smartphone or tablet to see "Easy Installation" in the video.



Easy Operation > P.8

The Interface using a web browser enables setting for reading/writing data without special software.



Read the 2D code on the left with your smartphone or tablet to see "Easy Operation" in the video.

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system S Series

Easy Connection

Simple system configuration Connect with just one cable via built-in Ethernet

One Connection

Embedded Ethernet I/F realizes just one connection to the system without any network converter. Wiring work can be reduced.

Easy Programming

3 types of industrial Ethernet protocols enable to connect any type of PLC with easy programming.





Easy System Expansion

Multiple Reader/Writers can be easily connected by using a Switching HUB. System design and system expansion can be configured easily.



Easy Installation

Easy to find the best installation location

Communication Diagnostic via LED status indicators

Visualized Communications Status

On-site operators can easily check the communications status with the indicators of the Reader/Writer. The indicators using easy-to-see high-brightness LED can be easily seen from a distance.



Diagnosis of Communications

The Reader/Writer measures the communications signal and ambient noise levels to diagnose its stability, then indicates in LED and report to Host System. Easily and quickly checks the proper installation of the system, and helps to reduce startup time. This can be used for preventing errors during operation.

Indicates "Warning" states communication in yellow.





 Note: 1. Communication Diagnostic is disabled in the default settings.

 2. The communication time is longer when enabling Communication Diagnostic.

 For details, refer to the User's Manual (Cat. No. Z339 or Z353).

Interrogation Zone Extended Mode

Can control multiple Reader/Writers by sending just one command. The Reader/Writers installed on both sides of the conveyor can access the RF Tags on the pallets even if the pallets are not placed with the same orientation.





Easy Operation

No special software nor expert RFID knowledge required Operate via web browser on your computer

WEB Browser I/F

Enable all parameter settings, execute RF Tag communications, and check the operation log anywhere by just connecting the computer.

Easy Troubleshooting

Up to 2000 communication results are stored and provide guidance for the "Warning" results. Can be quickly recovered from trouble without expert knowledge.

🗖 List

Latest 2,048 communication results are logged and checked.



Guidance window

Graph

Diagnostic results can be shown by the graph. Analysis time to identify the cause of unstable communication can be reduced by checking the time-series signal and noise levels. The results can be output to CSV files.

OMRON V680S RFID Reader

NI

80-11-22-32-44-53 FUN Miser



Four Language Support

Plus+ Select from four languages: English, Chinese, Korean and Japanese.



V6805 Series RF Tag Contributes to shorter set-up time and more stable operation Versatile selection, IPx9K support, and longer communication range



Easy to Select Suitable RF Tag for Your Application

V680S RF Tag series offers 8 kinds of full combinations based on Communication Range, Mounting Materials, Memory Sizes. Making it Easy to find the suitable RF Tag for your application.



Durable to High-temperature Wash Down : IP68 + IPx9K*1 Support

RF Tag is molded by PPS resin which has superior oil and chemical resistance specification. It can be washed-down by a steam cleaner without removing from the pallet.

*1. IPx9K is a protection standard regarding high temperature and high-pressure water.



Longer Communication Range*2

V680S series RF Tags are optimally designed to be used with V680S series Reader/Writers. Communication Range are up to 30% longer than those of existing models. This enables more flexible system design.

Up to 30% longer than existing model



Combination Examples

Sizo	Memory Reader/		Communication Range		
5120	Capacity	Writer	Existing Model	V680S series	
40×40 mm (40 mm×40 mm×5 mm)	8K bytes	V680S-HMD64-ETN	V680-D8KF67 5.0 to 50.0 mm	V680S-D8KF67 5.0 to 65.0 mm	
86×54 mm (86 mm×54 mm×10 mm)	8K bytes	V680S-HMD66-ETN	V680-D8KF68A 10.0 to 100.0 mm	V680S-D8KF68 10.0 to 115.0 mm	

*2. When using some combinations of V680S series RF Tag and V680S series Reader/Writer.

System Configuration

The below shows the configuration for 1 to 1 connection. Multiple Reader/Writers can be connected by using a Switching HUB.



Modbus TCP Reader/Writer V680S-HMD6 -ETN RF Tag V680S-D V680-D PLC/Machine Cable *1 **Automation Controller** V680S-A41 M (Special connector - RJ45) V680S-A42 M (Special connector - Loose wires) *2 Personal Computer Power Supply 24 VDC -15%~+10% Note. The cable can be extended up to 60 m by using the Extension Cable V680S-A40□M (cable length: 10/20/50 m). Use the extension cable between the Reader/Writer and cable.

Only one extension cable can be used.

*1. The length of the Cable V680S-A41 M/-A42 M is 2, 5, or 10 m.

*2. The end of the cable should be prepared before connecting.

V680S series RF Tag (2K bytes/8K bytes)					(Unit: mm)	
	RF Tag		Reader/Writer			
			V680S-HMD63-□□□	V680S-HMD64-□□□	V680S-HMD66-00	
	Model	Installation			ur	
			50×50×30	75×75×40	120×120×40	
	V680S-D□KF67	nonmetallic surface	7.0 to 40.0	5.0 to 65.0	7.0 to 85.0	
40×40×5	V680S-D□KF67M	metallic surface	6.0 to 30.0	3.0 to 40.0	4.0 to 45.0	
	V680S-D□KF68	nonmetallic surface	*	7.5 to 75.0	10.0 to 115.0	
86×54×10	V680S-D□KF68M	metallic surface	*	5.5 to 55.0	7.5 to 75.0	

V680S series RF Tag (2K bytes/8K bytes)

Note: The data above table shows the communication ranges for both Read and Write operation.

* This combination is not guaranteed due to the size mismatch between the Reader/Writer and RF Tag.

V680 series RF Tag (1K bytes)

(Unit: mm) RF Tag Reader/Writer V680S-HMD66-00 V680S-HMD63-V680S-HMD64-Model Installation 50×50×30 75×75×40 120×120×40 0.0 to 24.0 0.0 to 33.0 0.0 to 45.0 V680-D1KP54T nonmetallic surface (0.0 to 20.0) (0.0 to 28.0) (0.0 to 38.0) φ20×t2.7 0.0 to 30.0 0.0 to 47.0 0.0 to 64.0 V680-D1KP66T nonmetallic surface (0.0 to 25.0) (0.0 to 42.0) (0.0 to 57.0) 0.0 to 25.0 0.0 to 35.0 0.0 to 37.0 34×34×3.5 V680-D1KP66MT metallic surface (0.0 to 30.0) (0.0 to 20.0) (0.0 to 30.0) 0.0 to 25.0 0.0 to 42.0 0.0 to 59.0 V680-D1KP66T-SP nonmetallic surface (0.0 to 20.0) (0.0 to 37.0) (0.0 to 52.0) 95×36.5×6.5 7.5 to 75.0 10.0 to 90.0 0 V680-D1KP58HTN nonmetallic surface * (7.5 to 75.0) (10.0 to 80.0) φ80×t10

Note: The data above table shows the communication ranges for both Read and Write operation.

* This combination is not guaranteed due to the size mismatch between the Reader/Writer and RF Tag.

RFID System V680S Series

3 in 1 RFID: Antenna, Amplifier & Controller

- Conforms to ISO/IEC 18000-3 (15693).
- Standard-feature Ethernet (EtherNet/IP, PROFINET, Modbus TCP) enables easy connection with one cable.
- Easy installation and "visualized" communications status minimize startup work and downtime.
- WEB browser can be used for setting, monitoring, and communications with RF Tags.



Ordering Information

Reader/Writer

Appearance	Size	Network	Model
7	50 ··· 50 ··· 20 mm	EtherNet/IP	V680S-HMD63-EIP <u>NEW</u>
5	50 × 50 × 30 mm	PROFINET	V680S-HMD63-PNT <u>NEW</u>
	75 × 75 × 40 mm	EtherNet/IP	V680S-HMD64-EIP <u>NEW</u>
5		PROFINET	V680S-HMD64-PNT <u>NEW</u>
	120 × 120 × 40 mm	EtherNet/IP	V680S-HMD66-EIP <u>NEW</u>
S	120 × 120 × 40 mm	PROFINET	V680S-HMD66-PNT <u>NEW</u>
an a Ng	50 × 50 × 30 mm		V680S-HMD63-ETN <u>NEW</u>
	75 imes 75 imes 40 mm	Modbus TCP (TCP/IP)	V680S-HMD64-ETN
8 %	120 × 120 × 40 mm		V680S-HMD66-ETN

RF Tag V680S-series

Туре	Memory capacity	Appearance	Size	Installation	Model
			$40 \times 40 \times 5 \text{ mm}$	For flush mounting on metallic surface	V680S-D2KF67M
	0 K hutee			For flush mounting on nonmetallic surface	V680S-D2KF67
2 K bytes Battery-less 8 K bytes	2 K bytes		86 × 54 × 10 mm	For flush mounting on metallic surface	V680S-D2KF68M
				For flush mounting on nonmetallic surface	V680S-D2KF68
			$40 \times 40 \times 5 \text{ mm}$	For flush mounting on metallic surface	V680S-D8KF67M *
				For flush mounting on nonmetallic surface	V680S-D8KF67 *
	o K Dytes		86 × 54 × 10 mm	For flush mounting on metallic surface	V680S-D8KF68M *
				For flush mounting on nonmetallic surface	V680S-D8KF68 *

* V680S-D8KF6 M/V680S-D8KF6 can be used with V680S series Reader/Writer version 2.00 or higher.

V680-series

Туре	Memory capacity	Appearance	Size	Installation	Model
Potton/ loop			20 dia. × 2.7 mm	For flush mounting on nonmetallic surface	V680-D1KP54T
Battery-less			242425.mm	For flush mounting on metallic surface	V680-D1KP66MT
	1 K butee		34 × 34 × 3.5 mm	For flush mounting on nonmetallic surface	V680-D1KP66T
Environment-resistant type Battery-less	T K Dytes		95 × 36.5 × 6.5 mm	For flush mounting on nonmetallic surface	V680-D1KP66T-SP
High-temperature type Battery-less		$\overline{\mathbf{O}}$	80 dia. × t10 mm	For mounting with special attachment	V680-D1KP58HTN

Note: V680 series 8K-byte RF Tag (V680-D8KF67,V680-D8KF67M and V680-D8KF68A) can communicate with V680S series Reader/Writer. For details, refer to the User's Manual (Cat. No. Z339, Z353 or Z354).

RF Tag Attachment

Туре	Appearance	Model
For the V680-D1KP66T		V600-A86
For the V680-D1KP58HTN	8	V680-A80
For the V680-D1KP54T		V700-A80

Cable

Recommended Ethernet Cable for EtherNet/IP and PROFINET (Connection between Host Device and Reader/Writer) Use STP (shielded twisted-pair) cable of category 5 or higher.

Ite	em	Cable length (m) *	Model
	Rugged type	0.3	XS5W-T421-AMC-K
	Cable with Connectors on Both Ends (M12 Straight/B.I45)	0.5	XS5W-T421-BMC-K
		1	XS5W-T421-CMC-K
		2	XS5W-T421-DMC-K
		5	XS5W-T421-GMC-K
Wire Gauge and Number of Pairs:		10	XS5W-T421-JMC-K
AWG22, 2-pair Cable	Rugged type Cable with Connectors on Both Ends (M12 Right-angle/RJ45)	0.3	XS5W-T422-AMC-K
		0.5	XS5W-T422-BMC-K
		1	XS5W-T422-CMC-K
		2	XS5W-T422-DMC-K
	F ()	5	XS5W-T422-GMC-K
		10	XS5W-T422-JMC-K

* Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15m are available.

Note: For details, refer to the Industrial Ethernet Connectors Catalog (Cat.No.G019).

Recommended Power Cable for EtherNet/IP and PROFINET (Connection between Power Supply and Reader/Writer) XS5F-D42□-□80-□

Cable specifications	Cable length L (m)	Cable outer diameter (mm)	Straight Connectors	Angled Connectors	Minimum
Cable specifications	Cable length L (III)		Model		order
	1		XS5F-D421-C80-F	XS5F-D422-C80-F	10
	2		XS5F-D421-D80-F	XS5F-D422-D80-F	
Fire-retardant, Robot cable	3	6	XS5F-D421-E80-F	XS5F-D422-E80-F	5
	5		XS5F-D421-G80-F	XS5F-D422-G80-F	
	10		XS5F-D421-J80-F	XS5F-D422-J80-F	1

Note: For details, refer to the Industrial Connectors Catalog (Cat. No. X082).

Cable for Modbus TCP (Connection between Host Device and Reader/Writer)

Туре	Appearance	Length	Model
		2 m	V680S-A41 2M
Special connector – RJ45		5 m	V680S-A41 5M
		10 m	V680S-A41 10M
		2 m	V680S-A42 2M
Special connector – Loose wires		5 m	V680S-A42 5M
		10 m	V680S-A42 10M

Extension Cable for Modbus TCP (Connection between Host Device and Reader/Writer)

Туре	Appearance	Length	Model
	0	10 m	V680S-A40 10M
Special connector – Special connector	10	20 m	V680S-A40 20M
		50 m	V680S-A40 50M

Note: 1. The extension cable can be used for the Reader/Writer for Modbus TCP V680S-HMD6 -ETN.

2. The cable can be extended up to 60 m by using an extension cable. Only one extension cable can be used.

3. Flexible cables are also available. Contact your OMRON sales representative for details.

Industrial Switching Hubs (Recommended Hubs)

Type Appearance		Speci	Model		
		Functions	No. of ports	Failure detection	Woder
Industrial Switching Hubs		Quality of Service (QoS): EtherNet/IP control data priority	3	No	W4S1-03B
	212	Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation	5	No	W4S1-05B
		5	Yes	W4S1-05C	

Ratings and Performance

Reader/Writer EtherNet/IP, PROFINET

Item Model	V680S-HMD63-EIP V680S-HMD63-PNT	V680S-HMD64-EIP V680S-HMD64-PNT	V680S-HMD66-EIP V680S-HMD66-PNT		
Dimensions	$50W \times 50H \times 30D$ (excluding protruding parts and cables)	$75W \times 75H \times 40D$ (excluding protruding parts and cables)	120W \times 120H \times 40D (excluding protruding parts and cables)		
Power supply voltage	24 VDC (-15% to +10%)				
Consumption current	0.2A max.				
Ambient operating temperature	-10 to +55 °C (with no icing)				
Ambient operating humidity	25% to 85% (with no condensation)				
Ambient storage temperature	–25 to 70 $^\circ C$ (with no icing)	-25 to 70 °C (with no icing)			
Ambient storage humidity	25% to 85% (with no condensation)				
Insulation resistance	20 $\mbox{M}\Omega$ min. (at 500 VDC) between cable te	rminals and case			
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min between cat	ble terminals and case			
Vibration resistance	No abnormality after application of 10 to 50 sweeps in each of 3 axis directions (up/dow	0 Hz, 1.5-mm double amplitude, acceleration n, left/right, and forward/backward) for 11 mi	: 100 m/s², 10 nutes each		
Shock resistance	No abnormality after application of 500 m/s ²	² , 3 times each in 6 directions (Total: 18 times	s)		
Degree of protection	IP67 (IEC 60529: 2001) Oil resistance equivalent to IP67F (JIS C 09	020: 2003, Appendix 1) *			
Materials	Case: PBT resin, Filled resin: Urethane resi	n			
Mass	Approx. 240g	Approx. 390g	Approx. 760g		
Installation method	Reader/Writer: Two M4 screws (Use a screw of 12 mm or more in length.) Branch cable joint: One M4 screws				
Host device communications interface	Ethernet 10BASE-T/100BASE-TX				
Host device communications protocol	EtherNet/IP, PROFINET				
Accessories	Instruction Sheet, Description of Regulation	s and Standard, IP address label			

* Oil resistance has been tested using a specific oil as defined in the OMRON test method.

Note: The 0.5 m cable with two M12 connectors is attached to the Reader/Writer. The cable cannot be removed.

Modbus TCP

Item Model	V680S-HMD63-ETN	V680S-HMD64-ETN	V680S-HMD66-ETN				
Dimensions	$50W \times 50H \times 30D$ (excluding protruding parts)	$75W \times 75H \times 40D$ (excluding protruding parts)	120W \times 120H \times 40D (excluding protruding parts)				
Power supply voltage	24 VDC (-15% to +10%)	4 VDC (-15% to +10%)					
Consumption current	0.2A max.						
Ambient operating temperature	-10 to +55 °C (with no icing)	-10 to +55 °C (with no icing)					
Ambient operating humidity	25% to 85% (with no condensation)						
Ambient storage temperature	-25 to 70 °C (with no icing)						
Ambient storage humidity	25% to 85% (with no condensation)						
Insulation resistance	20 M Ω min. (at 500 VDC) between cable terminals and case						
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min between cable terminals and case						
Vibration resistance	No abnormality after application of 10 to 500 Hz, 1.5-mm double amplitude, acceleration: 100 m/s ² , 10 sweeps in each of 3 axis directions (up/down, left/right, and forward/backward) for 11 minutes each						
Shock resistance	No abnormality after application of 500 m/s ²	² , 3 times each in 6 directions (Total: 18 times	5)				
Degree of protection	IP67 (IEC 60529: 2001) Oil resistance equivalent to IP67F (JIS C 0920: 2003, Appendix 1) *1						
Materials	Case: PBT resin, Filled resin: Urethane resi	in					
Mass	Approx. 120g	Approx. 270g	Approx. 640g				
Installation method	Two M4 screws (Use a screw of 12 mm or more in length.) Four M4 screws (Use a screw of 12 mm or more in length.)						
Host device communications interface	Ethernet 10BASE-T/100BASE-TX						
Host device communications protocol	MODBUS TCP						
Accessories	Instruction sheet, Description of Regulations	s and Standard, IP address label, Ferrite core	e *2				

*1 Oil resistance has been tested using a specific oil as defined in the OMRON test method.
*2 Provided only with the V680S-HMD66-ETN.

RF Tag V680S-series RF Tag (2K-byte Memory)

Item Model	V680S-D2KF67	V680S-D2KF67M	V680S-D2KF68	V680S-D2KF68M			
Memory capacity	2,000 bytes (user area)						
Memory type	FRAM						
Data Retention	10 years after writing (85 °C or le	ess)					
Memory life	One trillion writes for each block	(85 °C or less), Access frequency	/ *1 : One trillion accesses				
Ambient operating temperature	–20 to 85 °C (with no icing)	-20 to 85 °C (with no icing)					
Ambient storage temperature	–40 to 125 °C (with no icing)						
Ambient operating humidity	35% to 85%						
Degree of protection	IP68 (IEC 60529:2001), Oil resistance equivalent to IP67G (JIS C 0920:2003, Appendix 1) *2. IPX9K (DIN 40 050)						
Vibration resistance	No abnormality after application of 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each directions for 15 minutes each						
Shock resistance	No abnormality after application of 500 m/s ² , 3 times each in X, Y, and Z directions (Total: 18 times)						
Dimensions	$40 \times 40 \times 5 \text{ mm} (W \times H \times D) $ $86 \times 54 \times 10 \text{ mm} (W \times H \times D)$						
Materials	PPS resin						
Weight	Approx. 11.5 g	Approx. 12 g	Approx. 44 g	Approx. 46 g			
Metal countermeasures	None	Provided	None	Provided			

***1** The number of accesses is the total number of reads and writes.

*2 Oil resistance has been tested using a specific oil as defined in the OMRON test method.

Note: For details, refer to the User's Manual (Cat. No. Z339).

RF Tag (8K-byte Memory)

Item Model	V680S-D8KF67	V680S-D8KF67M	V680S-D8KF68	V680S-D8KF68M			
Memory capacity	8,192 bytes (user area)	8,192 bytes (user area)					
Memory type	FRAM						
Data Retention	10 years after writing (85 °C or le	ess)					
Memory life	One trillion writes for each block	(85 °C or less), Access frequency	/ *1 : One trillion accesses				
Ambient operating temperature	–20 to 85 °C (with no icing)	-20 to 85 °C (with no icing)					
Ambient storage temperature	–40 to 125 °C (with no icing)						
Ambient operating humidity	35% to 85%						
Degree of protection	IP68 (IEC 60529:2001), Oil resistance equivalent to IP67G (JIS C 0920:2003, Appendix 1) *2. IPX9K (DIN 40 050)						
Vibration resistance	No abnormality after application of 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each directions for 15 minutes each						
Shock resistance	No abnormality after application	No abnormality after application of 500 m/s ² , 3 times each in X, Y, and Z directions (Total: 18 times)					
Dimensions	$40 \times 40 \times 5 \text{ mm} (W \times H \times D) $ $86 \times 54 \times 10 \text{ mm} (W \times H \times D)$						
Materials	PPS resin						
Weight	Approx. 11.5 g	Approx. 12 g	Approx. 44 g	Approx. 46 g			
Metal countermeasures	None	Provided	None	Provided			

***1** The number of accesses is the total number of reads and writes.

***2** Oil resistance has been tested using a specific oil as defined in the OMRON test method.

Note: For details, refer to the User's Manual (Cat. No. Z339).

V680-series RF Tag (1K-byte Memory)

Item Model	V680-D1KP54T	V680-D1KP66T	V680-D1KP66MT	V680-D1KP66T-SP			
Memory capacity	1,000 bytes (user area)	1,000 bytes (user area)					
Memory type	EEPROM						
Data retention time	10 years after writing (85 °C or Total data retention at high ter	r less), 0.5 year after writing (85 nperatures exceeding 125 °C is	°C to 125 °C) 10 hours *1	10 years after writing (85 °C or less)			
Write endurance	100,000 writes for each block	(25 °C)					
Ambient operating temperature (during transmission)	–25 to 85 °C (with no icing)		During RF Tag communications: -25 to 70 °C (with no icing) Not during RF Tag communications: -40 to 110 °C (with no icing)				
Ambient storage temperature (during data backup)	-40 to 125 °C (with no icing) Heat resistance: 1,000 thermal High tempera 200 thermal c High tempera	cycles each of 30 minutes at ture storage: 1,000 hours at 150 ycles each of 30 minutes at10 ture storage: 200 hours at 180 °	–40 to 110 °C (with no icing)				
Ambient operating humidity	35 to 95%						
Degree of protection	IP67 (IEC 60529:2001) Oil resistance equivalent to IP67G (JIS C 0920:2003, Appendix 1) *4	IP68 (IEC 60529:2001) Oil resistance equivalent to IP6 (JIS C 0920:2003, Appendix 1	IP68 (IEC 60529:2001) Oil resistance equivalent to IP67G (JIS C 0920:2003, Appendix 1) *4				
Vibration resistance	No abnormality after application of 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each						
Shock resistance	No abnormality after application	on of 500 m/s ² , 3 times each in λ	K, Y, and Z directions (Total: 18	times)			
Appearance	20 dia. \times 2.7 mm	$34 \times 34 \times 3.5 \text{ mm}$ $95 \times 36.5 \times 6.5 \text{ mm}$ (excluding protruding protru					
Materials	PPS resin	Exterior: PFA fluororesin RF Tag filling: PPS resin					
Weight	Approx. 2 g	Approx. 6 g	Approx. 7.5 g	Approx. 20 g			
Metal countermeasures	None	None	Provided	None			

*1 After storing data at high temperatures, rewrite the data even if changes are not required. High temperatures are those exceeding 125 °C up to 180 °C.

*2 150 °C heat resistance: The heat resistance has been checked at 150 °C for up to 1,000 hours, and thermal shock has been checked through testing 1,000 thermal cycles each of 30 minutes at -10/150 °C. (Test samples: 22, defects: 0)

★3 180 °C heat resistance: The heat resistance has been checked at 180 °C for up to 200 hours, and thermal shock has been checked through testing 200 thermal cycles each of 30 minutes at -10 °C/180 °C. (Test samples: 22, defects: 0)

*4 Oil resistance has been tested using a specific oil as defined in the OMRON test method.

Note: For details, refer to the User's Manual (Cat. No. Z339).

RF Tag (1K-byte Memory with High-temperature Capability)

Item Model	V680-D1KP58HTN
Memory capacity	1,000 bytes (user area)
Memory type	EEPROM
Data Retention	10 years after writing (85 °C or less), 0.5 year after writing (85 °C to 125 °C) Total data retention at high temperatures exceeding 125 °C is 10 hours *1
Write Endurance	100,000 writes for each block (25 °C)
Ambient operating temperature (during transmission)	–25 to 85 °C (with no icing)
Ambient storage temperature (during data backup)	 -40 to 250 °C (with no icing) *2 (Data retention: -40 to 125 °C) 1. 2,000 cycles of 30 minutes each between room temperature and 200 °C 2. 500 hours at 250 °C
Ambient storage humidity	No restrictions.
Degree of protection	IP67 (IEC 60529:2001) Oil resistance equivalent to IP67G (JIS C 0920:2003, Appendix 1) *3
Vibration resistance	No abnormality after application of 10 to 2,000 Hz, 1.5-mm double amplitude, acceleration: 150 m/s ² , 10 sweeps each in X, Y, and Z directions for 15 minutes each
Shock resistance	No abnormality after application of 500 m/s ² , 3 times each in X, Y, and Z directions (Total: 18 times)
Materials	PPS resin
Weight	Approx. 70 g

*1. After storing data at high temperatures, rewrite the data even if changes are not required. High temperatures are those exceeding 125 °C up to 250 °C.

*2 Storing RF Tags under high temperatures or under heat cycles will adversely affect the performance of the internal parts and the service life of the RF Tags. The RF Tag were placed in the following high temperatures and then evaluated in-house. It was confirmed that no problems occurred.

1. 2,000 cycles of 30 minutes each between room temperature and 200 $^\circ\text{C}.$

2. 500 hours at 250 °C.

***3** Oil resistance has been tested using a specific oil as defined in the OMRON test method.

Note: For details, refer to the User's Manual (Cat. No. Z339, Z353 or Z354).

Communication Specifications

V680S-series RF Tag (2K-byte Memory)

Com	bination		Communication	
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions
V680S-D2KF67M (mounted to metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read/Write	6.0 to 30.0 (axis offset ±10)	V680S-HMD63-ETN/-EIP/-PNT V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M V680S-D2KF67M
	V680S-HMD64-ETN/-EIP/-PNT			
		Read/Write	3.0 to 40.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D2KF67M Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	4.0 to 45.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D2KF67M Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
V680S-D2KF67 (mounted to non-metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read/Write	7.0 to 40.0 (axis offset ±10)	Metallic material V680S-HMD63-ETN/-EIP/-PNT V680S-D2KF67 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	5.0 to 65.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D2KF67 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	7.0 to 85.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP V680S-D2KF67 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)

Combination		Communication		
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions
V680S-D2KF68M (mounted to metallic material)	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	5.5 to 55.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D2KF68M Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	7.5 to 75.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D2KF68M Vormunication Non-metallic material (Examples: Resin, plastic, wood, etc.)
V680S-D2KF68 (mounted to non-metallic material)	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	7.5 to 75.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D2KF68 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	10.0 to 115.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D2KF68 V680S-D2KF68 V680S-D2KF68 V680S-D2KF68 V680S-D2KF68 Von-metallic material (Examples: Resin, plastic, wood, etc.)

RF Tag (8K-byte Memory)

Combination		Communicatio	Communication	ition	
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions	
V680S-D8KF67M (mounted to metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read/Write	6.0 to 30.0 (axis offset ±10)	V680S-HMD63-ETN/-EIP/-PNT Wetallic material V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M V680S-D8KF67M	
	V680S-HMD64-ETN/-EIP/-PNT				
		Read/Write	3.0 to 40.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D8KF67M Communication range Metallic material (Examples: Resin, plastic, wood, etc.)	
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	4.0 to 45.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D8KF67M Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)	
V680S-D8KF67 (mounted to non-metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read/Write	7.0 to 40.0 (axis offset ±10)	Metallic material V680S-HMD63-ETN/-EIP/-PNT V680S-D8KF67 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)	
	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	5.0 to 65.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D8KF67 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)	
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	7.0 to 85.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D8KF67	

Combination		Communication		
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions
V680S-D8KF68M (mounted to metallic material)	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	5.5 to 55.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D8KF68M Communication range Metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	7.5 to 75.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D8KF68M V680S-D8KF68M Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.)
V680S-D8KF68 (mounted to non-metallic material)	V680S-HMD64-ETN/-EIP/-PNT	Read/Write	7.5 to 75.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680S-D8KF68 Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read/Write	10.0 to 115.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT V680S-D8KF68 Communication Communication Ron-metallic material (Examples: Resin, plastic, wood, etc.)

V680-series RF Tag (1K-byte Memory)

Com	bination	E	Communication	
RF Tag	Reader/Writer	Function	(unit: mm)	RF Tag and Reader/whiler mounting conditions
V680-D1KP54T (mounted to non-metallic material)	V680-D1KP54T (mounted to non-metallic material) V680S-HMD63-ETN/-EIP/-PNT	Read	0.0 to 24.0 (axis offset ±10)	Metallic material V680S-HMD63-ETN/-EIP/-PNT
		Write	0.0 to 20.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD64-ETN/-EIP/-PNT			
		Read	0.0 to 33.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT
		Write	0.0 to 28.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read	0.0 to 45.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT
		Write	0.0 to 38.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)
V680-D1KP66MT (mounted to metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read	0.0 to 25.0 (axis offset ±10)	Metallic material V680S-HMD63-ETN/-EIP/-PNT Metallic material V680-D1KP66MT
		Write	0.0 to 20.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
V680S-HMD64-ETN/-EIP/-PNT	Read	0.0 to 35.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT Metallic material V680-D1KP66MT	
	Write	0.0 to 30.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)	
	V680S-HMD66-ETN/-EIP/-PNT	Read	0.0 to 37.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT Metallic material V680-D1KP66MT
		Write	0.0 to 30.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)

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Com	bination	_	Communication	
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions
V680-D1KP66T (mounted to non-metallic material)	V680S-HMD63-ETN/-EIP/-PNT	Read	0.0 to 30.0 (axis offset ±10)	Metallic material V680S-HMD63-EIP/-EIP/-PNT
		Write	0.0 to 25.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD64-ETN/-EIP/-PNT	Read	0.0 to 47.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT
		Write	0.0 to 42.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read	0.0 to 64.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT
		Write	0.0 to 57.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)
V680-D1KP66T-SP (mounted to non-metallic material)	/680-D1KP66T-SP mounted to non-metallic naterial)	Read	0.0 to 25.0 (axis offset ±10)	Metallic material V680S-HMD63-ETN/EIP/-PNT V680-D1KP66T-SP
		Write	0.0 to 20.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)
V680S-HMD64-ETN/-EIF	V680S-HMD64-ETN/-EIP/-PNT	Read	0.0 to 42.0 (axis offset ±10)	Metallic material V680S-HMD64-ETN/-EIP/-PNT V680-D1KP66T-SP
		Write	0.0 to 37.0 (axis offset ±10)	Communication range Non-metallic material (Examples: Resin, plastic, wood, etc.) (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read	0.0 to 59.0 (axis offset ±10)	Metallic material V680S-HMD66-ETN/-EIP/-PNT / V680-D1KP66T-SP
		Write	0.0 to 52.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)

RF Tag (1K-byte memory with High-temperature Capability)

Com	bination		Communication	
RF Tag	Reader/Writer	Function	range (unit: mm)	RF Tag and Reader/Writer mounting conditions
V680-D1KP58HTN (mounted with special attachment)	V680S-HMD64-ETN/-EIP/-PNT	Read	7.5 to 75.0 (axis offset ±10)	V680S-HMD64-ETN/-EIP/-PNT Metallic material V680-D1KP58HTN
		Write	7.5 to 75.0 (axis offset ±10)	Communication range V680-A80 Attachment Non-metallic material* (Examples: Resin, plastic, wood, etc.)
	V680S-HMD66-ETN/-EIP/-PNT	Read	10.0 to 90.0 (axis offset ±10)	V680S-HMD66-ETN/-EIP/-PNT Metallic material V680-D1KP58HTN
	Write	10.0 to 80.0 (axis offset ±10)	Non-metallic material (Examples: Resin, plastic, wood, etc.)	

* The communications range will decrease if the RF Tag is mounted on a metallic surface. Refer to the Influence of Metal at Back Surface in the User's Manual (Cat. No. Z339, Z353 or Z354) for details.

Characteristic Data

RF Tag Interrogation Zone (for Reference Only)

The values given for communications ranges are reference values. Refer to pages 18 to 24 for communications distance specifications. Communication range depends on the RF Tags, ambient temperature, surrounding metal, noise, and other factors. Carefully check the operation when installing a system.

V680S-series

RF Tag (2K-byte memory) V680S-D2KF67

V680S-HMD63- and V680S-D2KF67 (Back Surface: Metal)



V680S-HMD66- and V680S-D2KF67 (Back Surface: Metal)



V680S-D2KF67M

V680S-HMD63-Back Surface: Metal) (Back Surface: Metal)



V680S-HMD66-



V680S-D2KF68

V680S-HMD64- and V680S-D2KF68 (Back Surface: Metal) (Tag direction: Horizontal)



V680S-HMD64- and V680S-D2KF67 (Back Surface: Metal)



V680S-HMD64- and V680S-D2KF67M (Back Surface: Metal) (Back Surface: Metal)







V680S-D2KF68

V680S-HMD66-(Back Surface: Metal) (Tag direction: Horizontal)



V680S-D2KF68M

V680S-HMD64-Back Surface: Metal) (Tag direction: Horizontal)



V680S-HMD66-



RF Tag (8K-byte memory) V680S-D8KF67

V680S-HMD63- and V680S-D8KF67 (Back Surface: Metal)



V680S-HMD66- and V680S-D8KF67 (Back Surface: Metal)



V680S-D8KF67M

V680S-HMD63- and V680S-D8KF67M (Back Surface: Metal) (Back Surface: Metal)



V680S-HMD66- and V680S-D2KF68 (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD64- and V680S-D2KF68M (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD66- and V680S-D2KF68M (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD64- and V680S-D8KF67 (Back Surface: Metal)



V680S-HMD64- and V680S-D8KF67M (Back Surface: Metal) (Back Surface: Metal)



V680S-D8KF67M

V680S-HMD66and V680S-D8KF67M
(Back Surface: Metal)
(Back Surface: Metal)



V680S-D8KF68

V680S-HMD64-Back Surface: Metal) (Tag direction: Horizontal)



V680S-HMD66- and V680S-D8KF68 (Back Surface: Metal) (Tag direction: Horizontal)



V680S-D8KF68M

V680S-HMD64- and V680S-D8KF68M (Back Surface: Metal) (Tag direction: Horizontal)



V680S-HMD66-Back Surface: Metal) (Tag direction: Horizontal)



V680-series RF Tag (1K-byte memory) V680-D1KP54T

V680S-HMD63-(Back Surface: Metal)



V680S-HMD64- and V680S-D8KF68 (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD66- and V680S-D8KF68 (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD64- and V680S-D8KF68M (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD66- and V680S-D8KF68M (Back Surface: Metal) (Tag direction: Vertical)



V680S-HMD64- and V680-D1KP54T (Back Surface: Metal)



V680-D1KP54T

V680S-HMD66- and V680-D1KP54T (Back Surface: Metal)



V680-D1KP66T

V680S-HMD63-Back Surface: Metal)



V680S-HMD66- and V680-D1KP66T (Back Surface: Metal)



V680-D1KP66MT

V680S-HMD63- and V680-D1KP66MT (Back Surface: Metal) (Back Surface: Metal)



V680S-HMD66- and V680-D1KP66MT (Back Surface: Metal) (Back Surface: Metal)



V680-D1KP66T-SP

V680S-HMD63- and V680-D1KP66T-SP (Back Surface: Metal)



V680S-HMD64-Back Surface: Metal)



V680S-HMD64- and V680-D1KP66MT (Back Surface: Metal) (Back Surface: Metal)



V680S-HMD64- and V680-D1KP66T-SP (Back Surface: Metal)



V680-D1KP66T-SP

V680S-HMD66- and V680-D1KP66T-SP (Back Surface: Metal)



V680-D1KP58HTN

V680S-HMD64- and V680-D1KP58HTN (Back Surface: Metal) (with Attachment, V680-A80)



V680S-HMD66- and V680-D1KP58HTN (Back Surface: Metal) (with Attachment, V680-A80)



RF Tag Communication Time (for Reference Only)

V680S series

RF Tag (2k-byte Memory) V680S-HMD6□-□□:

V680S-D2KF6 (M) (Communications speed setting: High speed)

Query Communications time (ms) N: No. of bytes processed	
Read	T = 0.33N + 17.77
Write (with verification)	T = 0.95N + 52.26
Write (without verification)	T = 0.62N + 35.9



RF Tag (8k-byte Memory) V680S-HMD6□-□□□:

V680S-D8KF6 (M) (Communications speed setting: High speed)

Query	Communications time (ms) N: No. of bytes processed
Read	T = 0.33N + 33.41
Write (with verification)	T = 0.82N + 95.39
Write (without verification)	T = 0.46N + 66.12



V680S-HMD6□-□□□:

V680S-D2KF6 (M) (Communications speed setting: Normal speed)

Query	Communications time (ms) N: No. of bytes processed
Read	T = 0.82N + 19.02
Write (with verification)	T = 1.68N + 42.46
Write (without verification)	T = 0.86N + 32.63



V680S-HMD6D-DD: V680S-D8KF6D (M) (Communications speed setting: Normal speed)

Query	Communications time (ms) N: No. of bytes processed
Read	T = 0.45N + 36.41
Write (with verification)	T = 0.92N + 93.32
Write (without verification)	T = 0.46N + 66.12



V680 series RF Tag (1K-byte memory) V680S-HMD6□-□□:V680-D1KP□□T, V680-D1KP66MT, V680-D1KP66T-SP, V680-D1KP58HTN

There are no differences between Communication speed: "normal" and "high".

Query	Communications time (ms) N: No. of bytes processed
Read	T = 0.97N + 5.51
Write (with verification)	T = 1.85N + 3.31
Write (without verification)	T = 1.56N + 3.28



RF Tag (8K-byte memory)

V680S-HMD6-----: V680-D8KF6- (M)

There are no differences between Communication speed: "normal" and "high".

Query	Communications time (ms) N: No. of bytes processed
Read	T = 0.92N + 5.55
Write (with verification)	T = 1.30N + 3.93
Write (without verification)	T = 1.00N + 3.90



Travel Speed Calculations

When communicating with a moving RF Tag, specify a Repeat mode for EtherNet/IP and PROFINET or an AUTO mode for Modbus TCP. The maximum speed for communicating with the RF Tag can be calculated simply using the following formula.

D (Distance travelled in Interrogation zone) is calculated from the actual measurement or the Interrogation zone between the Reader/Writer and RF Tag.



Calculation Example The following example is for reading 128 bytes with the V680S-D2KF68, and V680S-HMD66-ETN.



From the left chart,

Distance travelled in Interrogation zone = 170 mm when Y (communications distance) is 50 mm Communications time T = 123.98 ms (calculated from the communications time , i.e., 0.82×128 bytes + 19.02) Therefore, the maximum speed of the Tag is as follows:

Maximum speed =-	D (Distance travelled in Interrogation zone)		170 (mm)
	T (Communications time)	-	123.98 (ms)
		=	82.27 m/min

Dimensions

(Unit: mm) Tolerance class IT16 applies to dimensions in this datasheet unless otherwise specified.

Reader/Writer











Recommended Ethernet Cable for EtherNet/IP and PROFINET



Cable with Plugs on Both Ends (M12 Right-angle/RJ45) XS5W-T422-□MC-K



Recommended Power Cable for EtherNet/IP and PROFINET

XS5F-D42□-□80-□



Wiring Diagram for 4 Cores



Note: 1. Fire-retardant,Robot cable (XS5F-D42□-□80-F) have warm gray covers.
2. For details, refer to the Industrial Connectors Catalog (Cat. No. X082).

Related Manuals

English Cat. No.	Japanese Cat. No.	Model	Name
Z339	SDGR-709	V680S-HMD6□-ETN	RFID system V680S Series User's Manual (Modbus TCP)
Z353	SDGR-710	V680S-HMD6□-EIP	RFID system V680S Series User's Manual (EtherNet/IP)
Z354	SDGR-711	V680S-HMD6□-PNT	RFID system V680S Series User's Manual (PROFINET)

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Errors and Omissions.

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