# SCARA Robots XS Series

## R6Y - XS series

## **USER'S MANUAL**

OMRON

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#### Introduction

This user's manual was prepared for XS series ceiling-hanging/inverse type models (R6YXSH300 to R6YXS1000) of the OMRON industrial robots.

This user's manual describes the safety measures, handling, adjustment and maintenance of XS series robots for correct, safe and effective use. Be sure to read this manual carefully before installing the robot. Even after you have read this manual, keep it in a safe and convenient place for future reference.

This user's manual should be used with the robot and considered an integral part of it. When the robot is moved, transferred or sold, send this manual to the new user along with the robot. Be sure to explain to the new user the need to read through this manual.

For the operating or maintenance procedures not described in this manual, please refer to the separate "X Series User's Manual". Also refer to the "X Series User's Manual" for precautions and warranty. If there are any obscure points in handling the robot, be sure to contact OMRON sales office or dealer.

For details on specific operation and programming of the robot, refer to the separate "OMRON Robot Controller User's Manual".

#### **Disclaimers**

#### **CHANGE IN SPECIFICATIONS**

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

#### **DIMENSIONS AND WEIGHTS**

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

#### PERFORMANCE DATA

Performance data given in this manual is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

#### **ERRORS AND OMISSIONS**

The information in this manual has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions

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# CHAPTER 1

## **Functions**

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### 1 Robot Manipulator

XS series robots are grouped into the ceiling-hanging models of Fig. 1-1 and the inverse type models of Fig. 1-2. Jog key movement is in the directions shown in Figs. 1-1 and 1-2.

Robot part names and functions are shown in Fig. 1-3 and Fig. 1-4.

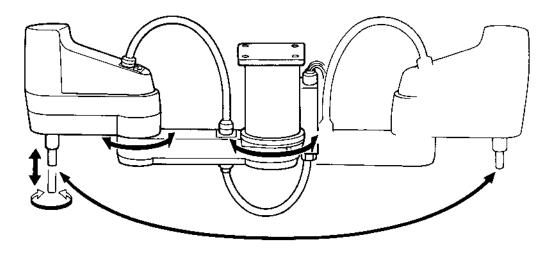


Fig. 1-1 Ceiling-hanging models

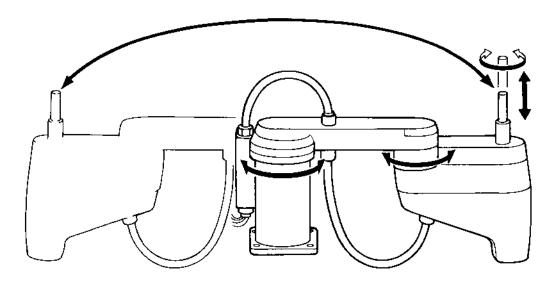
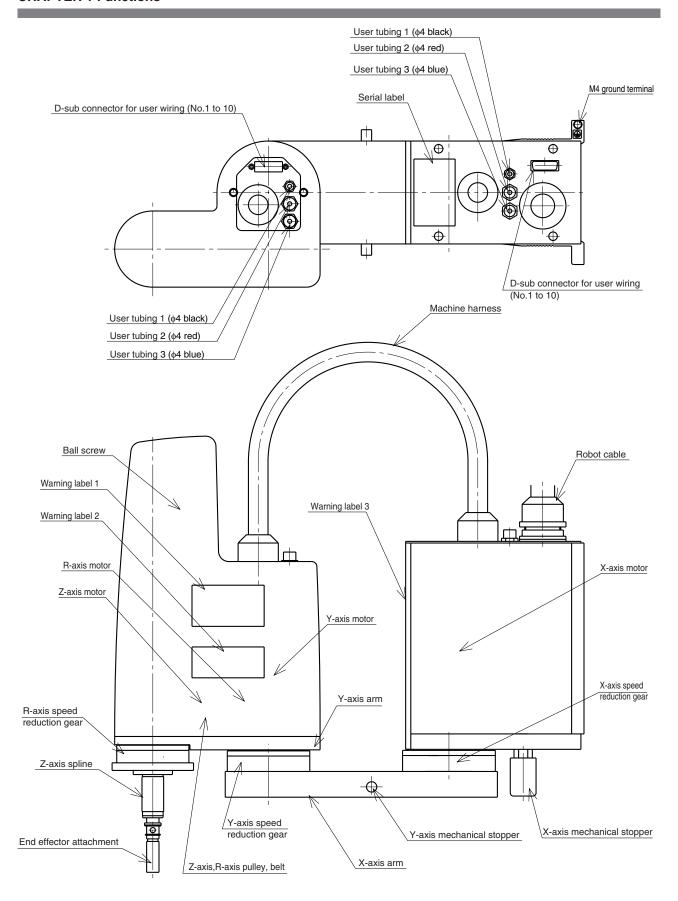
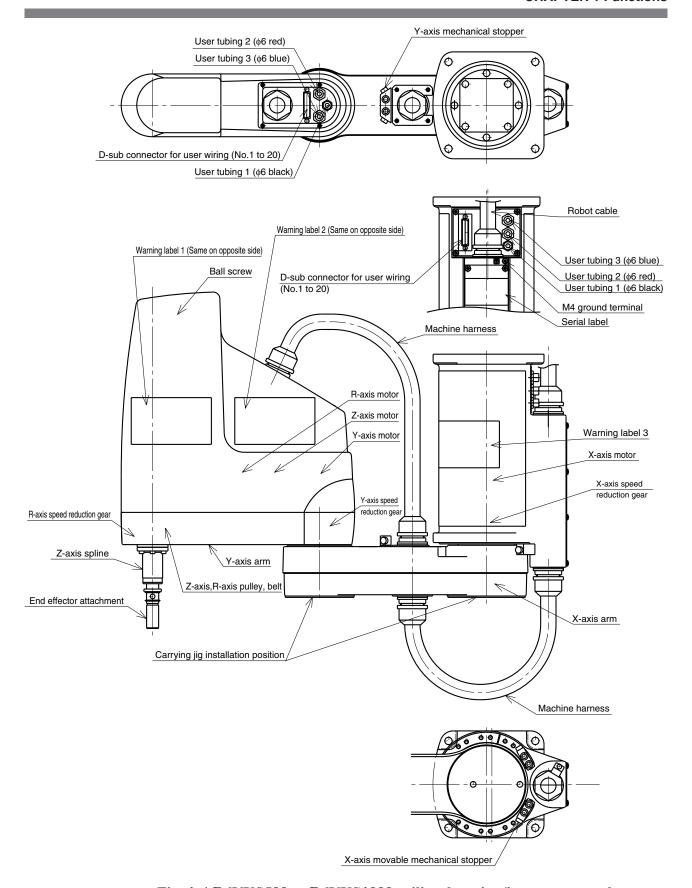


Fig. 1-2 Inverse type models



**Fig. 1-3 R6YXSH300, R6YXSH400 ceiling-hanging/inverse type robots** In the case of the ceiling-hanging/inverse type models, the robot base up/down installation directions in the figure are reversed.



**Fig. 1-4 R6YXS500 to R6YXS1000 ceiling-hanging/inverse type robots** In the case of the ceiling-hanging/inverse type models, the robot base up/down installation directions in the figure are reversed.

#### **2** Robot Parameters

A portion of the robot parameters for ceiling-hanging/inverse type models are changed from the standard specifications when shipped.

The following is a description of these changed parameters and precautions you should take when using these robots.

#### To purchasers of this robot

At this time our sincere thanks for your purchase of this robot.

This robot is made to custom specifications so some parameters are different from standard robots. Please be aware of the following points before attempting to use the robot.

#### Cautions regarding use

Always make a backup of parameters.

Initializing the parameters voids all parameters that were entered. When initialized, load the backup parameters.

#### Parameter changes

A description of parameter changes is given below. Boxes left blank indicate standard specifications.

#### (1) Ceiling-hanging model

#### Axis settings

Parameter	Changes			
Axis parameters	X-axis	Y-axis	Z-axis	R-axis
16. Motor direction	+++			

#### (2) Inverse type models

#### Axis settings

Parameter	Changes			
Axis parameters	X-axis	Y-axis	Z-axis	R-axis
16. Motor direction		+++		

#### Axis settings (R6YXSH300, R6YXSH400)

Parameter	Changes			
Axis parameters	X-axis	Y-axis	Z-axis	R-axis
37. Max. motor rotation				6000

#### Axis settings (R6YXS500, R6YXS600, R6YXS700, R6YXS800, R6YXS1000)

Parameter	Changes			
Axis parameters	X-axis	Y-axis	Z-axis	R-axis
37. Max. motor rotation				4000

#### (3) R6YXSH300

#### Axis settings

Parameter	Changes			
Axis parameters	X-axis	Y-axis	Z-axis	R-axis
11. Arm length [mm]	175.00	125.00		

Robot numbers used to initialize the parameters are as follows

Robot numbers	Robot model	
2101	R6YXSH300	
2102	R6YXSH400	
2103	R6YXS500	Z200
2104	R6YXS600	Z200
2105	R6YXS700	Z200
2106	R6YXS800	Z200
2107	R6YXS1000	Z200
2110	R6YXS500	Z300
2111	R6YXS600	Z300
2112	R6YXS700	Z400
2113	R6YXS800	Z400
2114	R6YXS1000	Z400

ı	Manufacturer serial No.	
	Controller serial No.	

## Installation

1	Inst	allatio	ı Base	2-1
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#### **1** Installation Base

1) Please read the description of standard robot models for the installation base and comply with the caution items provided.

#### **WARNING**

THE CEILING-HANGING/INVERSE TYPE ROBOT MODELS ARE HUNG FROM THE CEILING SO A DANGEROUS SITUATION CAN OCCUR IF THE ROBOT SUPPORT SECTION BREAKS AND THE ROBOT FALLS. MAKE SURE THE ROBOT SUPPORT SECTION HAS SUFFICIENT STRENGTH, RIGIDITY AND SAFETY.

#### **A** CAUTION

- WHEN USING THE R6YXSH300 AND R6YXSH400, MAKE SURE THAT THE ARM DOES NOT INTERFERE WITH THE BASE INSTALLATION SECTION.
- WHEN USING THE R6YXS500 TO R6YXS1000, MAKE SURE THAT THE MACHINE HARNESS AND Y-AXIS ARM UPPER COVER DO NOT INTERFERE WITH THE BASE INSTALLATION SECTION.

  SEE "1-2 EXTERNAL VIEW AND DIMENSIONS" IN CHAPTER 4.
- 2) Tap the required holes into the surface of the installation base. See "1-2 External view and dimensions" in Chapter 4 for how to tap the holes.

#### 2 Installation

#### 2-1 Unpacking

**WARNING** 

THE ROBOT AND CONTROLLER ARE HEAVY. TAKE SUFFICIENT CARE NOT TO DROP THEM DURING MOVING OR UNPACKING AS THIS MAY DAMAGE THE EQUIPMENT OR CAUSE BODILY INJURY.

**CAUTION** 

WHEN MOVING THE ROBOT OR CONTROLLER BY EQUIPMENT SUCH AS A FOLK-LIFT THAT REQUIRES A LICENSE, ONLY PROPERLY QUALIFIED PERSONNEL MAY OPERATE IT. THE EQUIPMENT AND TOOLS USED FOR MOVING THE ROBOT SHOULD BE SERVICED DAILY.

The XS series robot comes packed with a robot controller and accessories, according to the order specifications. Using a carrying cart (dolly) or forklift, move the package to near the installation base. Take sufficient care not to apply shocks to the equipment when unpacking it.

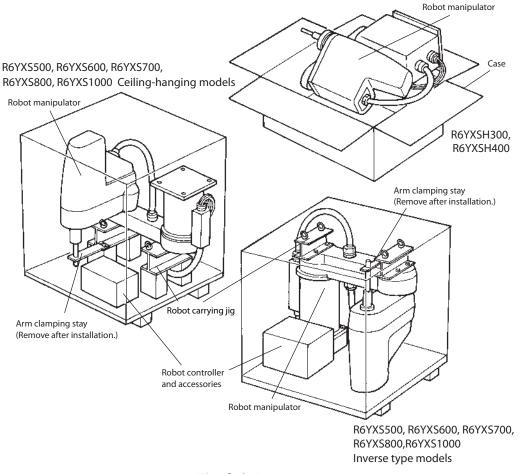


Fig. 2-1 Packed state

#### 2-2 Checking the product

After unpacking, check the product configuration and conditions.

The illustration below shows typical configurations for R6YXS500 to R6YXS1000 ceiling-hanging/inverse type models, which are different from standard models.

#### **CAUTION**

IF THERE IS ANY DAMAGE DUE TO TRANSPORTATION OR INSUFFICIENT PARTS, PLEASE NOTIFY YOUR OMRON SALES OFFICE OR DEALER IMMEDIATELY.

Controller: YRC v.1

Robot : R6YXS500, R6YXS600, R6YXS700, R6YXS800, R6YXS1000

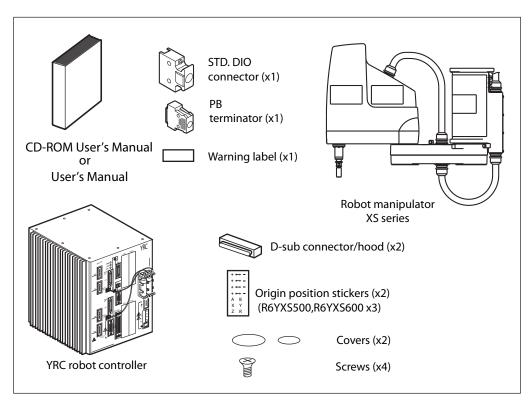


Fig. 2-2 Product configurations

#### 2-3 Moving the robot



SERIOUS INJURY MAY OCCUR IF THE ROBOT FALLS AND PINS SOMEONE UNDER IT.

- •DO NOT ALLOW ANY PART OF YOUR BODY TO ENTER THE AREA BENEATH THE ROBOT DURING WORK.
- •ALWAYS WEAR A HELMET, SAFETY SHOES AND GLOVES DURING WORK.

To check the mass of each robot, refer to "1-1 Basic specifications" in Chapter 4.

#### **2-3-1** Moving the R6YXSH300, R6YXSH400

- 1) Fold the X and Y axis arms as shown in Fig. 2-3, and wind the robot cable around the machine harness, then fasten the robot cable with adhesive tape so as not to cover the bolt installation holes.
  - When moving an inverted ceiling-hanging robot, wind the robot cable around the spline shaft as shown and fasten the cable with adhesive tape.
- 2) Holding the support parts as shown in the figure with both hands, place the robot on the installation base and secure it temporarily by tightening the bolts.

(For tightening torque to secure the robot firmly, see "2-4 Installing the robot" in the X standard model user's manual.)

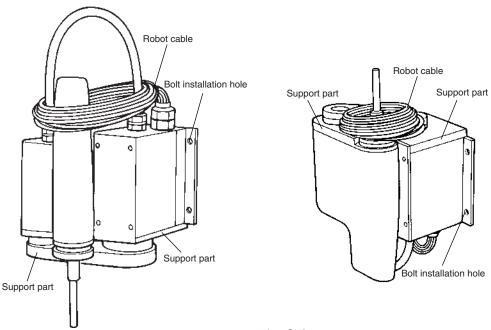


Fig. 2-3

#### 2-3-2 Moving the R6YXS500, R6YXS600, R6YXS700, R6YXS800, **R6YXS1000**

#### **WARNING**

SERIOUS INJURY MAY OCCUR IF THE ROBOT FALLS AND PINS SOMEONE UNDER IT.

- •CHECK THAT THERE ARE NO CRACKS AND CORROSION ON THE EYEBOLT INSTALLATION. IF FOUND, DO NOT USE EYEBOLTS TO MOVE THE ROBOT.
- INSERT THE EYEBOLTS INTO THE HOLES OF THE CARRYING JIG SO THAT THEIR BEARING SURFACES MAKE TIGHT CONTACT WITH EACH OTHER, AND SECURELY FASTEN THE EYEBOLTS WITH THE NUTS.
- •USE A HOIST AND ROPE WITH CARRYING CAPACITY STRONG ENOUGH TO SUPPORT THE ROBOT WEIGHT.
- •MAKE SURE THE ROPE STAYS SECURELY ON THE HOIST HOOK.
- REMOVE ALL LOADS ATTACHED TO THE ROBOT MANIPULATOR END. IF ANY LOAD IS STILL ATTACHED, THE ROBOT MAY LOSE BALANCE WHILE BEING CARRIED, AND TOPPLE OVER CAUSING ACCIDENTS.

#### **CAUTION**

- WHEN MOVING THE ROBOT BY EQUIPMENT SUCH AS CRANES THAT REQUIRE A LICENSE, ONLY PROPERLY QUALIFIED PERSONNEL MAY OPERATE IT.
- THE EQUIPMENT AND TOOLS USED FOR MOVING THE ROBOT SHOULD BE SERVICED DAILY.

To move a robot (for example, the R6YXS500) correctly and safely, follow the procedure below. Use the same procedure to move other robots.

#### 2-3-2-1 Moving the ceiling-hanging robot

- (1) When using eyebolts (See Fig. 2-4.)
- 1) Remove the X-axis and Y-axis under covers and attach the carrying jigs as shown in Fig. 2-4. Remove all loads if attached to the Z-axis to set the servo free and release the brake. Then fold the Z-axis to a position where it can be fastened to the arm clamping stay.
- 2) Insert the eyebolts into the holes on the carrying jig and securely fasten the eyebolts with the nuts. Then attach the arm clamping stay to the carrying jig.

- 3) Clamp the Y-axis arm by using the stay and bolts that come with the robot. If the arms cannot be folded in the carrying position (see Fig. 2-4) due to the X-axis mechanical stoppers, then remove them. (When the robot is shipped, the mechanical stoppers are installed to provide the maximum movement range.)
- 4) Wind the robot cable around the robot base while keeping the cable from hanging up on the base mount, then fasten the cable end with adhesive tape.
- 5) Prepare 4 looped ropes with the same length to allow a good lifting balance, then pass each rope through each eyebolt and catch it on the hoist hook.
- 6) Slightly lift the hoist so that each rope has light tension to hold the robot. In this state, remove the bolts securing the robot base to the pallet supplied or installation base (if robot is to be moved to another installation base).
- 7) Using caution to keep the balance of the robot and avoid subjecting it to any strong vibrations and shocks, operate the hoist carefully to move to the installation base. The angle between each rope and the arm surface should be kept at 45 degrees or more.
- 8) Temporarily secure the robot to the installation base by tightening the bolts. (Use the same tightening torque as specified to secure the standard model robots.)
- 9) Remove the ropes and carrying jigs, then reattach the X-axis and Y-axis under covers. Be sure to keep the carrying jigs, eyebolts, arm clamping stay, bolts and pallet for future use in case the robot needs to be moved or transported.

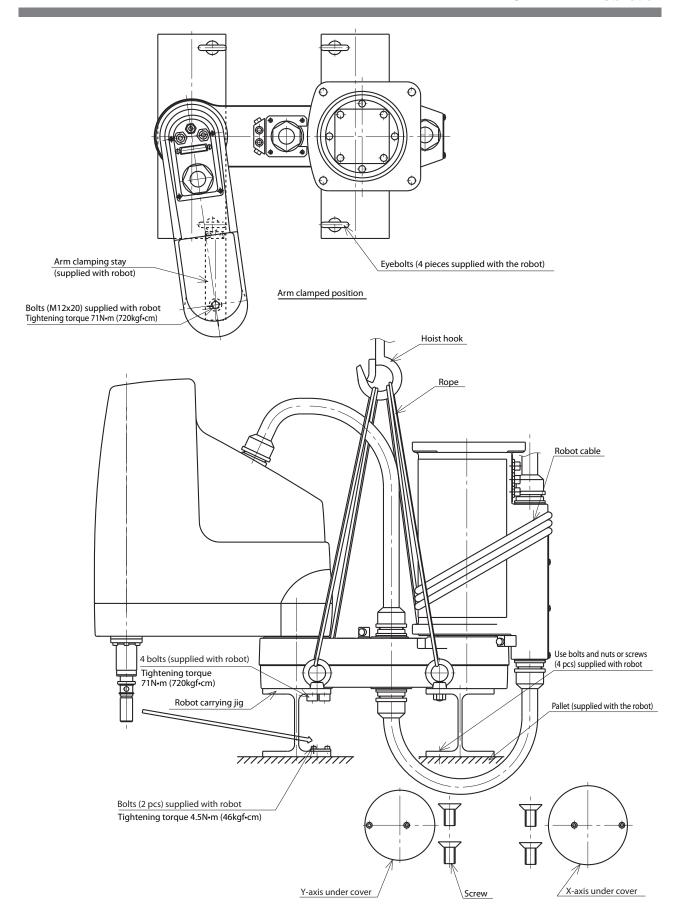


Fig. 2-4

- (2) When using the hand forklift (See Fig. 2-5)
- 1) Remove the X- and Y-axis under covers and install the robot carrying jigs.
- 2) Set the X- and Y-axis arms straight (See Fig. 2-5). If the robot is in the shipped state, remove the spline from the arm clamping stay, and set the X- and Y-axis arms straight. If the arms cannot be folded in the carrying position (see Fig. 2-5) due to the X-axis mechanical stoppers, then remove them.
- 3) Wind the robot cable around the robot base while keeping the cable from hanging up on the base mount, then fasten the cable end with adhesive tape.
- 4) Insert the prongs of the hand forklift into the robot carrying jigs and raise the hand forklift supporting the robot. Remove the bolts securing the pallet supplied or installation base (if moving the robot to another installation base).
- 5) Using caution to keep the balance of the robot and avoid subjecting it to vibrations and shocks, slowly move to the installation base.
- 6) Temporarily secure the robot to the installation base by tightening the bolts. (Bolt tightening torque is the same as the standard model robots.)
- 7) Remove the carrying jigs, and reattach the X- and Y-axis under covers. Be sure to keep the carrying jigs, bolts, arm clamping stay and pallet for future use in case the robot needs to be moved or transported.

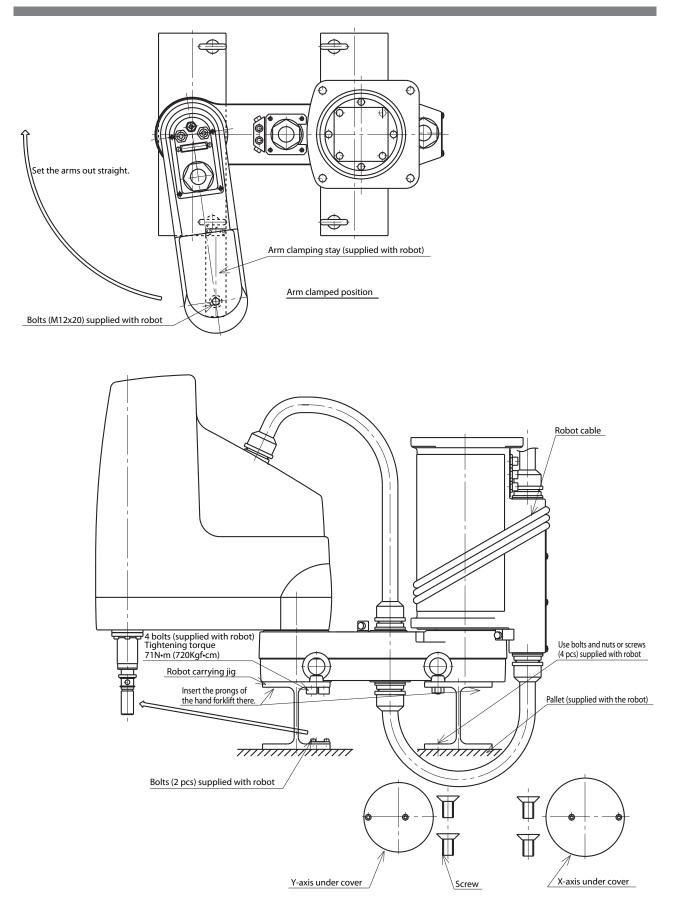
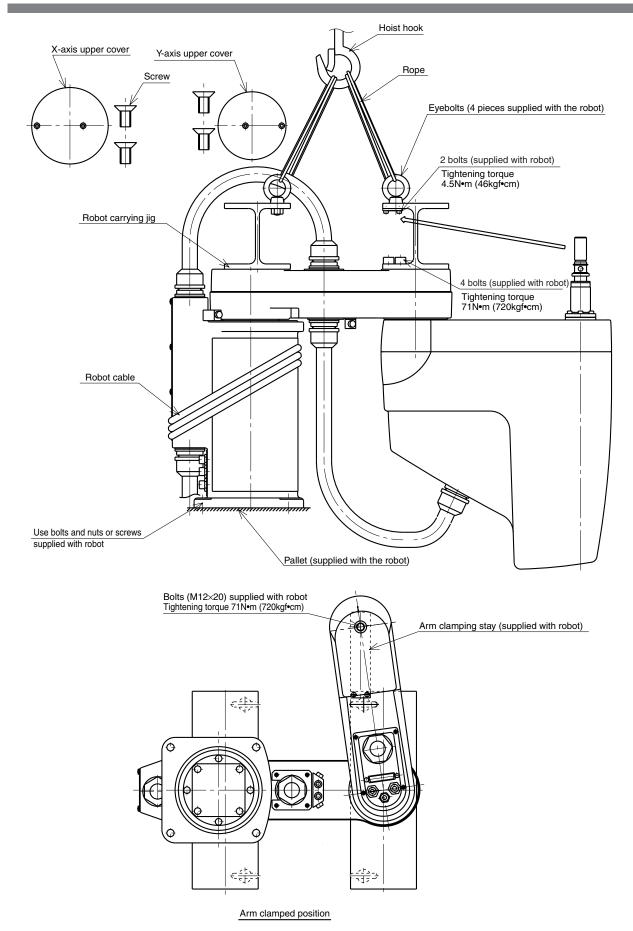


Fig. 2-5

#### 2-3-2-2 Moving the inverse type robot

- (1) When using eyebolts (See Fig. 2-6.)
- 1) Remove the X-axis and Y-axis upper covers and attach the robot carrying jigs. Remove all loads if attached to the Z-axis to set the servo free and release the brake. Then fold the Z-axis to a position where it can be fastened to the arm clamping stay
- 2) Insert the eyebolts into the holes on the carrying jigs and securely fasten the eyebolts with the nuts. Then attach the arm clamping stay to the carrying jigs.
- 3) Clamp the Y-axis arm by using the stay and bolts that come with the robot. If the arms cannot be folded in the carrying position (see Fig. 2-4) due to the X-axis mechanical stoppers, then remove them. (When the robot is shipped, the mechanical stoppers are installed to provide the maximum movement range.)
- 4) Wind the robot cable around the robot base while keeping the cable from hanging up on the base mount, then fasten the cable end with adhesive tape.
- 5) Prepare 4 looped ropes with the same length to allow a good lifting balance, then pass each rope through each eyebolt and catch it on the hoist hook.
- 6) Slightly lift the hoist so that each rope has light tension to hold the robot. In this state, remove the bolts securing the robot base to the pallet supplied or installation base (if moving the robot to another installation base).
- 7) Using caution to keep the balance of the robot and avoid subjecting it to any strong vibrations and shocks, operate the hoist carefully to move to the installation base. The angle between each rope and the arm surface should be kept at 45 degrees or more.
- 8) Temporarily secure the robot to the installation base by tightening the bolts. (Bolt tightening torque is the same as the standard model robots.)
- 9) Remove the ropes and carrying jigs, then reattach the X-axis and Y-axis upper covers. Be sure to keep the carrying jigs, eyebolts, arm clamping stay, bolts and pallet for future use in case the robot needs to be moved or transported.



**Fig. 2-6** 

- (2) When using the hand forklift (See Fig. 2-7)
- 1) Remove the X- and Y-axis upper covers and install the robot carrying jigs.
- 2) Set the X- and Y-axis arms straight (See Fig. 2-5). If the robot is in the shipped state, remove the spline from the arm clamping stay, and set the X- and Y-axis arms straight. If the arms cannot be folded in the carrying position (see Fig. 2-5) due to the X-axis mechanical stoppers, then remove them. (When the robot is shipped, the mechanical stoppers are installed to provide the maximum movement range.)
- 3) Wind the robot cable around the robot base while keeping the cable from hanging up on the base mount, then fasten the cable end with adhesive tape.
- 4) Insert the prongs of the hand forklift into the robot carrying jigs and raise the hand forklift supporting the robot. Remove the bolts securing the pallet supplied or installation base (if moving the robot to another installation base).
- 5) Using caution to keep the balance of the robot and avoid subjecting it to vibrations and shocks, slowly move to the installation base.
- 6) Temporarily secure the robot to the installation base by tightening the bolts. (Bolt tightening torque is the same as the standard model robots.)
- 7) Remove the carrying jigs, and reattach the X- and Y-axis upper covers. Be sure to keep the carrying jigs, bolts, arm clamping stay and pallet for future use in case the robot needs to be moved or transported.

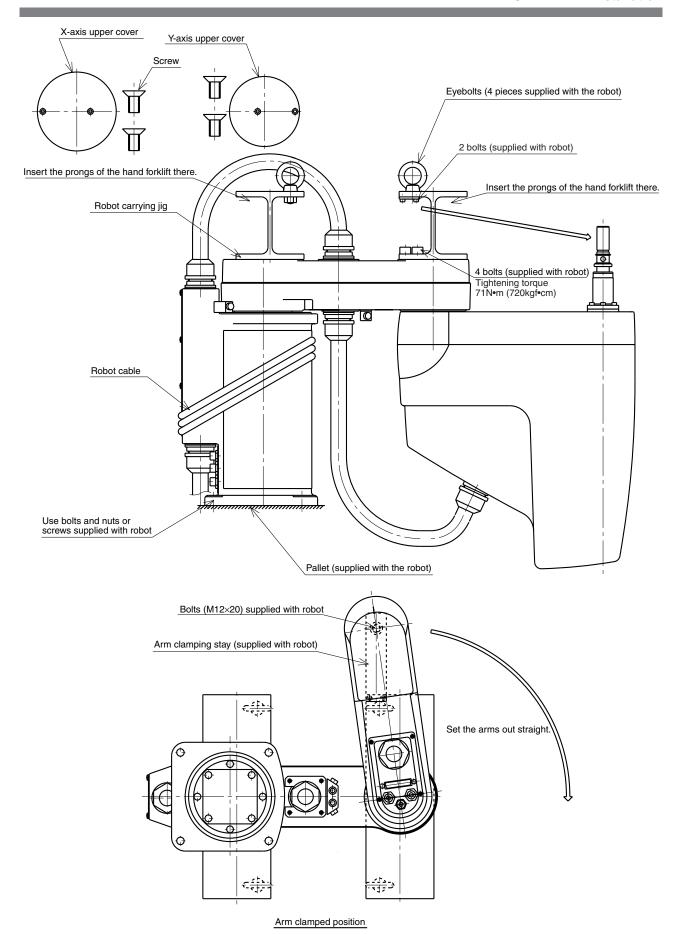


Fig. 2-7

## **Periodic Inspection**

1	Rep	lacing the H	armonic	Grease (	(Inverse typ	pe model	R-axis)	)	3-1	
	1-1	Replacement	period		•••••				. 3-1	

## 1 Replacing the Harmonic Grease (Inverse type model R-axis)

Only the R-axis harmonic drive of the inverse type model uses harmonic grease HC-1A. This grease must be replaced periodically. Use the guideline explained below to determine the appropriate replacement period and replace the grease.

#### 1-1 Replacement period

The harmonic drive grease replacement period is determined by the total number of turns of the wave generator used in the harmonic drive. It is recommended to replace the harmonic drive grease when the total number of turns has reached  $1.5 \times 10^8$  (at ambient operating temperatures of  $0^{\circ}$ C to  $+40^{\circ}$ C). This means that the replacement period will differ depending on the following operating conditions. If the robot operation duty ratio is high or the robot is operated in environments at higher temperatures, the harmonic drive should be replaced earlier.

Replacement period =  $1.5 \times 10^8 / (n \times 60 \times h \times D \times N \times \theta)$  years

where n : Number of axis movements per minute

 $\theta$ : Average turn per axis movement

N : Speed reduction ratioh : Operation time per dayD : Operation days per year

For example, when the robot is used under the following conditions, the replacement period for the R-axis harmonic drive grease of the R6YXS500 can be calculated as follows.

 $\begin{array}{lll} n & : & 10 \\ \theta & : & 0.25 \\ N & : & 80 \end{array}$ 

h : 24 hours per day D : 240 days per year

Replacement period =  $1.5 \times 10^8 / (n \times 60 \times h \times D \times N \times \theta)$ 

 $= 1.5 \times 10^8 / (10 \times 60 \times 24 \times 240 \times 80 \times 0.25)$ 

= 2.17 years

Table 3-1 Harmonic drive speed reduction ratio

Robot model	R-axis
R6YXSH300, R6YXSH400	50
R6YXS500, R6YXS600	50
R6YXS700, R6YXS800	50
R6YXS1000	50

## **Specifications**

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## 1 Robot Manipulator

## 1-1 Basic specifications

Robot model			R6YXSH300 R6YXSH400	
Axis specifi- cations	X-axis	Arm length	175mm	225mm
		Rotation angle	±115°	±115°
	Y-axis	Arm length	125mm	175mm
		Rotation angle	±140°	±140°
	Z-axis	Stroke	150mm	150mm
	R-axis	Rotation angle	±180°	±180°
,		X-axis	200W	200W
Motor		Y-axis	100W	100W
MOLOI		Z-axis	100W	100W
		R-axis	100W	100W
Maximum speed		XY resultant	4.4m/s	6.0m/s
		Z-axis	1.0m/s	1.0m/s
		R-axis	1020°/s	1020°/s
			±0.01mm	±0.01mm
Repeatabi	lity *1	Z-axis	±0.01mm	±0.01mm
		R-axis	±0.005°	±0.005°
Payload			3kg	3kg
R-axis tolerab	ole momen	t of inertia *2	0.05kgm² (0.5kgfcms²)	
User wiring			10 cables	10 cables
User tubing (Outer diameter)			4x3	4x3
Travel limit			1.Soft limit 2.Mechanical limit (XYZ-axes)	
Robot cable			3.5m (option: 5m, 10m)	
Weight			15kg	15kg

<sup>\*1</sup> At constant ambient temperature (XY)

<sup>\*2</sup> There are limits to acceleration coefficient settings.

Robot model			R6YXS500	R6YXS600
Axis specifi- cations	X-axis	Arm length	250mm	350mm
		Rotation angle	±120°	±120°
	Y-axis	Arm length	250mm	250mm
		Rotation angle	±135°	±145°
	Z-axis	Stroke	200,300mm	200,300mm
	R-axis	Rotation angle	±180°	±180°
		X-axis	400W	400W
Motor	Motor		200W	200W
MOTO			200W	200W
		R-axis	100W	100W
Maximum speed		XY resultant	4.9m/s	5.6m/s
		Z-axis	1.7m/s	1.7m/s
		R-axis	876°/s	876°/s
		XY-axes	±0.02mm	±0.02mm
Repeatabi	Repeatability *1		±0.01mm	±0.01mm
			±0.005°	±0.005°
Payload			10kg	10kg
R-axis tolerable moment of inertia *2			0.12kgm² (1.2kgfcms²)	
User wiring			20 cables	20 cables
User tubing (Outer diameter)			6x3	6x3
Travel limit			1.Soft limit 2.Mechanical limit (XYZ-axes)	
Robot cable			3.5m (option: 5m, 10m)	
Weight			30kg	32kg

<sup>\*1</sup> At constant ambient temperature (XY)

<sup>\*2</sup> There are limits to acceleration coefficient settings.

Robot Model			R6YXS700	R6YXS800	R6YXS1000
X-axis	Arm length	350mm	450mm	550mm	
	Rotation angle	±120°	±120°	±120°	
Axis	Y-axis	Arm length	350mm	350mm	450mm
specifi-	1-axis	Rotation angle	±145°	±145°	±145°
cations	Z-axis	Stroke	200,400mm	200,400mm	200,400mm
	R-axis	Rotation angle	±180°	±180°	±180°
Motor  X-axis  Y-axis  Z-axis  R-axis		X-axis	800W	800W	800W
		Y-axis	400W	400W	400W
		Z-axis	400W	400W	400W
		R-axis	200W	200W	200W
Maximum speed Z		XY resultant	6.7m/s	7.3m/s	8.0m/s
		Z-axis	1.7m/s	1.7m/s	1.7m/s
		R-axis	600°/s	600°/s	600°/s
Repeatability *1		X,Y-axes	±0.02mm	±0.02mm	±0.02mm
		Z-axis	±0.01mm	±0.01mm	±0.01mm
		R-axis	±0.005°	±0.005°	±0.005°
Payload			20kg	20kg	20kg
R-axis tolerable moment of inertia *2			0.32kgm² (3.2kgfcms²)		
User wiring			20 cables	20 cables	20 cables
User tubing (Outer diameter)			6x3	6x3	6x3
Travel limit			1.Soft limit 2.Mechanical limit (XYZ-axes)		
Robot cable			3.5m,option:5m,10m		
Weight			56kg	57kg	58kg

<sup>\*1</sup> At constant ambient temperature (XY)

 $<sup>\</sup>divideontimes$ 2 There are limits to acceleration coefficient settings.

## 1-2 External view and dimensions

The drawing below is for the ceiling-hanging robots. The inverse type robots also have the same dimensions.

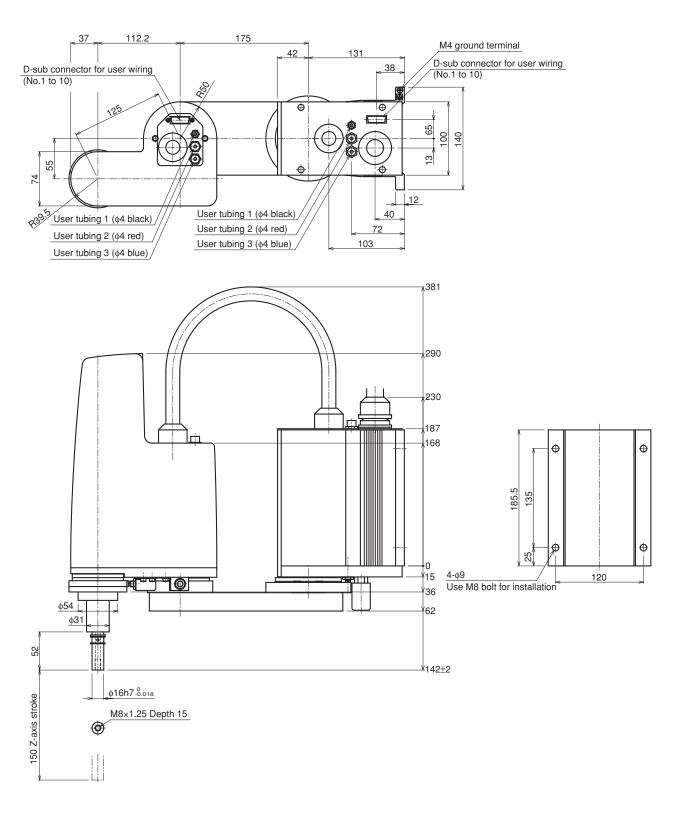
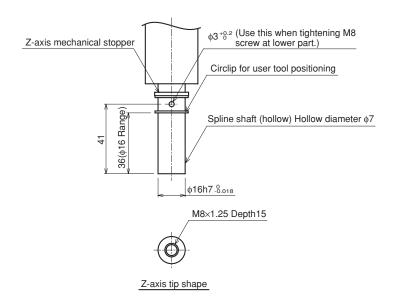
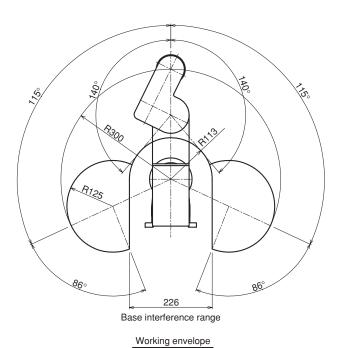


Fig. 4-1 R6YXSH300





Use caution to prevent interference with installation wall

 $\bigstar$  Inverse type is installed upside down.

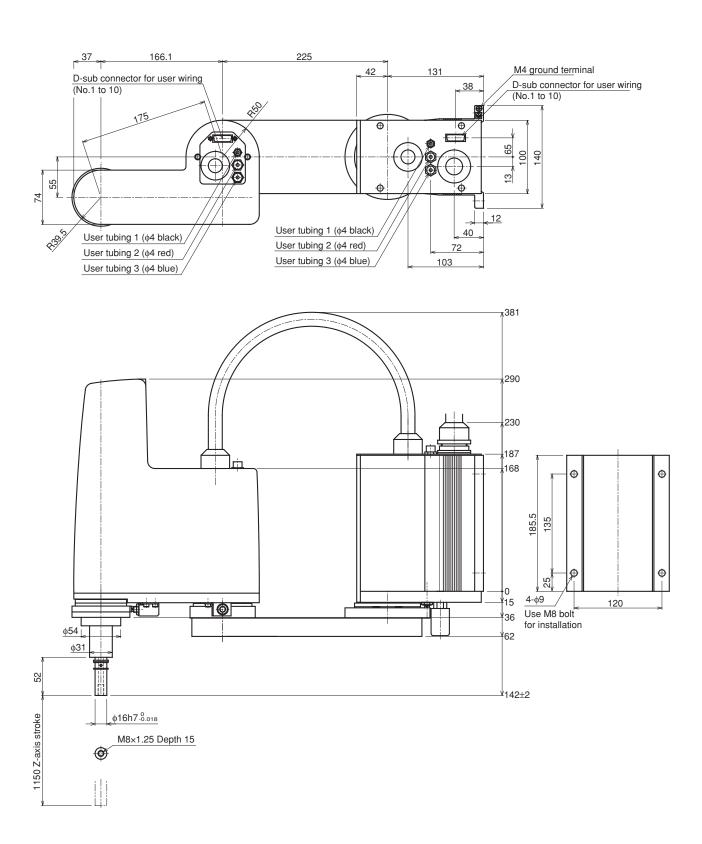
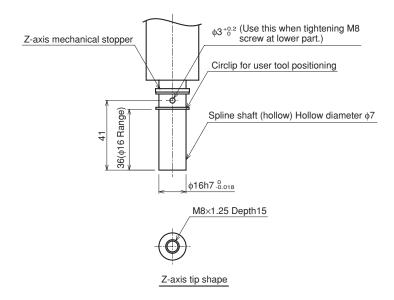
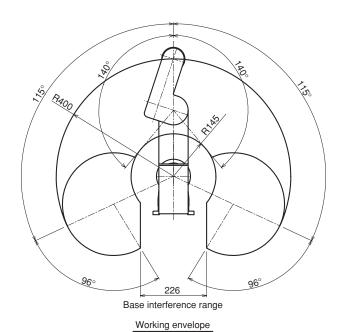


Fig. 4-2 R6YXSH400





Use caution to prevent interference with installation wall

★Inverse type is installed upside down.

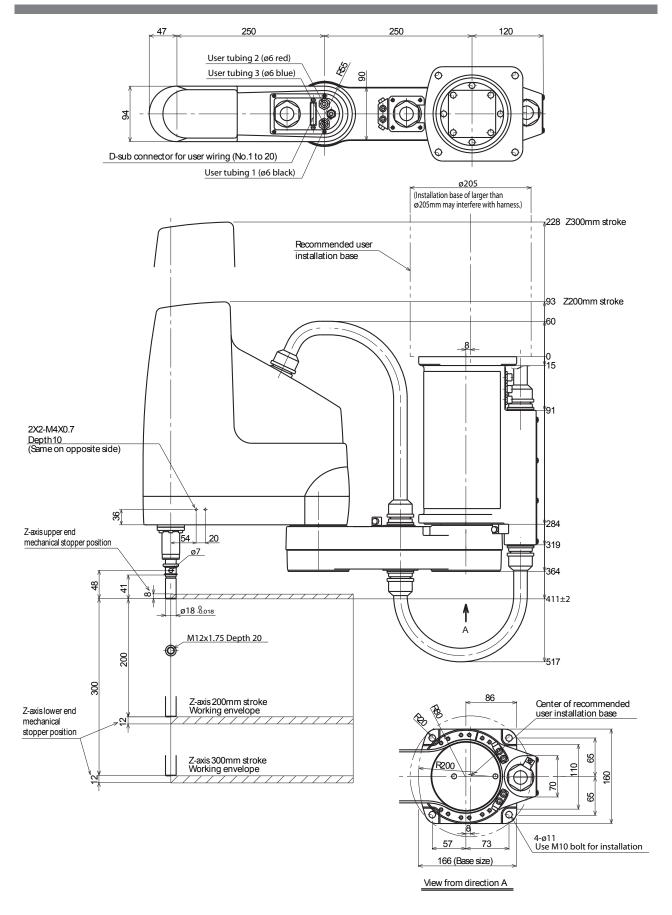
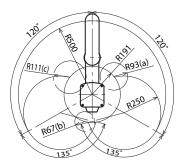
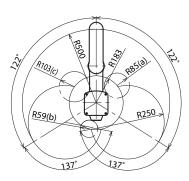


Fig. 4-3 R6YXS500

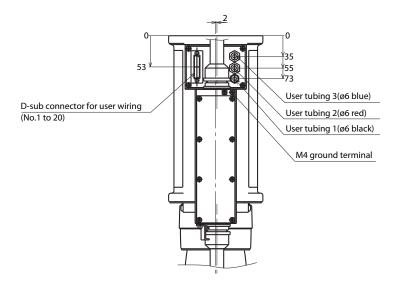
Interference position (a) Base flange (b) Base rear side (c) Base

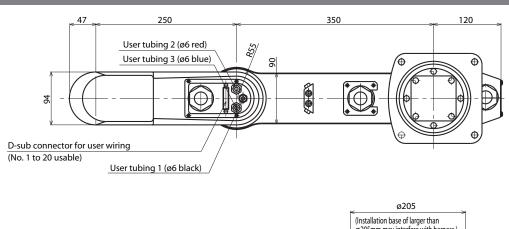


Working envelope



X and Y-axis mechanical stopper positions (maximum working envelope)





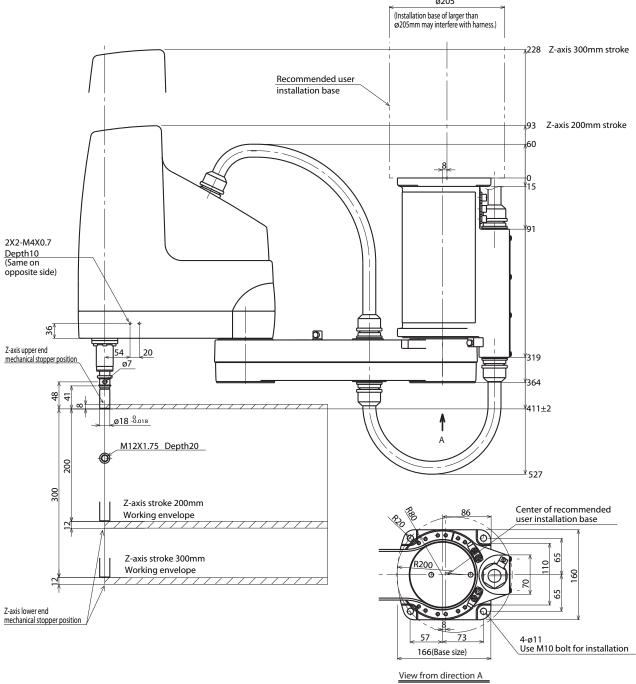
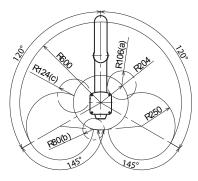


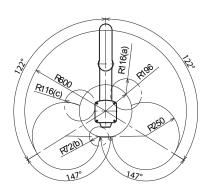
Fig. 4-4 R6YXS600

- Interference position (a) Base flange (b) Base rear side

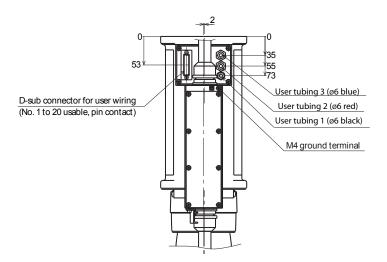




Working envelope



X and Y-axis mechanical stopper positions (maximum working envelope)



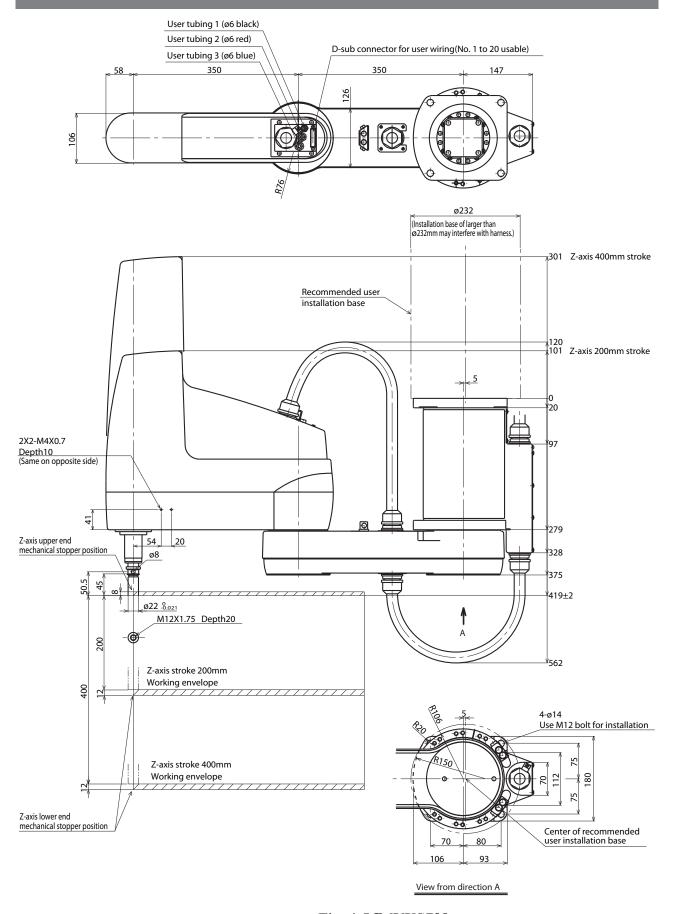
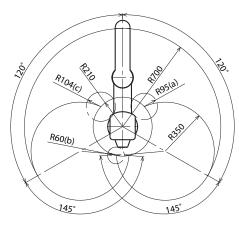


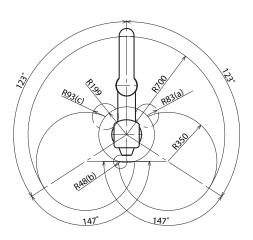
Fig. 4-5 R6YXS700

Interference position (a) Base flange (b) Base rear side

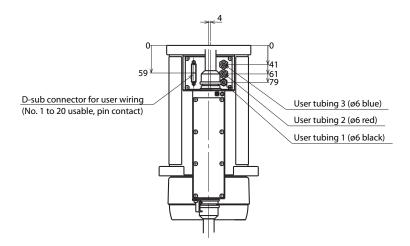
- (c) Base



Working envelope



X and Y-axis mechanical stopper positions (maximum working envelope)



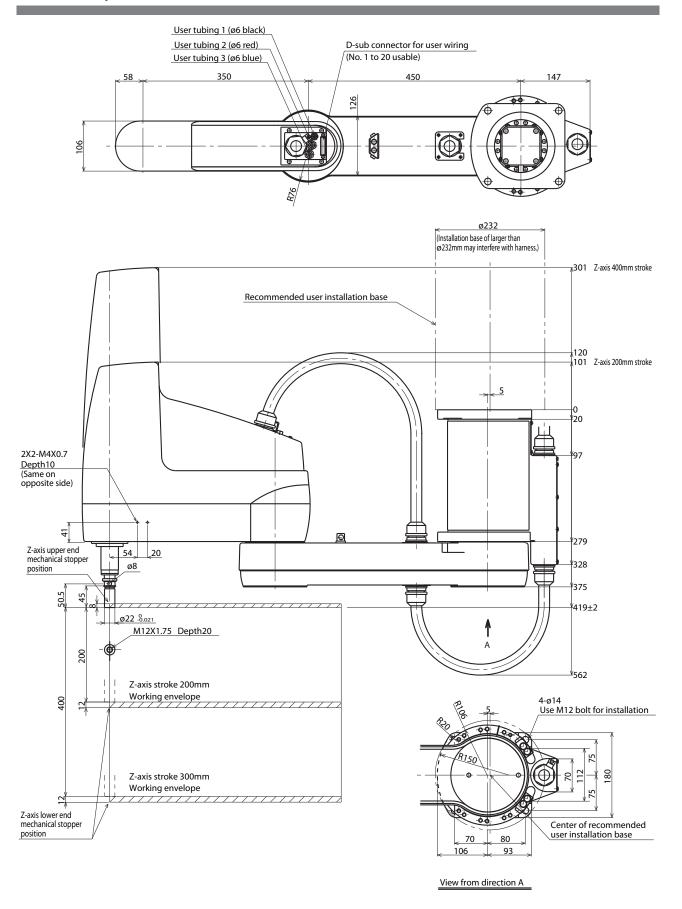
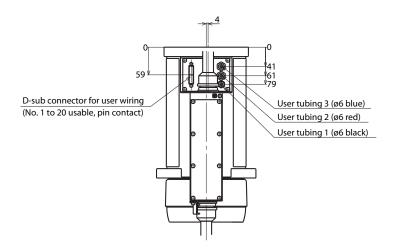


Fig. 4-6 R6YXS800

Interference position (a) Base flange (b) Base rear side R143(a) R350 R108(b) 145° 145° Working envelope RIAICO R350 R96(b) 147° 147°

(c) Base

X and Y-axis mechanical stopper positions (maximum working envelope)



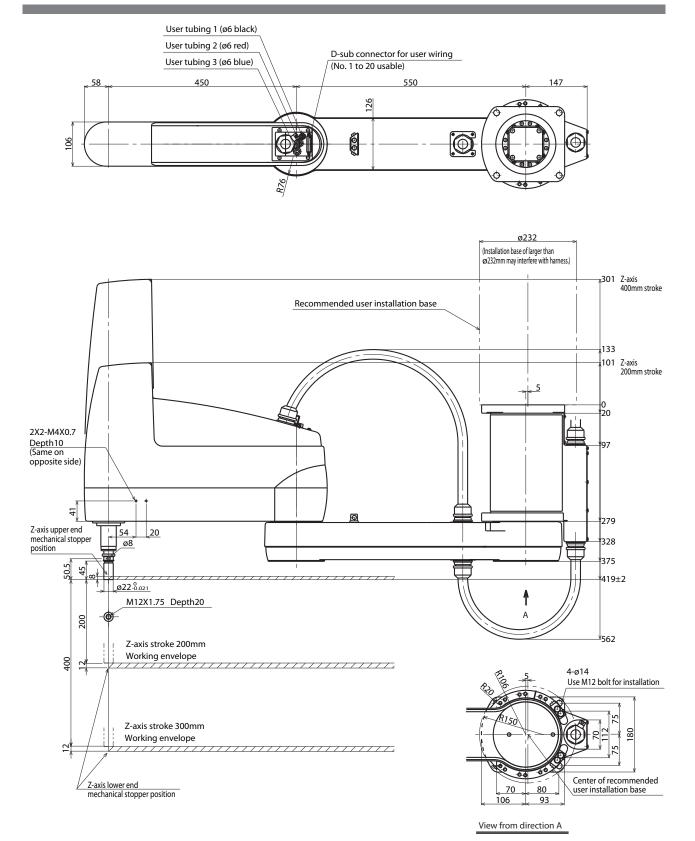
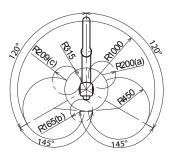
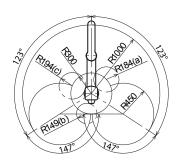


Fig. 4-7 R6YXS1000

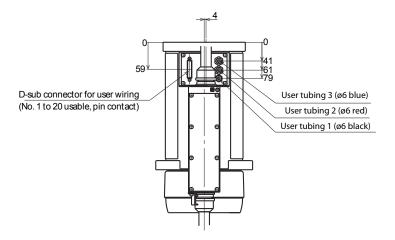
- Interference position (a) Base flange (b) Base rear side (c) Base



Working envelope

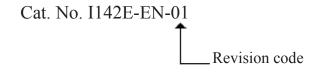


X and Y-axis mechanical stopper positions (maximum working envelope)



## **Revision History**

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.



The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous revision.

Revision code	code Date Revised content	
01	June 2010	Original production