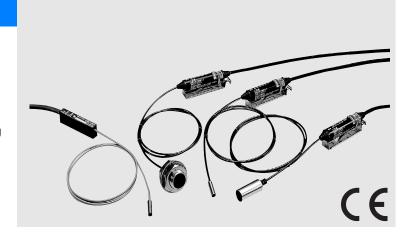
Ultra Small Inductive Proximity Sensor

E2EC

Subminiature Sensor for demanding mounting conditions

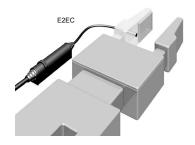
- 3 mm dia sensing head for most demanding mounting conditions
- 18 mm long ultra short M12 size housing



Applications

Check of a robot hand chucking

The proximity sensor which can be attached to a moving part like a chucking robot.



Ordering Information

Sensors

DC 2-wire

Shape		Sensing distance		Model		
				Operating status		
				NO	NC	
	3-mm dia. *	0.8mm		E2EC-CR8D1	E2EC-CR8D2	
Shield	5.4-mm dia. *	1.5mm		E2EC-C1R5D1	E2EC-C1R5D2	
	8-mm dia. *	3mm		E2EC-C3D1	E2EC-C3D2	
	M12*	4mm		E2EC-X4D1	E2EC-X4D2	

Note: A different frequency type is available. (E2EC-□□5; e.g.E2EC-CR8D15)

Accessories (Order Separately)

Mounting Brackets

Shape	Model	Applicable models
	Y92E-F5R4	E2EC-C1R5D□

E2EC D-107

Rating/performance

Туре		DC 2-wire					
Item	Model	E2EC-CR8D□	E2EC-C1R5D□	E2EC-C3D□	E2EC-X4D□		
Sensing distance		0.8 mm ±15%	1.5 mm ±10%	3 mm ±10%	4 mm ±10%		
Setting distance		0 to 0.56 mm	0 to 1.05 mm	0 to 2.1 mm	0 to 2.8 mm		
Differential dis	stance	10% max.			· ·		
Sensing object		Ferrous metal (Sensitivity lowers with non-ferrous metals)					
Standard sens		Iron, $5 \times 5 \times 1$ mm		Iron, $8 \times 8 \times 1 \text{ mm}$	Iron, $12 \times 12 \times 1 \text{ mm}$		
Response free	quency	1.5 kHz 1 kHz					
Power supply (Operating voltage range)		12 to 24 VDC (10 to 30 VDC) ripple (p-p): 10% max.					
Current consu	mption						
Leakage curre	ent	0.8 mA max.					
Control	Switching capacity	5 to 100 mA					
output	Residual voltage	3.0 V max. (under load current of 100 mA with cable length of 2 m)					
Indicator lamp		D1 type: Operation indicator (red LED), Operation set indicator (green LED) D2 type: Operation indicator (red LED)					
Operating stat		D1 models: NO					
	t approaching)	D2 models: NC					
Protective circuits		Surge absorber, short-circuit protection					
Ambient temp		Operating/Storage: -25° C to 70° C (with no icing or condensation)					
Ambient humi	•	Operating/Storage: 35% to 95%RH (with no condensation)					
Temperature i		±20%max. of sensing distance at 23° in temperature range of -25° to 70°					
Voltage influe		±2.5% max. of sensing distance within a range of ±15% of rated power supply voltage					
Insulation resi		50 MΩ min. (at 500 VDC) between current carry parts and case					
Dielectric stre		1,000 VAC for 1 min between current carry parts and case					
Vibration resistance		10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance		Destruction: 1,000 m/s² for 10 times each in X, Y, and Z directions					
Protective structure		IEC60529 IP67					
Connection method		Pre-wired models (standard length: 2 m)					
Weight (Packed state)		Approx. 45 g					
Material	Case	Brass					
Sensing surface		ABS					
Accessories		Mounting bracket, instruction manual					

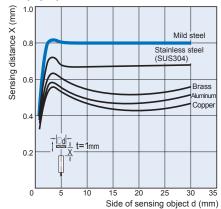
^{*} The response frequencies for DC switching are average values measured on condition that the distance between each sensing object is twice as large as the size of the sensing object and the sensing distance set is half of the maximum sensing distance.

D-108 Inductive Sensors

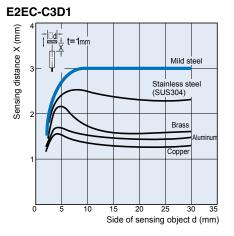
Characteristic data (typical)

Sensing Distance vs. Sensing Object

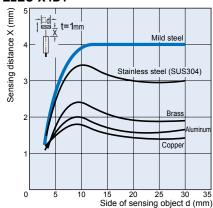
E2EC-CR8D1



E2EC-C1R5D1 Sensing distance X (mm) 1.5 1.5 Mild stee Stainless steel (SUS304) Brass Copper 15 20 25 30 35 Side of sensing object d (mm)



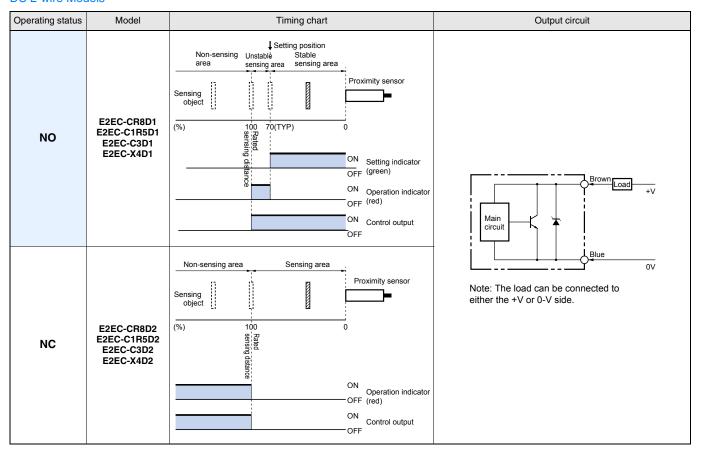
E2EC-X4D1



E2EC D-109

Output Circuit Diagram

DC 2-wire Models



D-110 Inductive Sensors

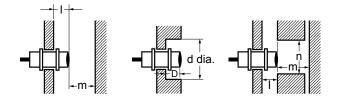
Precautions

Correct Use

Design

Effects of Surrounding Metal

Provide a minimum distance as shown in the table below between the Sensor and the surrounding metal.



Effects of Surrounding Metal(Unit: mm)

Model	Item	I	d	D	m	n
E2EC-CR8D□			3		2.4	6
E2EC-C1R5D		0	5.4	0	4.5	10.8
E2EC-C3D□		U	8	U	9	16
E2EC-X4D□			12		12	24

Mutual Interference

If more than one Sensor is located face-to-face or in parallel, be sure to maintain enough space, as provided in the following diagram, between adjacent Sensors to suppress mutual interference.



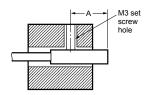
Mutual Interference(Unit: mm)

Model Item	Α	В
E2EC-CR8D□	18 (4)	6 (3)
E2EC-C1R5D□	15 (8)	10.8 (5.4)
E2EC-C3D□	30 (15)	16 (8)
E2EC-X4D□	40 (20)	24 (12)

Note: The above values in parentheses are applicable when using two sensors with different frequencies.

Mounting

• Refer to the following table for the torque and tightening ranges applied to mount unthreaded E2EC-C models.



Permissible Tightening Torque

Model	Tightening range	Set-screw tightening torque	
E2EC-CR8D□ 6 to 10 mm		0.49 N∙m	
E2EC-C1R5D□	8 to 16 mm	0.43 11	
E2EC-C3D□	0 10 10 111111	0.98 N∙m	

The tightening torque applied to the E2EC-X4D (I.e., models with column screws) must be 120 kgf•cm (12 N•m) max.

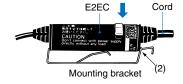


Mounting Bracket for DC 2-wire Models Mounting

1. Insert the amplifier into the trapezoidal end (I.e., the fixing side) of the mounting bracket.



2. Press the other end of the amplifier onto the bracket.

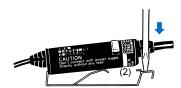


Removal

1. Lightly press the hook of the mounting bracket with a flatblade screwdriver.



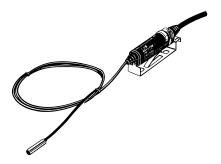
2. The amplifier will automatically spring loose from the mounting bracket.



Sensors

E2EC-CR8D□

With Mounting Blanket Attached



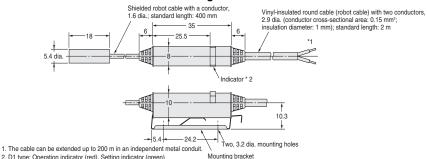
Shielded robot cable with a conductor, 1.6 dia.; standard length: 400 mm Vinyl-insulated round cable (robot cable) with two conductors, 2.9 dia. (conductor cross-sectional area: 0.15 mm²; insulation diameter: 1 mm); standard length: 2 m 35 -25.5 Indicator *2 10.3 -24.2

*1. The cable can be extended up to 200 m in an independent metal conduit.
*2. D1 type: Operation indicator (red), Setting indicator (green) Mounting bracket

E2EC-C1R5D

With Mounting Blanket Attached

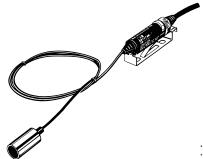


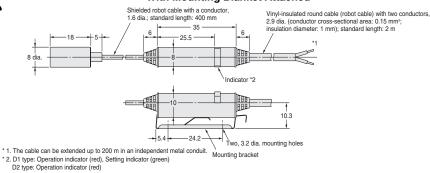


* 2. D1 type: Operation indicator (red), Setting indicator (green)

E2EC-C3D

With Mounting Blanket Attached

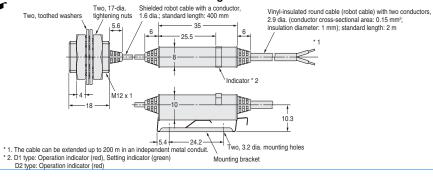




E2EC-X4D

With Mounting Blanket Attached





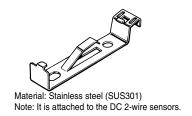
Mounting Holes

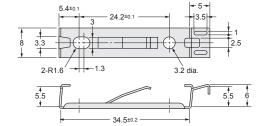


Model	F (mm)
E2EC-CR8D□	3.3-mm dia. +0.
E2EC-C1R5D□	5.7-mm dia. +0.
E2EC-C3D□	8.5-mm dia. +0.
E2EC-X4D□	12.5-mm dia.+0.

D-112 Inductive Sensors

Mounting Brackets





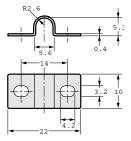
Accessories (Order Separately)

Mounting Brackets

Y92E-F5R4



Material: Stainless steel (SUS304) Note: E2EC-C1R5D applicable to head of \Box



E2EC

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. D09E-EN-CAT04-01 In the interest of product improvement, specifications are subject to change without notice.

D-114 Inductive Sensors