PC Vision System FJ Series

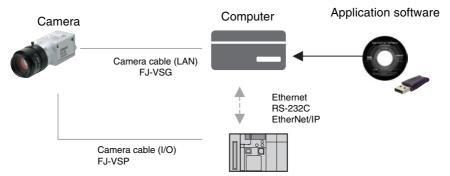
Camera & Software Vision Package

- Built-in high-quality image processing in a PC system
- · Resolving a variety of applications with highly robust and advanced measurement algorithm
- Gigabit Ethernet camera that can be readily connected to the FJ application software (the connectivity tested and verified)
- Building an ideal machine vision using a customized sample in no time





System Configuration



PLC / Sensor / External power supply, etc.

Ordering Information

	Туре			Model	Operating environment
		300,000 pixels	Monochrome	FJ-SG-S	CPU: Intel Pentium Processor (SSE2 or higher)
Camera & Software	12	300,000 pixels	Color	FJ-SCG-S	 OS: Windows XP Professional (32bit) Service pack 3 or later, or Windows 7 Professional (32bit) or Enterprise (32bit) or Ultimate (32bit)
Vision Package		2 million pixels	Monochrome	FJ-S2MG-S	.NET Framework: .NET Framework 3.5 or higher
 Application software × 1 license 		2 million pixels	Color	FJ-SC2MG-S	Memory: At least 2 GB RAM Available disk space: At least 2 GB
• Camera × 1 unit		5 million pixels	Monochrome	FJ-S5MG-S	 Camera interface: Ethernet 1000BASE-T Display: XGA (1024 × 768), True Color (32-bit) or higher
	45	5 million pixels	Color	FJ-SC5MG-S	Optical drive: CD/DVD drive
	4	300,000 pixels	Monochrome	FJ-SG	
		300,000 pixels	Color	FJ-SCG	
Camera (Single unit)		2 million pixels	Monochrome	FJ-S2MG	
Carriera (Sirigle uriit)		2 million pixels	Color	FJ-SC2MG	
	(M)	5 million pixels	Monochrome	FJ-S5MG	_
		5 million pixels	Color	FJ-SC5MG	
Camera cable (LAN)	Ó	Cable length: 3 m, 5 m, 10 m, 20 m, 40 m		FJ-VSG	
Camera cable (Power, I/O)	9	Cable length: 3 m, 5 m, 10 m *1		FJ-VSP	
Development environment	P I I I I I I I I I I I I I I I I I I I	Application Produ	ucer	FJ-AP1	CPU: Intel Pentium Processor (SSE2 or higher) OS: Windows XP Professional (32bit) Service pack 3 or later, or Windows 7 Professional (32bit) or Enterprise (32bit) or Ultimate (32bit) .NET Framework: .NET Framework 3.5 or higher Memory: At least 2 GB RAM Available disk space: At least 2 GB Browser: Microsoft® Internet Explorer 6.0 or later Display: XGA (1024 × 768), True Color (32-bit) or higher Optical drive: CD/DVD drive The following operating environment is required to use the camera FJ-S□□□G. Camera interface: Ethernet 1000BASE-T The following software is required to customize the software: Microsoft® Visual Studio® 2010 Professional

^{*1.10-}m cable can be used with 300,000-pixel cameras FJ-SCG/SG and 2-million pixel cameras FJ-SC2MG/S2MG.

Lenses

High-resolution, Low-distortion Lenses

Model	FZ-LEH5	FZ-LEH8	FZ-LEH12	FZ-LEH16	FZ-LEH25	FZ-LEH35	FZ-LEH50	FZ-LEH75	FZ-LEH100
Appearance	42 dia. 38.7	34 dia. 41.6	34 dia. 37.0	33 dia. 36.5	33 dia. 39.5	34 dia. 36.5	34 dia. 55.0	36 dia. 51.0	42 dia. 70.0
Focal length	5mm	8mm	12.5mm	16mm	25mm	35mm	50mm	75mm	100mm
Brightness	F2.8	F1.4	F1.4	F1.4	F1.4	F2	F2.8	F2.5	F2.8
Filter size	M40.5 P0.5	M27.0 P0.5	M27.0 P0.5	M27.0 P0.5	M27.0 P0.5	M27.0 P0.5	M27.0 P0.5	M34.0 P0.5	M40.5 P0.5

The 5-mm Extension Tubes (3Z4S-LE ML-EXR) cannot be used with FZ-LEH25 Lenses.

CCTV Lenses

Model	3Z4S-LE ML-0614	3Z4S-LE ML-0813	3Z4S-LE ML-1214	3Z4S-LE ML-1614	3Z4S-LE ML-2514	3Z4S-LE ML-3519	3Z4S-LE ML-5018	3Z4S-LE ML-7527	3Z4S-LE ML-10035
Appearance	30 dia. 30	30 dia. 34.5	30 dia. 34.5	30 dia. 24.5	30 dia. 24.5	30 dia. 29	32 dia. 37	32 dia. 42.5	32 dia. 43.9
Focal length	6mm	8mm	12mm	16mm	25mm	35mm	50mm	75mm	100mm
Brightness	F1.4	F1.3	F1.4	F1.4	F1.4	F1.9	F1.8	F2.7	F3.5
Filter size	M27 P0.5	M25.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M30.5 P0.5	M30.5 P0.5	M30.5 P0.5

Extension Tubes

Model	3Z4S-LE ML-EXR				
Contents	Set of 7 tubes(40 mm, 20 mm, 10 mm, 5 mm, 2.0 mm, 1.0 mm, and 0.5 mm) Maximum outer diameter: 30 mm dia.				

- Do not use the 0.5-mm, 1.0-mm, and 2.0-mm Extension Tubes attached to each other. Since these Extension Tubes are placed over the threaded section of the Lens or other Extension Tube, the connection may loosen when more than one 0.5-mm, 1.0-mm or 2.0-mm Extension Tube are used together.

 Reinforcement may be required for combinations of Extension Tubes exceeding 30 mm if the Camera is subject to vibration.

Ratings and Performance

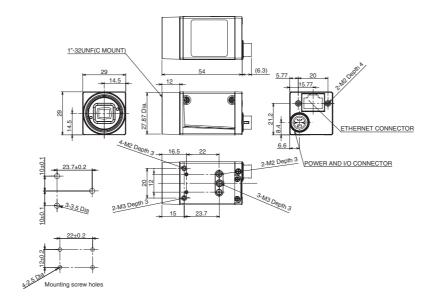
		FJ-SCG/SG	FJ-SC2MG/S2MG	FJ-SC5MG/S5MG					
Imaging element		Progressive scan 1/3-inch CCD	Progressive scan 1/1.8-inch CCD	Progressive scan 2/3-inch CCD					
Effective pixels		658 (H) × 492 (V): Color	1624 (H) × 1234 (V): Color	2454 (H) × 2056 (V): Color					
		659 (H) × 494 (V): Monochrome	659 (H) × 494 (V): Monochrome 1626 (H) × 1236 (V): Monochrome 2						
Pixel size		7.4 (μm) × 7.4 (μm)	7.4 (μ m) × 7.4 (μ m) 4.4 (μ m) × 4.4 (μ m)						
Synchronous system		Internal synchronous							
Frame rate		90fps	20fps	17fps					
Number of uptake lines	3	Min 2 line to Effective pixels (V) (2 line	Min 2 line to Effective pixels (V) (2 lines interval)						
Gain		0dB to +25dB	0dB to +18dB	0dB to +14dB					
Shutter speed		17 μs to 1 s	25 μs to 1 s	29 μs to 10 s					
Video output		Digital 8 bit							
Trigger input		External trigger / Software trigger (Eth	External trigger / Software trigger (Ethernet)						
External output		Strobe trigger / Trigger READY							
I/F		Gigabit Ethernet (1 Gbit/s)							
Lens mount		C mount							
Power voltage		PoE/12VDC±10%	11.3 to 13.2VDC						
Pick-up voltage when	3 m	11.8 to 13.2VDC	13.0 to 13.8VDC						
camera cable FJ-VSP	5 m	11.8 to 13.2 V D C	11.0 (0 13.2400						
is used	10 m	12.5 to 13.2VDC	12.5 to 13.2VDC						
Power consumption		PoE supply: 3.6 W	PoE supply: 3.8 W	Power and I/O connector supply: 6.4 W					
rower consumption		Power and I/O connector supply: 3.1 V	Power and I/O connector supply: 3.1 W Power and I/O connector supply: 3.2 W						
Vibration resistance		10 to 150 Hz, Half amplitude 0.35 mm (Acceleration: Max. 50 m/s²), 3 directions (X/Y/Z) 8 minutes each, 10 times							
Impact resistance		150 m/s², 6 directions (Up and Down, Right and Left, Back and Forth) 3 times each							
Ambient temperature		In operation: 0 to 40°C (Chassis surface temperature should be 55°C or lower.)							
		In storage: -25 to +65°C (no freezing or condensation)							
Ambient humidity		In operation and storage: 35 to 85% RH each (no condensation)							
Ambient environment		No corrosive gas							
Protective structure		IEC60529 standard IP30							
Weight		Approx. 90 g	Approx. 90 g Approx. 220 g						

Processing Items

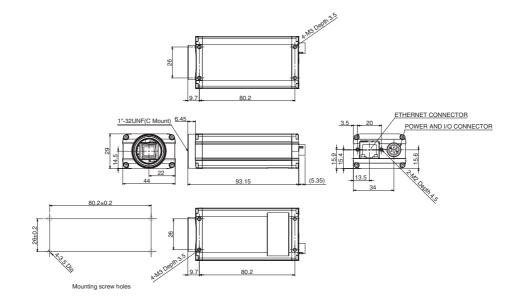
Group	Icon		Processing Item
	å	Search	Used to identify the shapes and calculate the position of measurement objects.
	**	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.
	**	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.
	-	ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.
	&	Ec Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.
		Classification	Used when various kinds of products on the assembly line need to be sorted and identified.
	+	Edge Position	Measure position of measurement objects according to the color change in measurement area.
	UUU	Edge Pitch	Detect edges by color change in measurement area. Used for calculating number of pins of IC and connectors.
	#	Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.
	=	Scan Edge Width	Measure max/min/average width of workpieces according to the color change in separated measurement area.
Inspections / Measurement	2	Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.
		Gravity and Area	Used to measure area, center of gravity of workpieces by extracting the color to be measured.
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.
	S -	Label Data	Selecting one region of extracted Labeling, and get that measurement. Area and Gravity position can be got and judged.
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.
	B	PreciseDefect	Check the defect on the object. Parameters for extraction defect can be set precisely.
		Fine Matching	Difference can be detected by overlapping and comparing(matching) registered fine images with input images.
	AB	Character Inspection	Recognize character according correlation search with model image registered in [Model Dictionary].
	0ate 08-02-1	Date Verification	Reading character string is verified with internal date.
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.
	N.	Camera image input GigE	Capture images from a GigE camera.
Image Capturing	**	Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.
		Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.
Correcting	=	Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.
images	M	Filtering	Used for processing images input from cameras in order to make them easier to be measured.
		Background Suppression	To enhance contrast of images by extracting color in specified brightness.
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.
Correcting images	•	Extract Color Filter	Convert color image to color extracted image or binary image.
-	-	Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.
	AUG.	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.
		1	

Group	lcon	Processing Item				
	****	Macro	Advanced arithmetic processing can be easily incorporated into workflow as macro processing items.			
		Calculation	Used when using the judge results and measured values of Procltem which are registered in processing units.			
	1	Line Regression	Used for calculating regression line from plural measurement coordinate.			
	Ö	Circle Regression	Used for calculating regression circle from plural measurement coordinate.			
		Set Unit Data	Used to change the ProcItem data (setting parameters,etc.) that has been set up in a scene.			
		Get Unit Data	Used to get one data (measured results, setting parameters,etc.) of ProcItem that has been set up in a scene.			
A ! - 4!		Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.			
Assisting inspections / measurement		Get Unit Figure	Used for get the figure data (model, measurement area) registered in an unit.			
modediomone		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.			
	*	Image Logging	Used for saving the measurement images to the memory and USB memory.			
	□ \$	Data Logging	Used for saving the measurement data to the memory and USB memory.			
	್ರಿ	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.			
	X	Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].			
	4	Focus	Focus setting is supported.			
		Iris	Focus and aperture setting is supported.			
	\$	Conditional Branch	Used where more than two kinds of products on the production line need to detected separately.			
Branching processing	\$	End	This ProcItem must be set up as the last processing unit of a branch.			
	000	DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branching via external inputs.			
Outputting		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.			
results		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.			
	OK	Result Display	Used for displaying the texts or the figures in the camera image .			
Displaying results on the monitor	2	Display Image File	Display selected image file.			
monitor	NG	Display Last NG Image	Display the last NG images.			

FJ-SCG/SG/SC2MG/S2MG

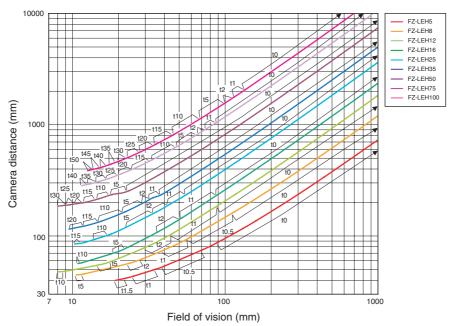


FJ-SC5MG/S5MG



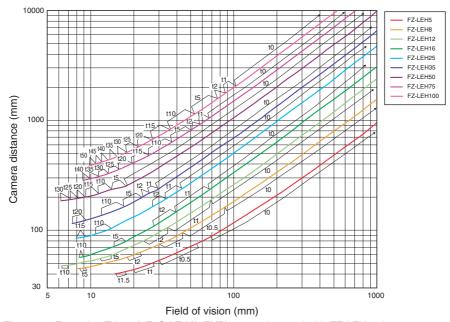
Optical Chart

5 million-pixel digital camera FJ-SC5MG/S5MG



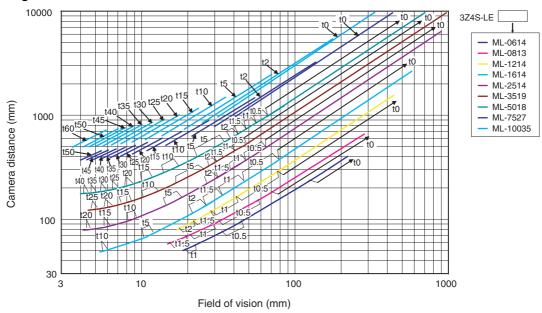
The 5-mm Extension Tubes (3Z4S-LE ML-EXR) cannot be used with FZ-LEH25 Lenses.

2 million-pixel digital camera FJ-SC2MG/S2MG



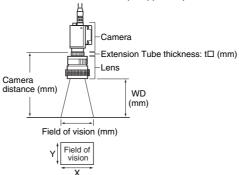
The 5-mm Extension Tubes (3Z4S-LE ML-EXR) cannot be used with FZ-LEH25 Lenses.

300,000-pixel digital camera FJ-SCG/SG



■ Meaning of Optical Chart

The X axis of the optical chart shows the field of vision (mm)(Note1), and the Y axis of the optical chart shows the camera installation distance (mm)(Note2).



Note: 1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.

2. The vertical axis represents WD for small cameras.

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