Optical Fiber Photoelectric Sensor

E3X-A/F/H/VG

A Full Line of Highly Functional Models with a Variety of Fiber Units

Four amplifier models available for covering a wide range of applications.

<READ AND UNDERSTAND THIS CATALOG>

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.



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■ Features

High-sensitivity Model

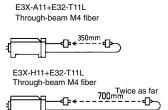
High-sensitivity Optical Fiber Photoelectric Sensor



Senses Distances Twice as Far as those of Conventional Model

The E3X-H senses distances twice as far as those of the E3X-A. For example, the maximum sensing distance of the through-beam M4 fiber model is 700 mm and that of the reflective model is 200 mm.

2. Incorporates Variable Hysteresis Function



Standard Model

E3X-A

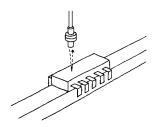
Optical Fiber Photoelectric Sensor



Eight-turn Sensitivity Adjuster Ensures Fine Sensitivity Adjustments

A maximum sensing distance of 350 mm is possible if the long-distance M4 fiber model is used.

The E3X-A ensures a high-speed response of 200 μ s, which is ideal for a wide variety of applications.



High-speed Model

E3X-F

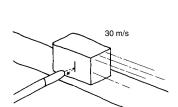
Optical Fiber Photoelectric Sensor



Pulse Lighting Mechanism Enables a High-speed Response of 20 μs

The E3X-F has excellent optical characteristics to withstand external disturbance. This model is ideal for the high-speed positioning and detection of minute sensing objects

For example, the E3X-F detects with ease a 1-mm mark on an object on a high-speed line that moves at the rate of 30 m per second.



Mark Sensor Model

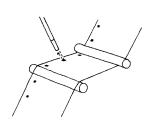
E3X-VG

Optical Fiber Photoelectric Sensor



Green Light Source Accurately Senses Subtle Differences in Color

Furthermore, the E3X-VG ensures a high-speed response of 200 μs .



OMRON's unique Fiber Units are available in a wide variety of models that includes 68 standard models and 362 modified models with or without special sleeves.

■ Common Characteristics

Ideal for Worldwide Use

The E3X models other than the E3X-H and E3X-VG have NPN or PNP open collector output, thus ensuring worldwide use with ease. All E3X models are available from OMRON's 44 representatives in 25 countries

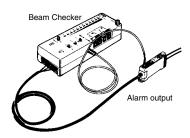
A Series of E3X Models Incorporates a Variable Timer Function

(Except the E3X-H11, which has a built-in 40-ms fixed timer)

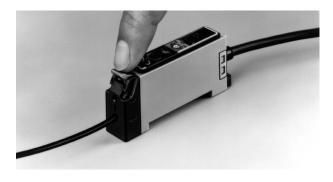
A minute, high-speed signal is prolonged by the built-in OFF-delay timer for a certain period, which makes it possible to input the signal directly to Programmable Controllers in various lengths. (The variable timer function is built into the self-diagnostic model.)



Easy Maintenance Ensured by Optical Monitoring



Push Lever Ensures Easy Fiber Connections

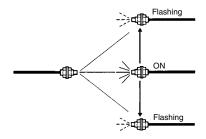


IEC60529 IP66 Water-resistive



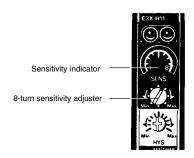
Flashing Function Ensures Easy Optical Axis Adjustments

The emitter is ON in the operating range and flashes outside the operating range.



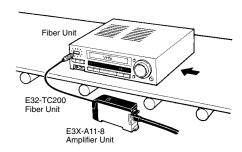
Eight-turn Sensitivity Adjuster Ensures Fine Sensitivity Adjustments

The E3X incorporates an eight-turn sensitivity adjuster and an easy-to-see sensitivity indicator.



■ LED Indicator Lighting Tests are Possible (E3X-A11-8)

- The E3X-A11-8 makes it possible conduct lighting tests of LED indicators incorporated by equipment.
- Red flames can be checked as well.



Ordering Information

Model Number Legend:

E3X-				
	_	_	_	_
	1	2	3	1

1. Classification

H: High-sensitivityA: General-purposeF: Shorter response timeV: For mark sensor

2. Light Source

None:Red (standard) G: Green

3. Outputs

NPN (without self-diagnosis)
 NPN (with self-diagnosis)
 PNP (without self-diagnosis)
 PNP (without self-diagnosis)

4. Output Form

1: Cable

■ Accessories

Item	Manual Sensitivity Adjustment Knob	Protective Cover	
Application	Makes adjustment possible without screwdriver. Water-resistance lost when used (degree of protection reduced to IEC60529 IP50).	Replacement part for cover supplied with Amplifier Unit.	
Model	E39-G3 (see note)	E39-G4 (see note)	
Appearance			
Applicable Amplifier Unit	E3X-A/-F/-VG E3X-H		
Sold together/separately	Sold separately	Sold together	

Note: The above accessories are not available to the following push-type model.



■ Amplifier Units

Item	High-sensitivity
Model	E3X-H11
Appearance	30 59
Light source	Red LED (660 nm)
Power supply voltage	10 to 30 VDC ±10%, ripple (p-p) 10% max.
Current consumption	35 mA max.
Response time	1 ms max.
Control output	100 mA max. at 30 VDC, NPN open collector, residual output voltage of 1 V max.
Timer function	OFF-delay timer (fixed to 40 ms), switch selectable
Variable hysteresis function	0% to 20%
Alarm output	
External check input	

lt	em	Ger	neral-purpose	Shorter response time		For mark sensing
			Timer, alarm, and external check functions incorporated	Timer, alarm, and external check functions incorporated		Timer, alarm, and external check functions incorporated
Model	NPN	E3X-A11	E3X-A21	E3X-F21	E3X-VG11	E3X-VG21
	PNP	E3X-A41	E3X-A51	E3X-F51		
Appearance	Appearance 30 59 59					
Light sour	се	Red (660 r	nm)		Green (565	nm)
Power sup	ply voltage	10 to 30 VDC ripple (p-p) 12 to 24 VDC ±10% ripple 10 to 30 VDC ripple (p-p) 10% max.		10 to 30 VDC ripple (p-p) 10% max.		
Current co	nsumption	35 mA max	x .	40 mA max.		
Response	time	200 μs ma:	x.	ON: 20 μs max. OFF: 30 μs max.	200 μs max	
Control ou	tput	Open colle	ctor output of 100 mA	at 30 VDC with a residual volta	ge of 1 V max	x.
Timer func	tion		OFF-delay timer (0.0 selectable	1 to 0.1 s; adjustable), Switch		OFF-delay timer (0.01 to 0.1 s; adjustable), Switch selectable
Alarm outp	out		50 mA, 30 VDC max. Residual voltage: 1 VDC max.		50 mA, 30 VDC max. Residual voltage: 1 VDC ma:	
External check input	Input voltage		Light OFF: NPN: 1.5 V max; short current: 0.2 mA max. PNP: ±1.5 V max.; short current: 0.2 mA max. Light ON: NPN: Open; 3.5 V min. (max. input: 5 V) PNP: Open; ±3.5 VDC max. (max. input: 5 V)			Light OFF: 1.5 V max; short current: 0.2 mA max. Light ON: Open; 3.5 V min. (max. input: 5 V)
	Response delay		400 μs	200 μs		400 μs

■ Fiber Unit

Through-beam (Separate) Sensor

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (standard object: opaque) (H: E3X-H11; A: E3X-A□□; F: E3X-F□□; V: E3X-VG□□)	Min. sensing object (opaque objects)	Features
E32-T11L	——⊕—— M4 screw	H: 700 mm (2,000 mm* ¹) (1.4-mm dia. min.) A: 350 mm (1,000 mm* ¹) (1.4-mm dia. min.) F: 150 mm (1.4-mm dia. min.) V: 40 mm (120 mm* ¹) (1.4-mm dia. min.)	0.5-mm dia.	Long distance
E32-T12L	3-mm dia.	H: 700 mm (1.4-mm dia. min.) A: 350 mm (1.4-mm dia. min.) F: 150 mm (1.4-mm dia. min.) V: 40 mm (1.4-mm dia. min.)	0.5-mm dia.	Long distance
E32-T21L	——⊕—— M3 screw	H: 200 mm (0.9-mm dia. min.) A: 100 mm (0.9-mm dia. min.) F: 50 mm (0.9-mm dia. min.) V: 10 mm (0.9-mm dia. min.)	0.2-mm dia.	Long distance with thin fiber
E32-T22L	2-mm dia.	H: 200 mm (0.9-mm dia. min.) A: 100 mm (0.9-mm dia. min.) F: 50 mm (0.9-mm dia. min.) V: 10 mm (0.9-mm dia. min.)	0.2-mm dia.	Long distance with thin fiber
E32-TC200	M4 screw	H: 400 mm (3,000 mm* ¹) (1-mm dia. min.) A: 200 mm (1,500 mm* ¹) (1-mm dia. min.) F: 80 mm (1-mm dia. min.) V: 28 mm (190 mm* ¹) (1-mm dia. min.)	0.2-mm dia.	General-purpose
E32-TC200B E32-TC200B4	90 mm (40 mm) 1.2-mm dia. M4 screw Figures in parentheses are for the B4 model.	H: 400 mm (1-mm dia. min.) A: 180 mm (1-mm dia. min.) F: 80 mm (1-mm dia. min.) V: 28 mm (1-mm dia. min.)	0.2-mm dia.	General-purpose
E32-T22	2-mm dia.	H: 100 mm (0.5-mm dia. min.) A: 50 mm (0.5-mm dia. min.) F: 26 mm (0.5-mm dia. min.) V: 7 mm (0.5-mm dia. min.)	0.1-mm dia.	General-purpose
E32-TC200E	— ⊕ → ⊕— M3 screw	H: 100 mm (0.5-mm dia. min.) A: 50 mm (0.5-mm dia. min.) F: 26 mm (0.5-mm dia. min.) V: 8 mm (0.5-mm dia. min.)	0.1-mm dia.	General-purpose
E32-TC200F E32-TC200F4	90 mm (40 mm) 0.9-mm dia. M3 screw Figures in parentheses are for the F4 model.	H: 100 mm (0.5-mm dia. min.) A: 50 mm (0.5-mm dia. min.) F: 26 mm (0.5-mm dia. min.) V: 8 mm (0.5-mm dia. min.)	0.1-mm dia.	General-purpose
E32-TC200A	——c⊕ — ⊕ o—— M3 screw	H: 360 mm (1-mm dia. min.) A: 180 mm (1-mm dia. min.) F: 80 mm (1-mm dia. min.) V: 28 mm (1-mm dia. min.)	H: 0.3-mm dia. A: 0.2-mm dia. F: 0.2-mm dia. V: 0.2-mm dia.	For attachment E39-F5
E32-T11	—⊕ → ⊕ M4 screw	H: 360 mm (1-mm dia. min.) A: 180 mm (1,000 mm* ¹) (1-mm dia. min.) F: 80 mm (1-mm dia. min.) V: 10 mm (120 mm* ¹) (1-mm dia. min.)	H: 0.3-mm dia. A: 0.2-mm dia. F: 0.2-mm dia. V: 0.2-mm dia.	Flexible (resists breaking)
E32-T21	—⊕ → ⊕—— M3 screw	H: 100 mm (0.5-mm dia. min.) A: 50 mm (0.5-mm dia. min.) F: 26 mm (0.5-mm dia. min.) V: 6 mm (0.5-mm dia. min.)	0.1-mm dia.	Flexible (resists breaking)

Note: Curled-cord type is also available for through-beam and reflective models.

^{*1} For the E39-F1

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (standard object: opaque) (H: E3X-H11; A: E3X-A□□; F: E3X-F□□; V: E3X-VG□□)	Min. sensing object (opaque objects)	Features
E32-T14L	3-mm dia.	H: 240 mm (1-mm dia. min.) A: 120 mm (1-mm dia. min.) F: 30 mm (1-mm dia. min.) V: 10 mm (1-mm dia. min.)	H: 0.2-mm dia. A: 0.1-mm dia. F: 0.2-mm dia. V: 0.1-mm dia.	Side-view; long distance
E32-T24	1-mm dia.	H: 90 mm (0.5-mm dia. min.) A: 45 mm (0.5-mm dia. min.) F: 15 mm (0.5-mm dia. min.) V: 2 mm (0.5-mm dia. min.)	H: 0.1-mm dia. A: 0.1-mm dia. F: 0.3-mm dia. V: 0.2-mm dia.	Side-view; save space
E32-T14		H: 1,800 mm (4-mm dia. min.) A: 900 mm (4-mm dia. min.) F: 380 mm (4-mm dia. min.) V: 80 mm (4-mm dia. min.)	0.2-mm dia.	Side-view, screw tightening type
E32-T14F	5-mm dia. —	H: 200 mm (3-mm dia.) A: 100 mm (3-mm dia.)	H: 0.9-mm dia. A: 0.7-mm dia.	Fluororesin covered; side-view; withstands chemicals and harsh environments
E32-T17L	—————————————————————————————————————	H: 14,000 mm (10-mm dia. min.) A: 7,000 mm (10-mm dia. min.) F: 3,000 mm (10-mm dia. min.) V: 800 mm (10-mm dia. min.)	H: 2.1-mm dia. A: 0.8-mm dia. F: 1.5-mm dia. V: 2.1-mm dia.	Through-beam with lens, ideal for explosion-proof applications
E32-T12F	5-mm dia. E32-T14F Fluororesin Side-view is also available.	H: 1,600 mm (4-mm dia. min.) A: 800 mm (4-mm dia. min.) F: 300 mm (4-mm dia. min.) V: 70 mm (4-mm dia. min.)	H: 0.7-mm dia. A: 0.9-mm dia. F: 0.7-mm dia. V: 0.6-mm dia.	Fluororesin-cov- ered; withstands chemicals and harsh environ- ments
E32-M21	M3 screw	H: 300 mm (2-mm dia. min.) A: 150 mm (2-mm dia. min.) F: 65 mm (2-mm dia. min.) V: 20 mm (2-mm dia. min.)	H: 0.4-mm dia. A: 0.3-mm dia. F: 0.3-mm dia. V: 0.3-mm dia.	4-head; 4-point sensing
E32-T51	M4 screw E32-T54 Heat-resisting Side-view is also available.	H: 400 mm (1.5-mm dia. min.) A: 200 mm (1.5-mm dia. min.) F: 80 mm (1.5-mm dia. min.) V: 20 mm (1.5-mm dia. min.)	1.0-mm dia.	Heat-resistive; resists 150°C
E32-T54	2-mm dia	H: 130 mm (1-mm dia. min.) A: 60 mm (1-mm dia. min.)	H: 0.3-mm dia. A: 0.2-mm dia.	Heat-resistive; side-view; resists 150°C
E32-T61	mana → o → o → o → o → o → o → o → o → o →	H: 300 mm (3,000 mm* ²) (1.0-mm dia. min.) A: 150 mm (1,500 mm* ²) (1.0-mm dia. min.) F: 60 mm (450 mm) (1.0-mm dia. min.) V: 18 mm (130 mm* ²) (1.0-mm dia. min.)	H: 0.3-mm dia. A: 0.2-mm dia. F: 0.5-mm dia. V: 0.5-mm dia.	Heat-resistive; resists 300°C*3

^{*1} An ambient operating temperature range between -40°C and 130°C will apply if the E32-T51 is used continuously.

^{*2} Values in parentheses and an ambient operating temperature range between -40°C and 200°C will apply if the E39-F1 Lens Unit is used.
*3 The resistive temperature varies with the part of the Fiber Unit. For details, refer to *Dimensions*.

Reflective Sensors

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (H: E3X-H11; A: E3X-A□□; F: E3X-F□□; V: E3X-VG□□)			Min. sensing object (copper wire)	Features
		White paper	Black paper	Standard object		
E32-D11L	M6 screw	H: 200 mm A: 100 mm F: 45 mm V: 10 mm	H: 60 mm A: 30 mm F: 8 mm V:	H: 20 x 20 cm A: 10 x 10 cm F: 5 x 5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.015-mm dia. F: 0.2-mm dia. V: 3.0-mm dia.	Long distance
E32-D12	3 mm dia.	H: 120 mm A: 60 mm F: 15 mm V: 2 mm	H: 32 mm A: 16 mm F: 3 mm V:	H: 20 x 20 cm A: 10 x 10 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.04-mm dia. F: 2.4-mm dia. V: 1.6-mm dia.	Long distance
E32-D21L	M4 screw	H: 50 mm A: 25 mm F: 11 mm V: 1 mm	H: 14 mm A: 7 mm F: 2 mm V:	H: 5 x 5 cm A: 2.5 x 2.5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.26-mm dia. V: 1.0-mm dia.	Long distance
E32-D22L	3 mm dia.	H: 50 mm A: 25 mm F: 11 mm V: 1 mm	H: 14 mm A: 7 mm F: 2 mm V:	H: 5 x 5 cm A:2.5 x 2.5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.26-mm dia. V: 1.0-mm dia.	Long distance
E32-DC200	M6 screw	H: 150 mm A: 75 mm F: 33 mm V: 10 mm	H: 30 mm A: 15 mm F: 5 mm V:	H: 20 x 20 cm A: 10 x 10 cm F: 5 x 5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.015-mm dia. F: 0.015-mm dia. V: 0.2-mm dia.	General- purpose
E32-DC200B E32-DC200B4	90 mm (40 mm) 2.5-mm dia. M6 screw Figures in parentheses are for the B4 model.	H: 150 mm A: 75 mm F: 33 mm V: 10 mm	H: 30 mm A: 15 mm F: 5 mm V:	H: 20 x 20 cm A: 10 x 10 cm F: 5 x 5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	General- purpose
E32-DC200E	M3 screw	H: 36 mm A: 18 mm F: 8 mm V: 2 mm	H: 7.2 mm A: 3.6 mm F: 1.5 mm V:	H: 5 x 5 cm A: 2.5 x 2.5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	General- purpose
E32-DC200F E32-DC200F4	90 mm (40 mm) 1.2-mm dia. M3 screw Figures in parentheses are for the F4 model.	H: 36 mm A: 18 mm F: 8 mm V: 2 mm	H: 7.2 mm A: 3.6 mm F: 1.5 mm V:	H: 5 x 5 cm A: 2.5 x 2.5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	General- purpose
E32-D11	M6 screw	H: 90 mm A: 45 mm F 20 mm V: 7 mm	H: 20 mm A: 10 mm F: 5 mm V:	H: 10 x 10 cm A: 5 x 5 cm F 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 0.5-mm dia.	Flexible (resists breaking)
E32-D21	M3 screw	H: 14 mm A: 7 mm F: 3 mm V: 1 mm	H: 3 mm A: 1.5 mm F: V:	2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	Flexible (resists breaking)

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Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (H: E3X-H11; A: E3X-A□□; F: E3X-F□□; V: E3X-VG□□)		Min. sensing object (copper wire)	Features	
		White paper	Black paper	Standard object		
E32-D33	3-mm dia. 0.8-mm dia.	H: 10 mm A: 5 mm F: 1.8 mm V:	H: 2 mm A: F: V:	2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.015-mm dia. F: 0.03-mm dia. V:	Super-thin; detail sensing
E32-CC200	M6 screw	H: 150 mm A: 75 mm F: 33 mm V: 10 mm	H: 30 mm A: 15 mm F: 6 mm V: 2 mm	H: 20 x 20 cm A: 10 x 10 cm F: 5 x 5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 0.5-mm dia.	Coaxial; positioning accuracy
E32-D32	2-mm dia.	H: 40 mm A: 20 mm F: 9 mm V: 2.5 mm	H: 8 mm A: 4 mm F: 1.5 mm V:	H: 5 x 5 cm A: 2.5 x 2.5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 0.5-mm dia.	Coaxial: positioning accuracy
E32-D32L	3-mm dia.	H: 80 mm A: 40 mm F: 11 mm V: 4 mm	H: 16 mm A: 8 mm F: 4 mm V:	H: 10 x 10 cm A: 5 x 5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.04-mm dia. F: 1.1-mm dia. V: 1-mm dia.	Coaxial: positioning accuracy
E32-D14L	6-mm dia	H: 40 mm A: 40 mm F: 12 mm V: 1.5 mm	H: 8 mm A: 8 mm F: 2 mm V:	H: 5 x 5 cm A: 5 x 5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.03-mm dia. A: 0.03-mm dia. F: 0.5-mm dia. V: 1.0-mm dia.	Side-view; long distance
E32-D24	2-mm dia.	H: 15 mm A: 15 mm F: 4 mm V: 1.6 mm	H: 2.5 mm A: 2.5 mm F: V:	2.5 x 2.5 cm	H: 0.03-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	Side-view; save space
E32-D12F	6-mm dia.	H: 50 mm A: 50 mm F: 20 mm V: 4 mm	H: 15 mm A: 15 mm F: 6 mm V:	H: 5 x 5 cm A: 5 x 5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.03-mm dia. A: 0.03-mm dia. F: 0.5-mm dia. V: 0.5-mm dia.	Fluororesin-cov- ered; withstands chemicals and harsh environ- ments
E32-D51	M6 screw	H: 120 mm A: 60 mm F: 26 mm V: 5 mm	H:24 mm A: 12 mm F: 5 mm V:	H: 20 x 20 cm A: 10 x 10 cm F: 5 x 5 cm V: 2.5 x 2.5 cm	H:0.03 mm dia. A:0.03-mm dia. F:0.03-mm dia. V:1.0-mm dia.	Heat-resistive; resists 150°C*1
E32-D61	www.mem. M6 screw	H: 45 mm A: 45 mm F: 20 mm V: 5 mm	H: 9 mm A: 9 mm F: 4 mm V:	H: 5 x 5 cm A: 5 x 5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.03-mm dia. A: 0.03-mm dia. F: 0.03-mm dia. V: 1.0-mm dia.	Heat-resistive; resists 300°C*2
E32-D73	M4 screw 1.25-mm dia.	H: 30 mm A: 30 mm F: 17 mm V: 3 mm	H: 6 mm A: 6 mm F: 3 mm V:	H: 5 x 5 cm A: 5 x 5 cm F: 2.5 x 2.5 cm V: 2.5 x 2.5 cm	H: 0.03-mm dia. A: 0.03-mm dia. F: 0.2-mm dia. V: 1.0-mm dia.	Heat-resistive; resists 400°C*2

Note: Setting the sensitivity adjuster to its maximum level may cause a change to the light reception state. In such a case, lower the sensitivity adjuster level.

^{*1} An ambient temperature range between -40°C and 130°C will apply if the Sensor is used continuously.

^{*2} The resistive temperature varies with the part of the Fiber Unit. For details, refer to *Dimensions*.

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (H: E3X-H11; A: E3X-A□□; F: E3X-F□□)			(H: E3X-		Min. sensing object (copper wire)	Features
		White paper	Black paper	Standard object				
E32-R21 /E39-R3*1	M6 screw Reflector E39-R3	H: 10 to 250 mm A: 10 to 250 mm F: 20 to 230 mm		35-mm dia. min.*2	H: 0.3-mm dia. A: 0.3-mm dia. F: 0.5-mm dia.	Retroreflective models (with MSR function)*4		
E32-R16 /E39-R1* ¹	Reflector E39-R1	H: 150 to 1,500 mm A: 150 to 1,500 mm F: 50 to 700 mm		35-mm dia. min.*2	0.6-mm dia.	Transparent objects sensing		
E32-L25*3	<u> </u>	3.3 mm		2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.5-mm dia.	Limited reflective; senses wafers		
E32-L25A *3		3.3 mm		2.5 x 2.5 cm	H: 0.015-mm dia. A: 0.03-mm dia. F: 0.5-mm dia.	and small difference in height		

^{*1} The ambient temperature of the attached Reflector is the same as the one for E32-R21 and E32-R16.

^{*2} Standard object: opaque

*3 For standard sensing distances, refer to *Dimensions*.

*4 MSR function (Mirror Face Rejection) ensures stable sensing for objects with glossy surfaces.

Model	Appearance	Sensing distance (H: E3X-H11; A: E3X-A□□; F: E3X-F□□)		Min. sensing object (copper wire)	Features	
		White paper	Black paper	Standard object		
E32-L25L*1, 2		H: 7.2±1.8 mm A: 7.2±1.8 mm F: 7.2±1.0 mm		2.5 x 2.5 cm* ¹	0.015-mm dia.	Limited reflective, long distance; senses wafers and small difference in height
E32-L24L*1, 2	\ <u> </u>	H: 4±2 mm A: 4±2 mm F: 4±2 mm		H: 2.5 x 2.5 cm A: 2.5 x 2.5 cm F: 2.5 x 2.5 cm	0.015-mm dia.	Limited reflective, long distance, side-view; senses wafers and small difference in height

 ^{*1} For standard sensing distances, refer to *Dimensions*.
 *2 An ambient temperature range between -40°C and 90°C will apply if the Sensor is used continuously.

Slot Sensors

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Sensing distance (standard object: opaque)	Min. sensing object (opaque objects)	Features
E32-G14		10 mm (slot width) (4-mm dia. min.)	H: 1.0-mm dia. A: 0.5-mm dia. F: 0.6-mm dia. V: 0.6-mm dia.	Groove; no optical axis adjustment required

Liquid Level Fiber Unit

Liquid Contact Model

Model	Appearance	Standard sensing object	Sensing object angle range	Repeat frequency	Applicable Amplifier Unit
E32-D82F1	Diffuse reflective	Pure water at a temperature of	±10° max.	0.5 mm max.	E3X-NT/NM* E3X-NV
E32-D82F2		25°C.			E3X-H

*When using the E32-D82F1 or E82-D82F2 with the E3X-A, cut the plastic fiber part to 0.5 m, otherwise the energy of the light received Note: by the E3X-A will be insufficient.

Pipe Mounting Model

Model	Appearance	Standard sensing object	Repeat frequency	Applicable Amplifier Unit	
E32-L25T		Liquid (Opaque liquids may not be sensed)	1 mm max.	E3X-NT/NM E3X-A/H	

Note: Also available is a Photomicrosensor for sensing liquid levels. Refer to the EE-SPX311/411 Datasheet (Cat. No. E245-E1).

Fine Through-beam

Model	Appearance	Sensing distance (standard object: opaque)	Min. sensing object (opaque objects)	Features
E32-T22S	± → ===================================	H: 1,000 mm (1.7-mm dia. min.)* ¹	H: 0.5-mm dia.	General purpose, sensing the wafers in cassettes (Fine, long beam sensor)
E32-T24S	3.5 x 3 mm dia	H: 700 mm (2.0-mm dia. min.)*1	H: 0.5-mm dia.	Side-view, sensing the wafers in cassettes (Fine, long beam sensor)
E32-T84S		H: 700 mm (1.7-mm dia. min.)	H: 0.4-mm dia.	Sensing the wafers in cassettes (Fine, long beam sensor resisting 200°C)*2

^{*1} Use the E32-T22S and E32-T24S in combination with the E3X-H11 Amplifier for stable wafer sensing.

Sensitivity Adjustment

Combination with E3X-H11

- 1. Set the hysteresis adjuster to Min.
- 2. Adjust the sensitivity by turning the hysteresis adjuster clockwise with no wafers located in the sensing range until stable light reception is barely ensured and both light reception and stability indicators are ON.



^{*2} The resistive temperature varies with the part of the Fiber Unit. For details, refer to *Dimensions*.

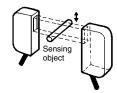
High-precision Screen Sensors

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

Model	Appearance	Slit width	Sensing distance (H: E3X-H11; A: E3X-A□□; F: E3X-F□□; V: E3X-VG□□)	Min. sensing object (horizontal beam)
E32-T16P	Through-beam	Not used 0.5 mm wide	H: 600 mm A: 300 mm H: 100 mm	H: 1.3-mm dia. (1.1-mm dia.) A: 2.0-mm dia. (0.9-mm dia.) H: 1.3-mm dia. (0.4-mm dia.)
	©		A: 50 mm	A: 2.0-mm dia. (0.7-mm dia.)
	(Visual field: 2 x 11 mm))	1.0 mm wide	H: 200 mm A: 100 mm	H: 1.3-mm dia. (0.6-mm dia.) A: 2.0-mm dia. (0.8-mm dia.)
E32-T16	Screen Through-beam	Not used	H: 1,500 mm A: 750 mm F: 330 mm V: 150 mm	H: 6.0-mm dia. A: 6.0-mm dia. F: 7.0-mm dia. V: 7.0 mm dia.
		0.5 mm wide	H: 900 mm A: 450 mm F: 120 mm V: 20 mm	H: 5.0-mm dia. A: 5.0-mm dia. F: 7.0-mm dia. V: 7.0-mm dia.
		1.0 mm wide	H: 1,200 mm A: 600 mm F: 250 mm V: 60 mm	H: 6.0-mm dia. A: 6.0-mm dia. F: 7.0-mm dia. V: 7.0-mm dia.

Note: Values not in parentheses represent sensing objects within the 11-mm sensing area and values in parentheses represent sensing objects in the center of the E32-T16P sensing area. The diameters of sensing objects in the above table represent sensing object sizes, on condition that the objects are not moving.

Sensing Method



Specifications

Amplifier Units

Indicator	Light indicator (red), Stability indicator (green)
Sensitivity adjuster	8 turns with indicator
Circuit protection	Reverse polarity, Output short-circuit
Ambient illumination	Sunlight: 10,000 ℓx max.; Incandescent lamp: 3,000 ℓx max.
Ambient temperature	Operating:–25°C to 55°C (with no icing) Storage: –40°C to 70°C
Ambient humidity	35% to 85% (with no condensation)
Insulation resistance	20 M Ω min. (at 500 VDC)
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min
Degree of protection	IEC60529 IP66 (with Protective Cover in place) (see note)
Material	Case: Heat-resistive ABS; Cover: Polycarbonate
Weight (with 2-m cord)	Approx. 100 g

Note: The degree of protection is IP65 if the Fiber Unit connected is a fine-beam model, high-temperature model (E32-T61, E32-D61, or E32-D73), direct sleeve model, or the E32-M21. The degree of protection is IP50 without the Protective Cover.

Fiber Unit

Through-beam (Separate) Sensors

Model	Ambient temperature	Ambient humidity	Permissible bending radius	Material	Degree of protection
E32-T11L	Operating: -40°C to 70°C	Operating: 35% to	25 mm min.	Black polyethylene	IEC60529 IP67
E32-T12L	(with no icing)	85%			
E32-T21L]				
E32-T22L					
E32-TC200					
E32-TC200B E32-TC200B4					
E32-T22					
E32-TC200E					
E32-TC200F E32-TC200F4					
E32-TC200A					
E32-T11			4 mm min.	Vinyl chloride	
E32-T21					
E32-T14L			25 mm min.	Black polyethylene	
E32-T24					
E32-T14					
E32-T17L					
E32-T12F	Operating: -30°C to 70°C (with no icing)		40 mm min.	Fluororesin-cov- ered black poly-	
E32-T14F	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			ethylene	
E32-M21	Operating: -40°C to 70°C (with no icing)		25 mm min.	Black polyethylene	
E32-T51	Operating: –40°C to		35 mm min.	Fluoride resin	
E32-T54	150°C*1 (with no icing)				
E32-T61	Operating: -40°C to 300°C*2 (with no icing)		25 mm min.	SUS	

^{*1} When used continuously between -40°C and 130°C.
*2 The resistive temperature varies with the part of the Fiber Unit. For details, refer to *Dimensions*.

Reflective Sensors

Model D	ifferential travel	Ambient temperature	Ambient humidity	Permissible bending radius	Material	Degree of protection
	0% of max. of	Operating: -40°C	Operating:	25 mm min.	Black	IEC60529 IP67
	ensing distance Adjustable in a	to 70°C (with no icing)	35% to 85%		polyethylene	
	ange of 0% to	icing)				
	0% when the					
E32-DC200	3X-H11 is used.)					
E32-DC200B E32-DC200B4						
E32-DC200E						
E32-DC200F E32-DC200F4						
E32-D11				4 mm min.	Vinyl chloride	1
E32-D21						
E32-D33					Black polyethylene	
E32-CC200						
E32-D32						
E32-D32L						
E32-D14L						
E32-D24						
E32-D12F		Operating: -30°C to 70°C (with no icing)		40 mm min.	Fluororesin- covered black polyethylene	
E32-D51		Operating: -40°C to 150°C (with no icing)*1		35 mm min.	Fluoride resin	
E32-D61		Operating: -40°C to 300°C (with no icing)*2		25 mm min.	SUS	
E32-D73		Operating: -40°C to 400°C (with no icing)*2				
E32-R21/ E39-R3	•	Operating: -40°C to 70°C (with no icing)			Black polyethylene	
E32-R16/ E39-R1		Operating: -25°C to 55°C (with no icing)				IEC60529 IP66
	lax. of 5% of the	Operating: -40°C	1			IEC60529 IP50
E32-L25A*4	ensing distance	to 70°C (with no icing)				
E32-L25L*4		Operating: -40°C to 105°C (with no icing)*3		10 mm min. (average at 10% decrease of	Reinforced polyethylene	
E32-L24L*4				sensing distance)		

Slot Sensors

Model	Ambient temperature	Ambient humidity	Permissible bending radius	Material	Degree of protection
E32-G14	Operating: –40°C to 70°C (with no icing)	Operating: 35% to 85%	25 mm min.	Black polyethylene	IEC60529 IP67

^{*1} When used continuously between -40°C and 130°C.
*2 The resistive temperature varies with the part of the Fiber Unit. For details, refer to *Dimensions*.
*3 An ambient temperature range between -40°C and 90°C will apply if the Sensor is used continuously.
*4 Beam size: 2-mm dia.

Liquid Contact Model

Model	Differential travel	Ambient temperature	Ambient humidity	Ambient pressure	Permissible bending radius (10% decrease of sensing distance)	Material	Degree of protection
E32-D82F1	3.0 mm max.	Fluororesin part within 1.5 m of fiber tip: -40°C to 200°C (with no icing) Parts other than above: -40°C to 85°C (with no icing)	Operating: 35% to 85%	-50 kpa (-0.49 kgf/cm ²) to 500 kpa (4.9 kgf/cm ²)	40 mm min. (plastic fiber: 25 mm min.) Bending-prohibited part: E32-D82F1: Within 150 mm of fiber tip E32-D82F2: Within 350 mm of fiber tip	Sensing head: Fluororesin (PFA) Fiber sheath: Black polyethylene Connector: Nickel-coated brass	IEC60529 IP68*

^{*} The fluororesin part located 10 cm underwater must not generate air bubbles when air is injected into the fluororesin part for 30 seconds with a pressure of 98 kpa (1 kgf/cm²).

Pipe Mounting Model

Model	Suitable pipe	Pipe material	Ambient temperature	Ambient humidity	Permissible bending radius	Material	Degree of protection	Fiber length
E32-L25T	Transparent pipes with an outer diameter of 8 to 10 mm and thickness of 1 mm	FEP transparent pipes or equivalent	Operating: -40°C to 70°C (with no icing)	Operating: 35% to 85%	10 mm min.	Sensing head: Poly- carbonate Fiber: Polyethylene- covered plas- tic	IEC60529 IP50	2 m (free cut)

Fine Through-beam Sensors

Model	Beam size	Differential travel	Horizontal positioning accuracy	Ambient temperature	Ambient humidity	Permissible bending radius*	Material	Degree of protection
E32-T22S E32-T24S	13 mm dia. (at a distance of 200 mm)			Operating: -40°C to 70°C (with no icing)	Operating: 35% to 85%	10 mm min.	Reinforced laminated vinyl chloride	IEC60529 IP67
E32-T84S				Operating: -40°C to 200°C (with no icing)		25 mm min.	SUS	

^{*}Average at 10% decrease of sensing distance.

High-precision Screen Sensors

Model	Ambient temperature	Ambient humidity	Permissible bending radius	Material	Degree of protection
E32-T16P	Operating: –40°C to 70°C (with no icing)	Operating: 35% to 85%	R10 mm min.	Sensing head: Heat-resistive ABS Fiber sheath: Vinyl chloride	IEC60529 IP50
E32-T16			25 mm min.	Sensing head: Heat-resistive ABS Sensing surface: PMMA Fiber sheath: Black polyethylene	IEC60529 IP67

Attachments

Name		Small Spot Lens Unit	Long Distance Lens Unit		
Applications		0.5-mm-dia. beam spot	Incr	easing sensing dista	ance
Model		E39-F3A	E39-F1		
Appearance		Reflective		Through-beam (separate)	
Applicable fibers		E32-D32	E32-T11L	E32-TC200 E32-T61	E32-T11
With	Sensing distance	20 mm	2,000 mm	3,000 mm	2,000 mm
E3X-H11	Standard object	White paper 2.5 x 2.5 cm	Opaque objects: 4-m	nm dia. min.	
With	Sensing distance	20 mm	1,000 mm	1,500 mm	1,000 mm
ЕЗХ-А□□	Standard object	White paper 2.5 x 2.5 cm	Opaque objects: 4-m	nm dia. min.	
With	Sensing distance	16 mm	550 mm	670 mm*1	400 mm
E3X-F□□	Standard object	White paper 2.5 x 2.5 cm	Opaque objects: 4-mm dia. min.		
With	Sensing distance		120 mm	190 mm* ²	120 mm
E3X-VG□□	Standard object		Opaque objects: 4-m	nm dia. min.	
Directional and	gle		5° to 40°		
Differential tra	vel	20% max. of sensing distance			
Ambient temp	erature	Operating: -40°C to 70°C	Operating: -40°C to	200°C (with no icing)*	3
Material	Shaft	Aluminum	Brass		
Lens		Optical glass			
	Base				
	Reflector				

Name		Side-view Unit				
Applications		Changing the sensing direction to side view				
Model		E39-F2				
Appearance		Through-beam (separate)				
Applicable fibers		E32-T11L	E32-TC200	E32-T61/11		
With	Sensing distance	400 mm	500 mm	400 mm		
E3X-H11	Standard object	Opaque objects: 3-mm dia. min.				
With	Sensing distance	200 mm	250 mm	200 mm		
E3X-A	Standard object	Opaque objects: 3-mm dia. min.				
With	Sensing distance	60 mm	100 mm	60 mm		
E3X-F□□	Standard object	Opaque objects: 3-mm dia. min.				
With	Sensing distance	10 mm	19 mm	10 mm		
E3X-VG□□	Standard object	Opaque objects: 4-mm dia. min.	Opaque objects: 3-mm dia. min.			
Directional angle		20° to 60°				
Differential travel						
Ambient temperature		Operating: -40°C to 200°C (with no icing)*3				
Material	Shaft	Brass				
	Lens	Optical glass				
	Base					
	Reflector					

^{*1} E32-T61: 450 mm.

^{*1} E32-T61: 450 mm.

*2 E32-T61: 130 mm.

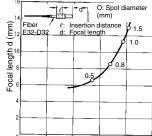
*3 Be sure to use within the temperature range specified for the Fiber to be used. When using in combination with the E32-T61, the Unit must be used within the temperature range of -40°C and 200°C.

Name			Lens-equipped Reflective Unit			
Applications			Converting through-beam sensors to reflective sensors			
Model			E39-F3			
Appearance			Reflective			
Applicable fil	bers		E32-T11L	E32-TC200	E32-T61	
With	Sensing distance	White paper	10 to 300 mm (20 x 20 cm)	35 to 180 mm (20 x 20 cm)		
E3X-H11	(standard object)	Black paper		5 to 120 mm (20 x 20 cm)	5 to 80 mm (20 x 20 cm)	
With	Sensing distance	White paper	10 to 150 mm (20 x 20 cm)	35 to 90 mm (10 x 10 cm)		
Е3Х-А□□	(standard object)	Black paper		5 to 60 mm (10 x 10 cm)	5 to 40 mm (10 x 10 cm)	
With	Sensing distance	White paper	10 to 65 mm (10 x 10 cm)	20 to 40 mm (5 x 5 cm)	20 to 35 mm (5 x 5 cm)	
E3X-F□□	(standard object)	Black paper		10 to 20 mm (5 x 5 cm)		
With	Sensing distance	White paper		10 to 15 mm (2.5 x 2.5 cm)		
E3X-VG□□	(standard object)	Black paper				
Directional a	ngle					
Differential tr	avel		20% max. of sensing distance			
Ambient tem	perature		Operating: -40°C to 200°C (Do not exceed the operating temperature of the fiber.)			
Material	Shaft		Brass			
	Lens		Optical glass			
Base			Aluminum			
Reflector						

Name			Lens-equipped Reflective Unit	Side-view Reflective Unit	
Applications			Converting through-beam sensors to reflective sensors	Converting through-beam to reflective sensor	
Model			E39-F3	E39-F5	
Appearance			Reflective ₽		
Applicable fil	bers		E32-T11	E32-TC200A	
With	Sensing distance	White paper	35 to 180 mm (20 x 20 cm)	60 mm (10 x 10 cm)	
E3X-H11	(standard object)	Black paper	5 to 70 mm (20 x 20 cm)	5 to 20 mm (10 x 10 cm)	
With	Sensing distance	White paper	35 to 90 mm (10 x 10 cm)	30 mm (5 x 5 cm)	
E3X-A□□	(standard object)	Black paper	5 to 35 mm (10 x 10 cm)	5 to 10 mm (5 x 5 cm)	
With	Sensing distance	White paper	20 to 40 mm (5 x 5 cm)	13 mm (2.5 x 2.5 cm)	
E3X-F□□	(standard object)	Black paper			
With	Sensing distance	White paper			
E3X-VG□□	(standard object)	Black paper			
Directional angle					
Differential tr	avel		20% max. of sensing distance		
Ambient temperature		Operating: -40°C to 200°C (Do not exceed the operating temperature of the fiber.)	Operating: -40°C to 70°C		
Material	Material Shaft		Brass		
	Lens Base		Optical glass		
			Aluminum	Brass	
Reflector				Stainless	

Beam Spot Characteristics E39-F3A

*Common to the E3X-N and E3X Series.



Insertion distance ℓ (mm)

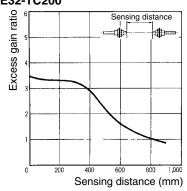
Engineering Data -

■ Excess Gain Ratio vs. Distance (Typical)

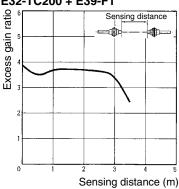
Sensing Object: Standard Sensing Object

E3X-H11

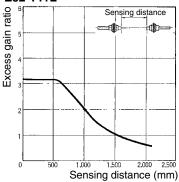




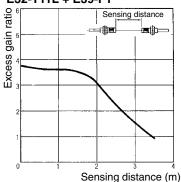


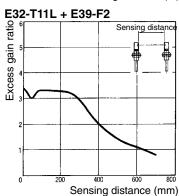




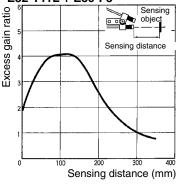


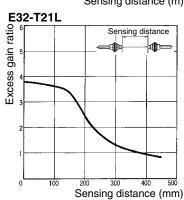
E32-T11L + E39-F1

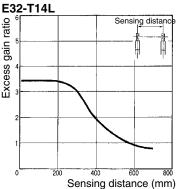




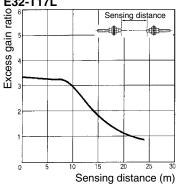
E32-T11L + E39-F3



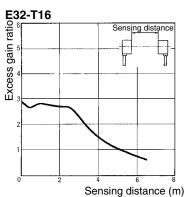




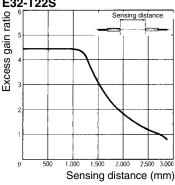
E32-T17L



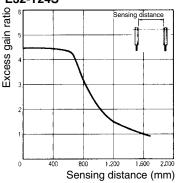


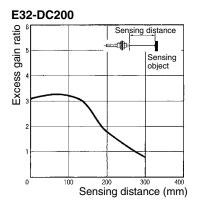


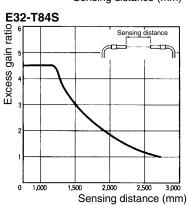
E32-T22S

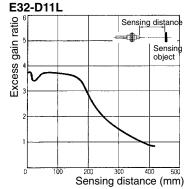


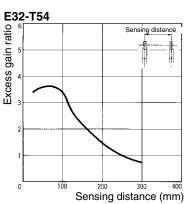
E32-T24S

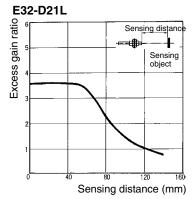


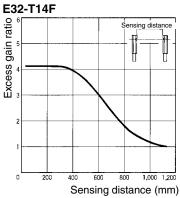




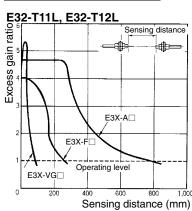


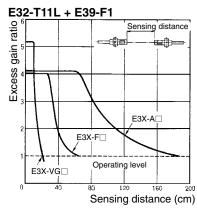


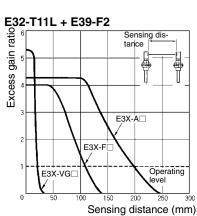


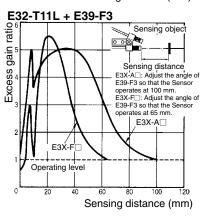


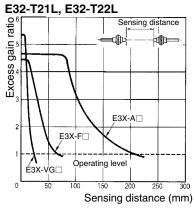
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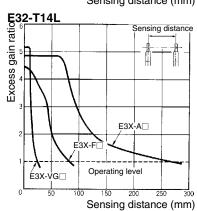


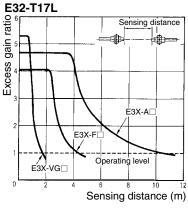


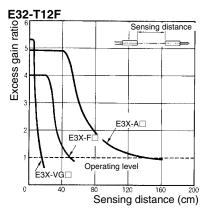


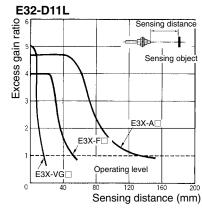




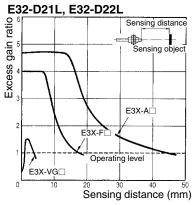


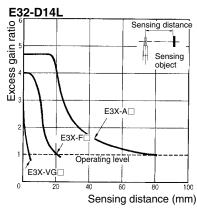


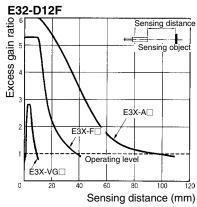


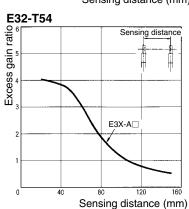


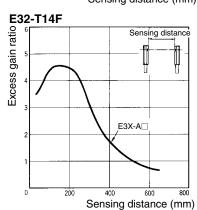
- E3X-A/F/H/VG







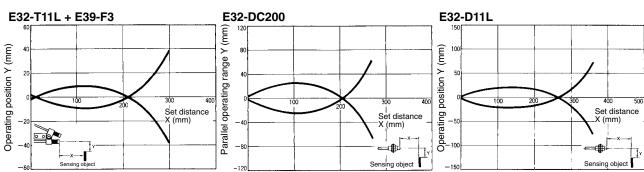


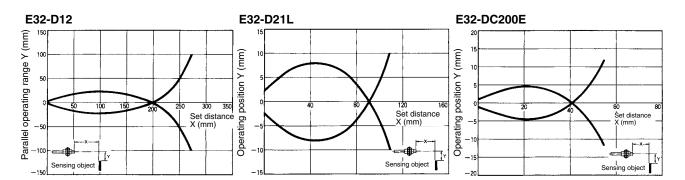


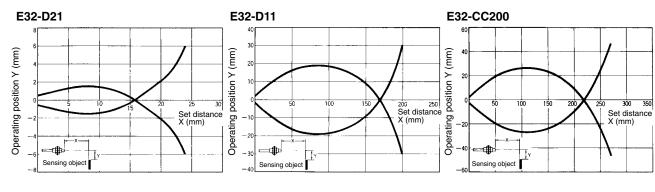
■ Operating Ranges (Typical)

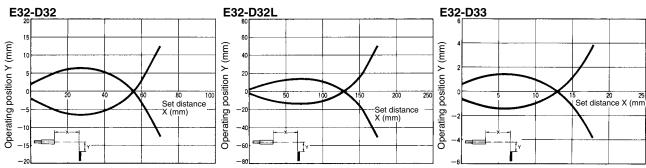
Sensing Object: Standard Sensing Object; Sensitivity Level: Maximum

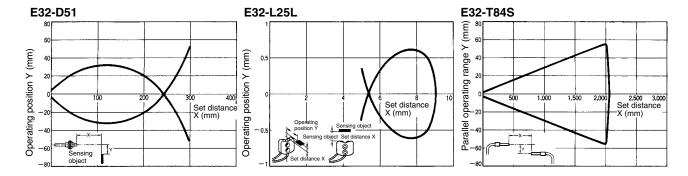
E3X-H11

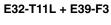


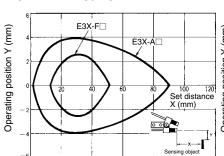




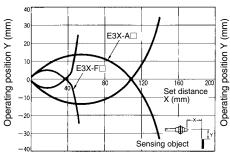




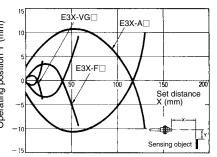




E32-DC200



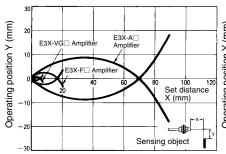
E32-D11L

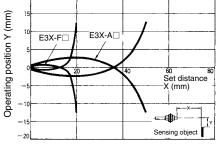


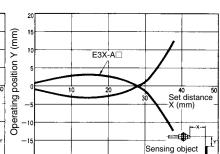
E32-D12



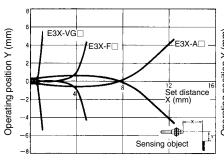
E32-DC200E



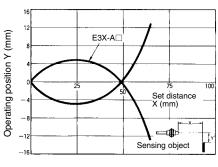




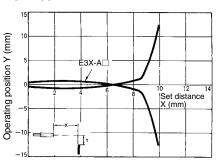
E32-D21



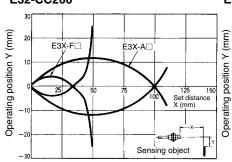
E32-D11



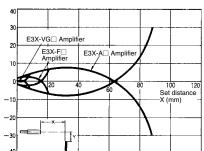
E32-D33



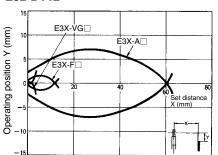
E32-CC200

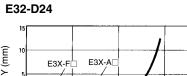


E32-D32L



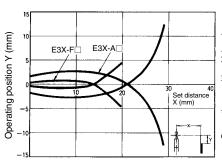
E32-D14L

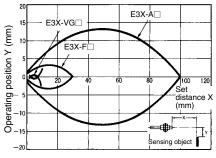


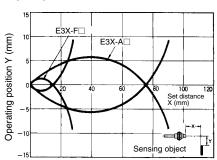


E32-D12F

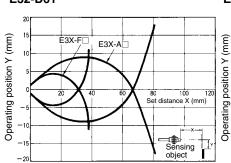
E32-D51



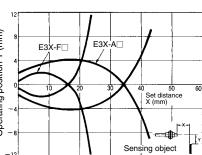




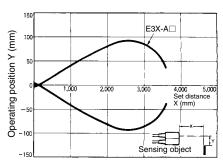
E32-D61



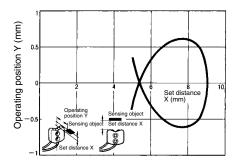
E32-D73



E32-R16



E32-L25L

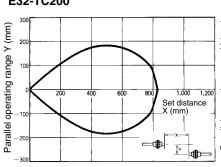


■ Parallel Operating Range (Typical)

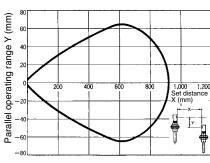
Sensitivity Level: Maximum

E3X-H11

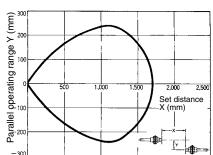
E32-TC200



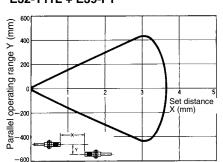
E32-TC200 + E39-F2



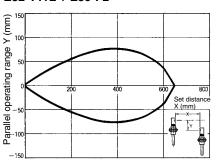
E32-T11L



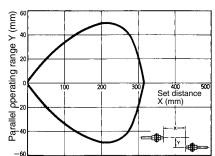
E32-T11L + E39-F1



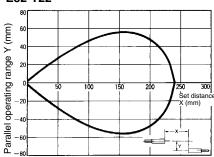
E32-T11L + E39-F2



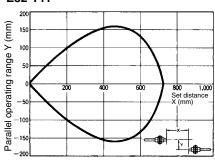
E32-T21L



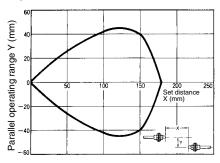
E32-T22



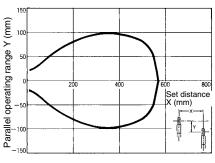
E32-T11



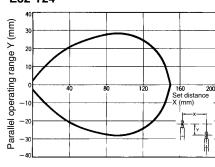
E32-T21



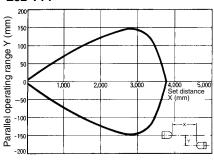
E32-T14L



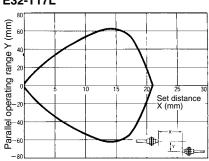
E32-T24

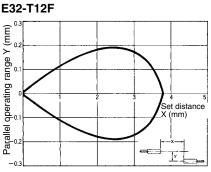


E32-T14

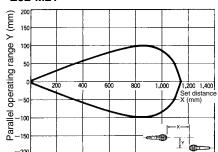


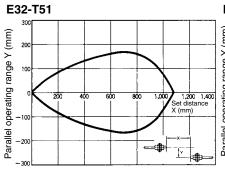
E32-T17L

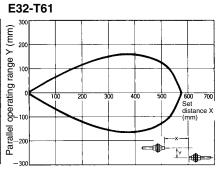


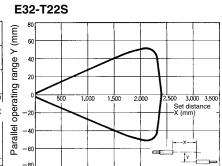


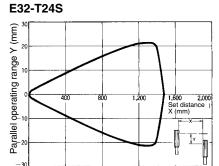
E32-M21

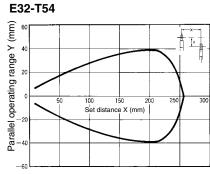


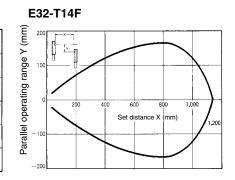






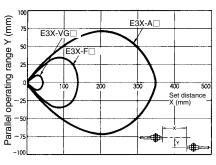




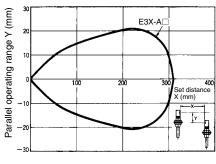


E3X-A / /-F / /-VG /

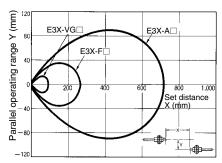
E32-TC200

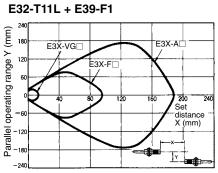


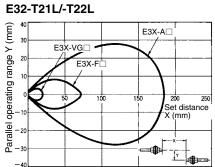
E32-TC200 + E39-F2

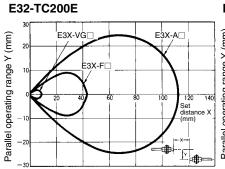


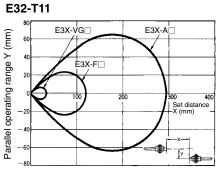
E32-T11L/-T12L

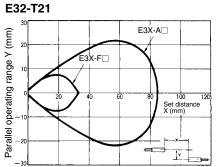


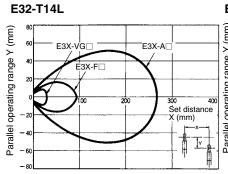


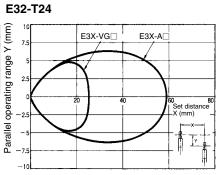


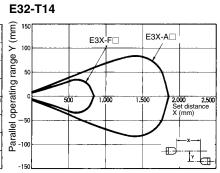


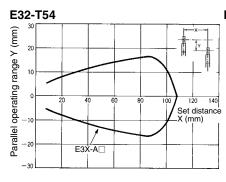


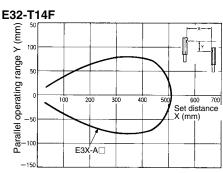


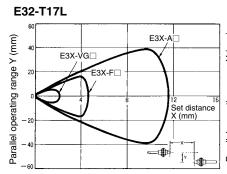


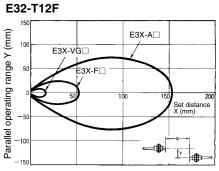


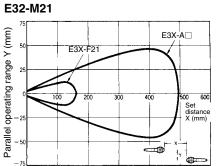


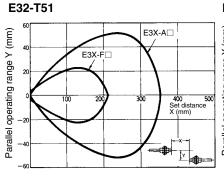


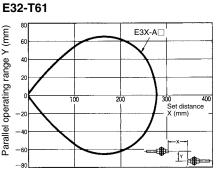


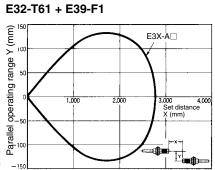


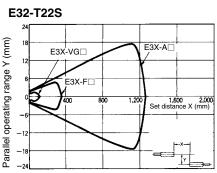


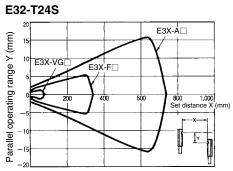






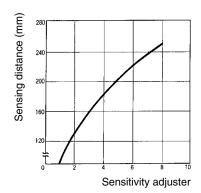






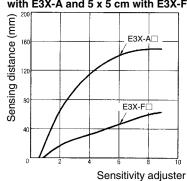
Number of Turns of Sensitivity Adjuster and Sensing Distance (Typical) E3X-H/E32-D11L

Sensing Object: White Paper of 5 x 5 cm



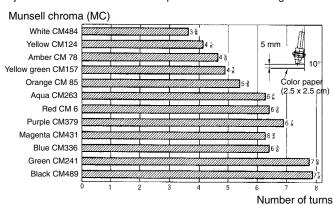
E3X-A, -F/E32-D11L

Sensing Object: White Paper of 10 x 10 cm with E3X-A and 5 x 5 cm with E3X-F



Color Sensing (Typical) Green Light Source E3X-VG□ /E32-D11L

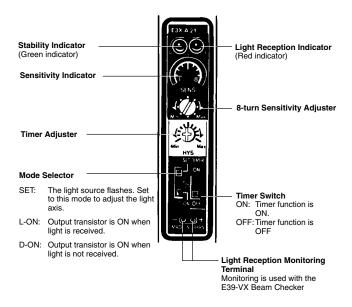
The following graph shows the relationship between colors and the number of turns of the sensitivity adjustor when the E32-D11L is in operation with the sensing distance adjusted to 5 mm.



Nomenclature

E3X-H11 E3X-A11/A41 **E3X-VG11** Stability Indicator (Green indicator) Light Reception Indicator (Red indicator) Stability Indicator **Light Reception Indicator** (Red indicator) Sensitivity Indicator Sensitivity Indicator The position of the indicator can be checked. 8-turn Sensitivity Adjuster 8-turn Sensitivity Adjuster Hysteresis Adjuster =SE t Timer Switch ON: Timer function is ON. OFF: Timer function is OFF Mode Selector L-Dov Mode Selector The light source flashes. Set SET: The light source flashes. Set to this mode to adjust the light axis. to this mode to adjust the light axis. L-ON: Output transistor is ON when light is received. L-ON: Output transistor is ON when light is received. Output transistor is ON when light is not received. **Light Reception Monitoring** D-ON: Output transistor is ON when Terminal Monitoring is used with the E39-VX Beam Checker Light Reception Monitoring Terminal light is not received. Monitoring is used with the E39-VX Beam Checker

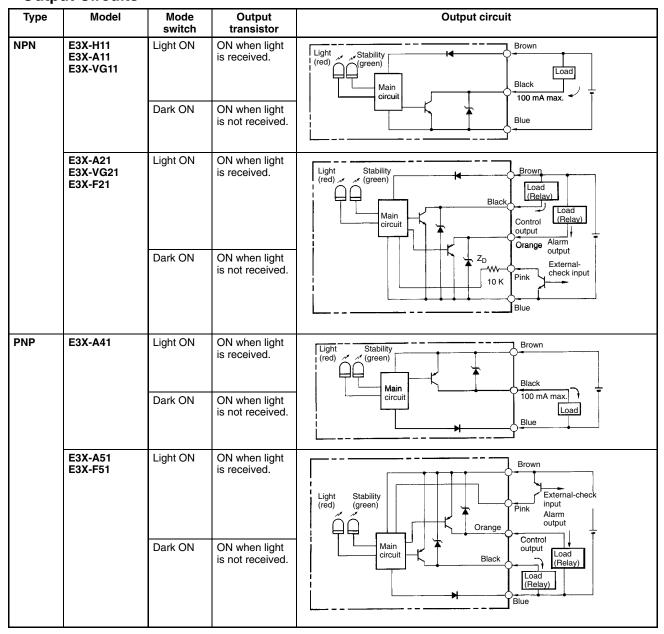
E3X-A21/A51 E3X-F21/F51 E3X-VG21



Note: Set the mode selector to L-ON or D-ON after the light axis is adjusted.

Operation -

■ Output Circuits



■ Timing Charts

Туре	Model	Mode switch	Output transistor	Timing chart		
NPN	E3X-H11 E3X-A11 E3X-VG11	Light ON	ON when light is received.	Light received Light not received Light indicator ON (Red) OFF Output ON transistor OFF		
				Load Operate (Between brown and black) (relay) Release		
		Dark ON	ON when light is not received.	Light received Light not received Light indicator (Red) OFF Output ON transistor OFF		
				Load Operate (Between brown and black)		
	E3X-A21 E3X-VG21 E3X-F21	Light ON	ON when light is received.	Light received Light indicator ON (Red) OFF Output ON transistor OFF Load Operate (Retween brown and black)		
		David ON	ON order of Parks	Load Operate (Between brown and black) Light received		
		Dark ON	ON when light is not received.	Light received Light indicator (Red) Output ON transistor OFF		
				Load Operate (Between brown and black)		
PNP	E3X-A41	Light ON	ON when light is received.	Light received Light indicator ON (Red) OFF Output ON transistor OFF		
				Load Operate (Between blue and black) (relay) Release		
		Dark ON	ON when light is not received.	Light received Light indicator ON (Red) OFF Output ON transistor OFF Load Operate (Between blue and black)		
	E3X-A51	Light ON	ON when light	(relay) Release (Detween blue and black) Light received		
	E3X-F51	-5	is received.	Light not received Light indicator ON (Red) OFF Output ON transistor OFF		
				Load Operate (Between blue and black)		
		Dark ON	ON when light is not received.	Light received Light indicator ON (Red) OFF Output ON transistor OFF		
				Load Operate (Between blue and black)		

■ Sensitivity Adjustments

Turn the sensitivity adjuster and adjust the sensitivity with or without sensing objects to satisfy the following conditions.

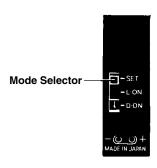
Sensing method		Sensing	Light	Indicators
Through-beam		With sensing object	Interrupted	Green: ON Red: OFF
		Without sensing object	Incident	Green: ON Red: ON
Reflective	Sensing	─────────────────────────────────────	Incident	Green Red Green: ON Red: ON
		Without sensing object	Interrupted	Green: ON Red: OFF
	Sensing of the difference in color or shade	Color that has a high reflection ratio	Incident	Green: ON Red: ON
		Color that has a low reflection ratio	Interrupted	Green: ON Red: OFF
Retroreflective		With sensing Reflector	Interrupted	Green: ON Red: OFF
		Without sensing Reflector object	Incident	Green: ON Red: ON

Note: 1. If the indicators operate as described in the table, the E3X can operate in stable condition within the rated temperature range.

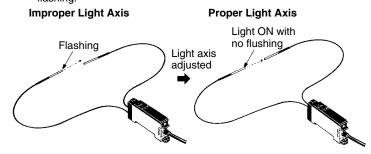
2. Even when the green indicator is OFF, the E3X will operate stably if the operating temperature change since the initial settings is within $\pm 10^{\circ}$ C.

■ Light Axis Adjustment with Flashing Function

1. Set the mode selector to SET.



2. Adjust the light axis by moving the fiber with the light flashing.



3. Set the mode selector to L-ON or D-ON after the light axis is adjusted.

4. After adjusting the light axis, be sure to change the mode to "L-ON" or "D-ON" before actually operating the Unit.

■ Alarm Output Function

With this function, the E3X checks changes in environmental conditions (especially a change in the ambient temperature) and self-diagnoses the resistance against the changes. The result is shown by the indicators or an output signal.

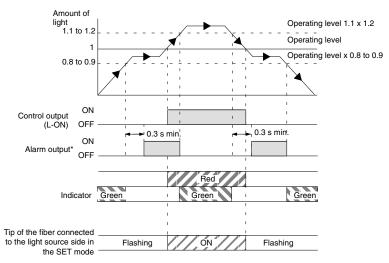
Stability Indicator (Green Indicator) Light Reception Indicator (Red Indicator)

Displays

- Stability Indicator: Changes in environmental conditions (changes in the ambient temperature, the operating voltage, or the volume of dust) are checked and the resistance against them are self-diagnosed. The result is shown via the indicator.
- Light Reception Indicator: The amount of light received is indicated by this indicator.

Output

• The resistance against changes in environmental conditions is indicated by the indicator and the result is output.



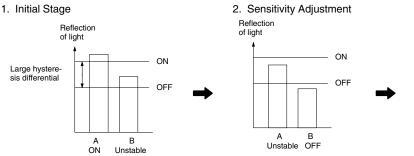
*If the alarm output is ON when the sensing object is moving at low speed, use the E3X with an ON-delay timer circuit.

■ Variable Hysteresis Function (E3X-H11)

Sensing of Plate Level Differences

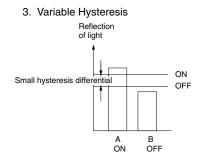
(If sensing is impossible with the hysteresis value set to maximum)

Refer to the following when using the hysteresis adjuster.

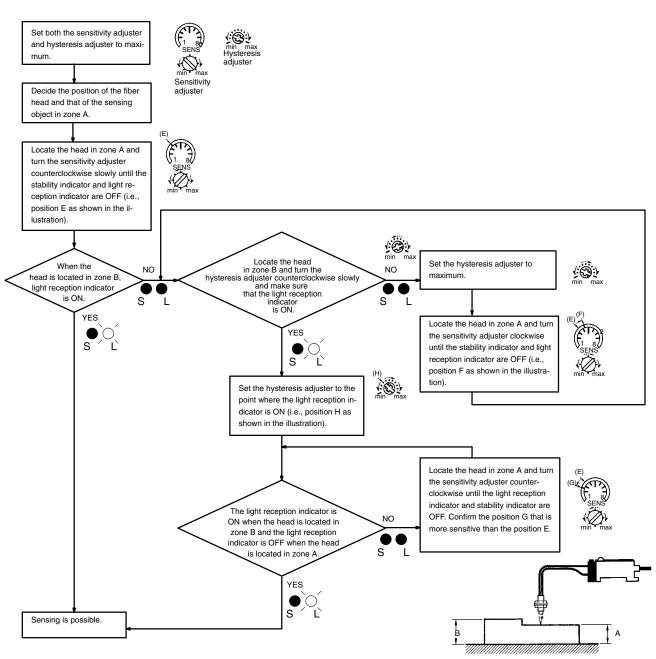


Sensing operation is not stable because zone B is within the hysteresis differential range.

Reduce the sensitivity of the E3X with the sensitivity adjuster and turn OFF zone B.



Reduce the hysteresis value with the hysteresis adjuster so that zone A will be ON.



■ External Check Input Function (E3X-A21/51, E3X-F21/F51, E3X-VG21)

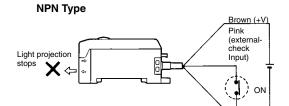
With this function, light projection can be stopped when desired. The operation of the Sensor can be checked with this function before the E3X is placed into actual operation.

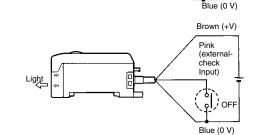
F3Y-A□□

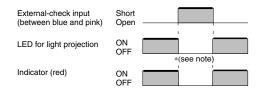
Light is emitted from the projection fiber head when the external check input is ON. The Sensor, however, will not operate.

E3X-F ... /-VG ...

No light is emitted from the projection fiber head when external check input is $\mathsf{ON}.$

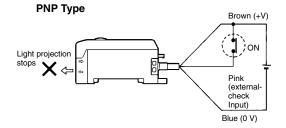


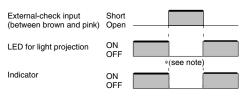


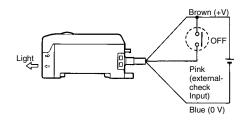


By short-circuiting the pink and blue cords, light projection can be stopped* (with a short-circuit current of 0.2 mA max.).

*Only the E3X-A emits light from the light-emitting diode during external-check input.







By short-circuiting the brown and pink cords, light projection can be stopped* (with a short-circuit current of 0.2 mA max.).

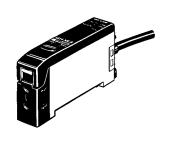
*Only the E3X-A emits light from the light-emitting diode during external-check input.

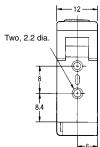
Dimensions

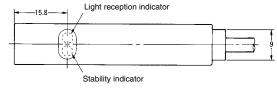
Note: All units are in millimeters unless otherwise indicated.

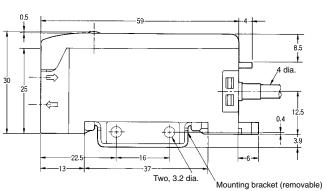
■ Amplifier Units

E3X-A/H/F/VG

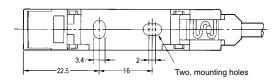








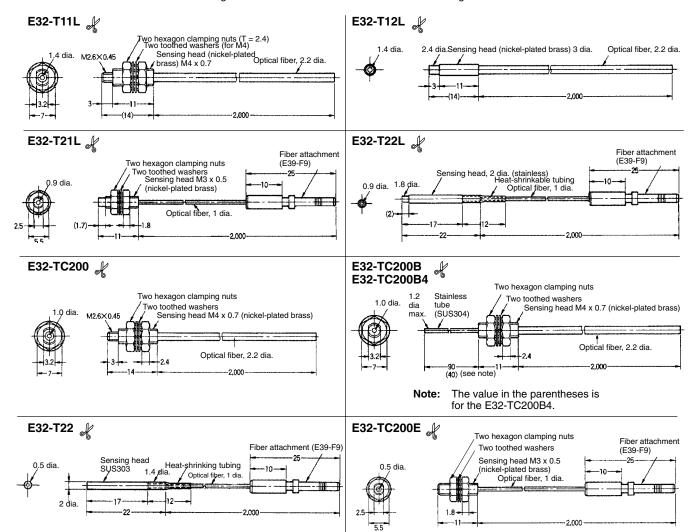
Cord: 2-m polyvinyl chloride-covered cord (4-mm dia., 5 cores*) Weight: Approx. 100 g *The cords for the E3X-A11/-A41/-H11/-VG11 have 3 cores.

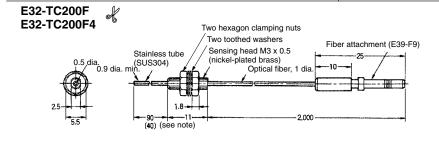


■ Fiber Units

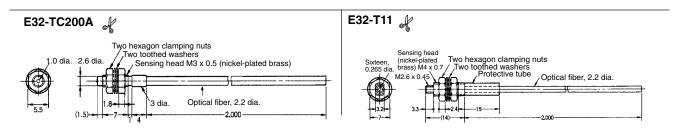
Through-beam (Sold in Pairs)

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

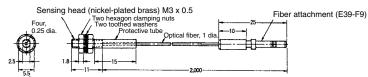




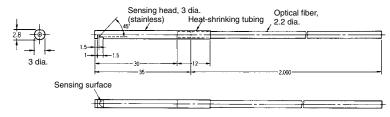
Note: The value in the parentheses is for the E32-TC200F4.



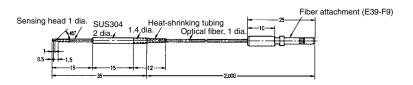




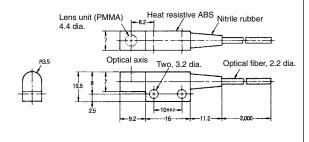
E32-T14L



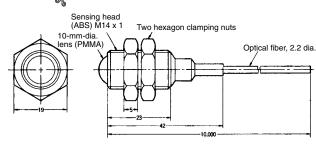
E32-T24



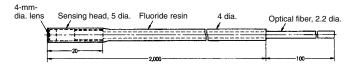




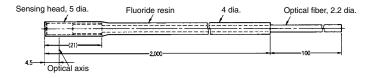
E32-T17L



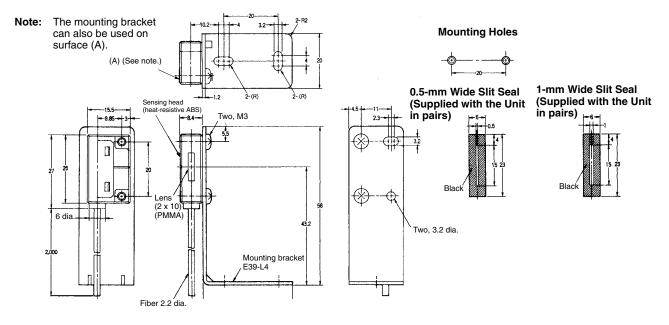
E32-T12F



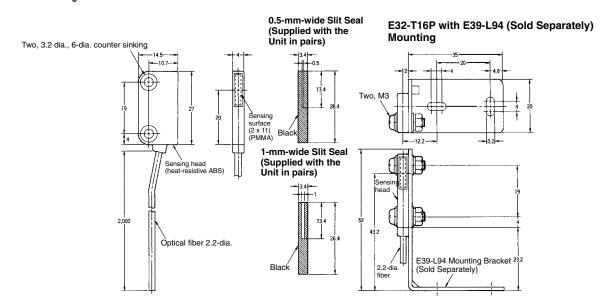
E32-T14F



E32-T16

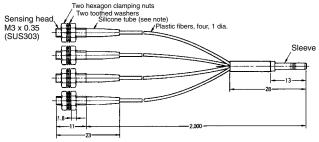


E32-T16P

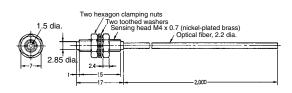


E32-M21

Note: One set of silicone tubes is black while the other set is grey for easy identification when they are connected to the emitter and receiver.

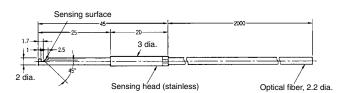


E32-T51



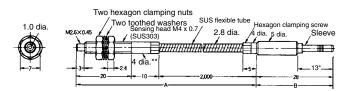
Note: Resistant temperature is 150°C.
Resistant temperature is 130°C
when used continuously.

E32-T54



Note: Resistant temperature is 150°C. Resistant temperature is 130°C when used continuously.

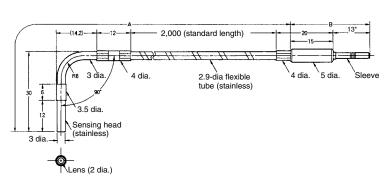
E32-T61



Note: Section A resists 300°C and section B (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted (marked with *) must be within the operating temperature range of the Amplifier.

 ** Note that this is 6 dia. for optical fibers of 10 m or more.

E32-T84S

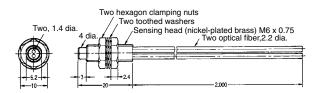


Note: Section A resists 200°C and section B (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted (marked with *) must be within the operating temperature range of the Amplifier.

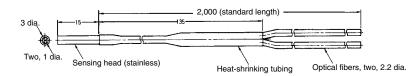
Reflective

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

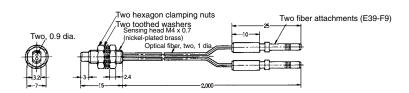
E32-D11L



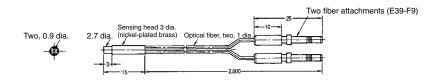
E32-D12



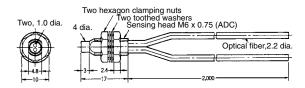
E32-D21L



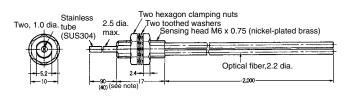
E32-D22L



E32-DC200

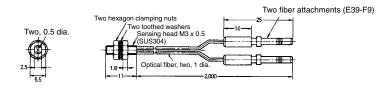


E32-DC200B E32-DC200B4

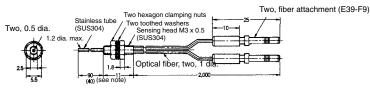


Note: The value in the parentheses is for the E32-DC200B4.

E32-DC200E

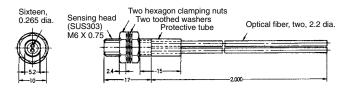




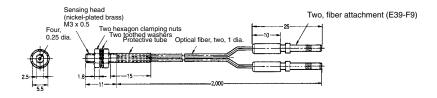


Note: The value in the parentheses is for the E32-DC200F4.

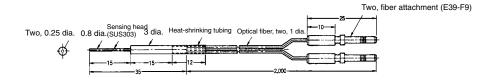




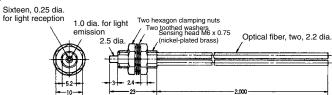






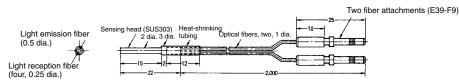






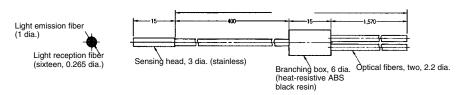
Note: The fiber for the emitter is identified by a white line.





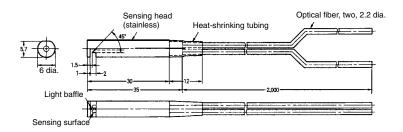
Note: The fiber for the emitter is identified by a white line.

E32-D32L

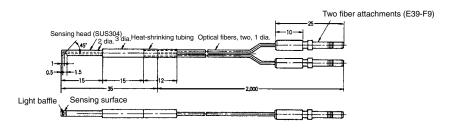


Note: The fiber for the emitter is identified by a yellow dotted line.

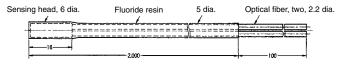
E32-D14L



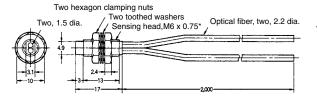
E32-D24



E32-D12F



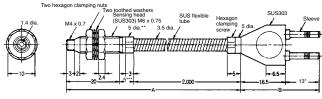
E32-D51



*nickel-plated brass

Note: Resistant temperature is 150°C. Resistant temperature is 130°C when used continuously.

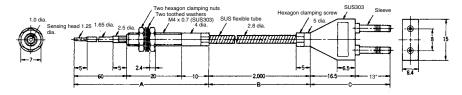
E32-D61



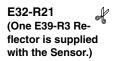
Note: Section A resists 300°C and section B (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted (marked with *) must be within the operating temperature range of the Amplifier.

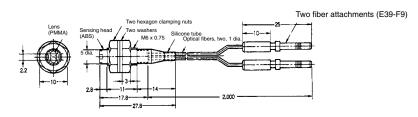
- ** Note that this is 6 dia. for optical fibers of 10 m or more.
- *** Note that this measurement is 10 for optical fibers of 10 m or more.

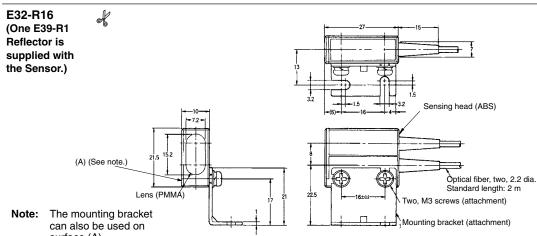
E32-D73

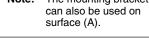


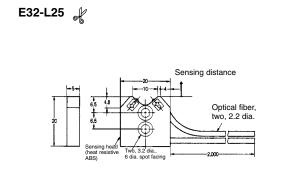
Note: Section A resists 400°C, section B resists 300°C, and section C (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted (marked with *) must be within the operating temperature range of the Amplifier.

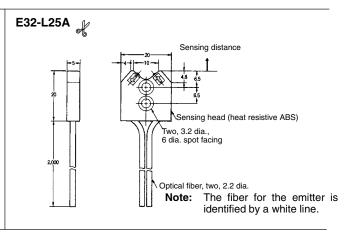




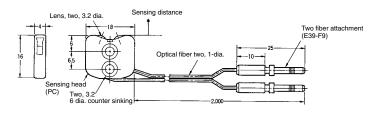




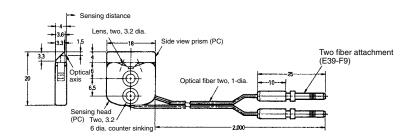








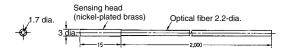




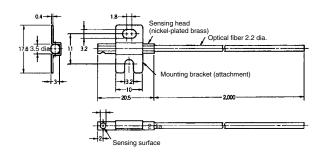
Fine Through-beam

Indicates models that allow free cutting. Models without this mark do not allow free cutting.

E32-T22S

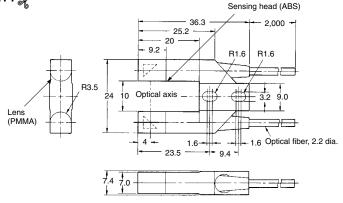


E32-T24S



■ Slot Fiber Units

E32-G14

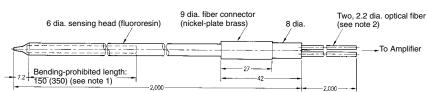


Mounting Holes



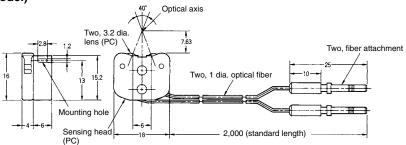
■ Liquid Level Fiber Units

E32-D82F1/E32-D82F2 (Liquid Contact Model)



- Note: 1. The value in the parentheses is for the E32-D82F2.
 - 2. Since the 2-m optical fiber on the Amplifier side is made of plastic, the fiber is trimmable.

E32-L25T (Pipe Mounting Model)



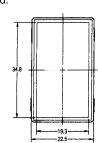
■ Reflector

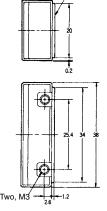
Reflector (Miniature) E39-R3 (Supplied with E32-R21)



Note: Mounting bracket is attached.

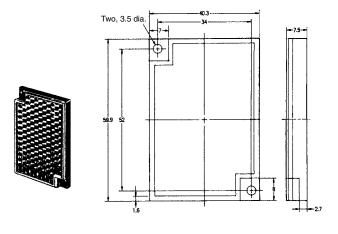






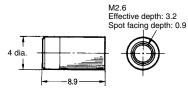
Adhesive tape

Reflector E39-R1 (Supplied with E32-R16)



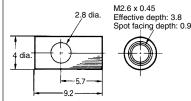
■ Attachments

E39-F1 Long-distance Lens Unit



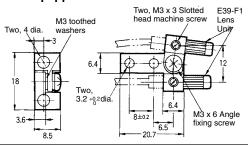
Note: One set includes two units.

E39-F2 Side-view Unit

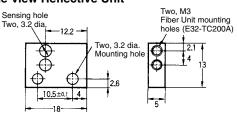


Note: One set includes two units.

E39-F3 Lens-equipped Reflective Unit

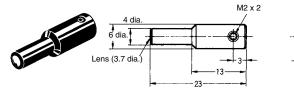


E39-F5 Side-view Reflective Unit



Note: When mounting, remove all of the accompanying screws first and then screw the E32-TC200A into the E39-F5 until the stopper comes into contact.

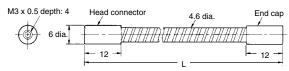
E39-F3A Small Spot Lens Unit



■ Protective Spiral Tubes (Sold Separately)

E39-F32A, E39-F32A5 E39-F32B, E39-F32B5







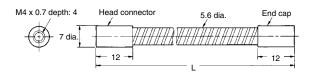
Note: 1. L is as follows:

E39-F32A and E39-F32B: 1,000 E39-F32A5, E39-F32B5: 500

2. A pair of E39-F32A(5)'s is sold as E39-F32B(5).

E39-F32C, E39-F32C5





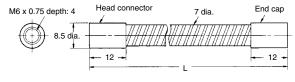


Note: L is as follows:

E39-F32C: 1,000 E39-F32C5: 500

E39-F32D, E39-F32D5







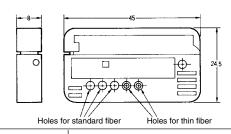
Note: L is as follows:

E39-F32D: 1,000 E39-F32D5: 500

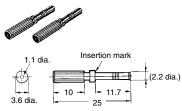
Accessories

E39-F4 Fiber Cutter (Attached)



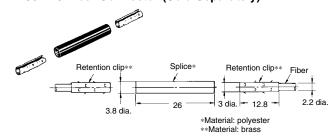


E39-F9 Attachment for Thin Fiber (Attached)

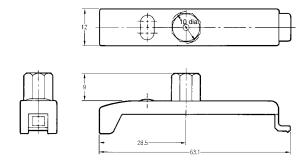


Note: One set includes two Units.

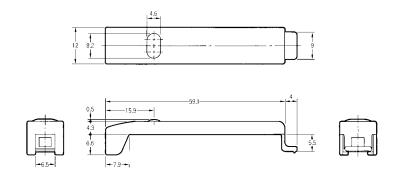
E39-F10 Fiber Connector (Sold Separately)



E39-G3 Manual Sensitivity Adjustment Knob



E39-G4 Protective Cover



Installation

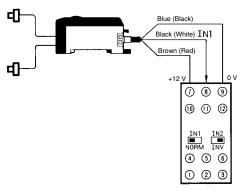
S3D2 Sensor Controller

Recommended for Simple Control Applications and as a Sensor Power Supply

Supply voltage	Output	Function	Model	
100 to 240 VAC	240 VAC Relay AND, OR		S3D2-AK	
		AND, OR, and timer	S3D2-CK	
		Flip-flop	S3D2-BK	
	Transistor	AND, OR, and timer	S3D2-CC	
	Relay	2 inputs and 2 outputs	S3D2-DK	
		2 inputs and 2 outputs, and timer	S3D2-EK	
24 VDC		AND, OR	S3D2-AKD	
		AND, OR, and timer	S3D2-CKD	

■ Connections

Connection to S3D2 Sensor Controller



Up to two Sensors can be connected.

Precautions

General

Do not impose any voltage exceeding the rated voltage on the E3X. Do not impose 100 VAC or more on models that operate with DC. In both cases, the E3X may be damaged.

Do not short-circuit the load connected to the E3X, otherwise the E3X may be damaged.

When supplying power to the E3X, make sure that the polarity of the power is correct, otherwise the E3X may be damaged.

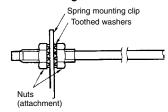
The load must be connected to the E3X in operation, otherwise the E3X may be damaged.

■ Fiber Units

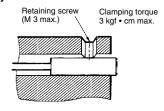
Tightening Force

The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model



Cylindrical Model



Fiber units	Clamping torque		
M3/M4 screw	0.78 N • m max.		
M6 screw	0.98 N • m max.		
2-mm dia. column	0.29 N • m max.		
3-mm dia. column	0.29 N • m max.		
E32-D14L	0.98 N • m max.		
E32-T12F	0.78 N • m max.		
E32-D12F	0.78 N • m max.		
E32-T16	0.49 N • m max.		
E32-R21	0.39 N • m max.		
E32-M21	Up to 5 mm to the tip: 0.49 N • m max. Up to 5 mm from the tip: 0.78 N • m max.		
E32-L25A	0.78 N • m max.		
E32-T16P E32-T24S E32-L24L E32-L25L	0.29 N • m max.		

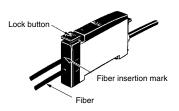
Use a proper-sized wrench.



Fiber Connection and Disconnection

The E3X Amplifier has a push lock. Connect or disconnect the fibers to or from the E3X Amplifier using the following procedures:

1. Connection



Insert the fibers into the E3X Amplifier and press the push lock until the Amplifier clicks to lock the fibers. The fibers will have insertion marks when they are cut with the E39-F4 (Fiber Cutter). The portion from the tips to the insertion mark should be inserted to the E3X.

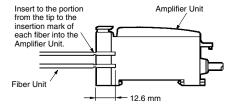
2. Disconnection

Be sure to press the push lock again to unlock before pulling out the fiber, otherwise the fiber may be deteriorated.

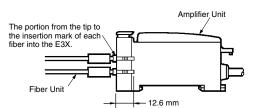
Fiber Insertion

If the portion from the tip to the insertion mark of the fibers are not inserted into the Amplifier Unit, the sensing distance will be reduced.

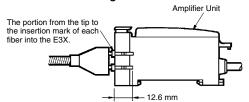
2.2-mm-dia. Fiber



Thin Fiber with the E39-F9 Attachment



Fiber with Fixed Length



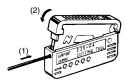
Cutting Fiber

Insert a fiber into the Fiber Cutter and determine the length of the fiber to be cut.

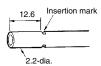
Press down the Fiber Cutter in a single stroke to cut the fiber.

An insertion mark can be placed on the fiber to serve as a reference when inserting the fiber into the Amplifier. Use the following procedure.

Insert the fiber all the way into the cutter and confirm that you can see it in the hole at the back of the cutter, then press firmly down on the cutter.



Insert the fiber into the Amplifier up to the insertion mark. Proper fiber performance will not be achieved unless the fiber is inserted all the way to the insertion mark. (This method is applicable to standard, 2.2-mm-diameter fibers only.)



The cutting holes cannot be used twice. If the same hole is used twice, the cutting face of the fiber will be rough and the sensing distance will be reduced. Always use an unused hole.

Use either one of the two holes on the right (refer to the following figure) to cut a thin fiber as follows:

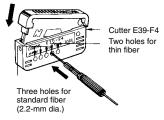
 An attachment is temporarily fitted to a thin fiber before shipment.



Secure the attachment after adjusting the position of it in the direction indicated by the arrow.



3. Insert the fiber into the E39-F4 to cut.



4. Finished state (proper cutting state)

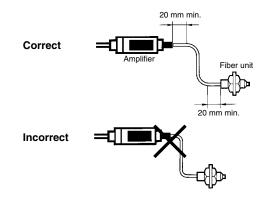


Note: Insert the fiber in the direction indicated by the arrow.

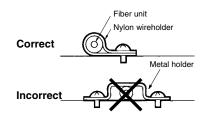
Connection

Do not pull or press the Fiber Units. The Fiber Units have a withstand force of $9.8\ N$ (1 kgf) or $29.4\ N$ (3 kgf) max. (pay utmost attention because the fibers are thin).

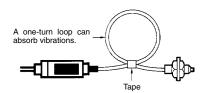
Do not bend the Fiber Units beyond the permissible bending radius. Do not bend the edge of the Fiber Units.



Do not apply excess force on the Fiber Units.



The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:

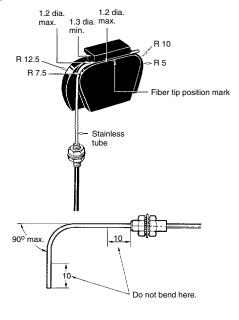


Bending Radius

E39-F11 Sleeve Bender

The bending radius of the stainless tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.

Insert the tip of the stainless tube to the Sleeve Bender and bend the stainless tube slowly along the curve of the Sleeve Bender (refer to the figure).



Handling

E32-D51/-T51 Heat-resisting Fiber

The bending radius of the fibers should be 35 mm min.

Connecting fibers via the E39-F10 Fiber Connector is not possible.

The withstand temperature of the Heat-Resisting Fibers is 150° C max. In continuous operation, the ambient temperature should be 130° C max.

E32-T14/-T51

If the sensor is ON because some object in front of the lenses reflects light, attach the black seals (sold together) to the lenses.



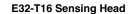
E32-L25 (A) Wafer Sensor

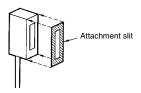
Insert the fiber with a white line into the light projection side of the Amplifier.

The tightening force of the sensor head is 0.75 N • m (8 kgf • cm). Avoid places where water could be sprayed onto the E32-L25(A).

E32-T16 Slit Seal (Attachment)

Peel the E32-T16 Slit Seal off the ground paper and affix the Slit Seal to the sensing face of the sensor so that the corners of the Slit Seal fit in with the corners of the sensing face. To sense an object at a distance of 30 cm max., a 0.5-mm wide Slit Seal must be used.



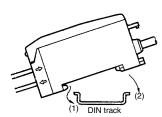


■ Amplifier Units Mounting

Mounting

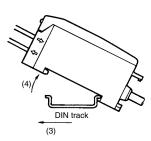
- Mount the front part on the mounting bracket (sold together) or a DIN track.
- Press the back part onto the mounting bracket or the DIN track.

Note: Do not mount the back part onto the mounting bracket or the DIN track first and then mount the front part on the mounting bracket or the DIN track, or the mounting strength of the Amplifier Unit may decrease.



Dismounting

By pressing the Amplifier Unit in direction (3) and lifting the fiber insertion part in direction "4" as shown in the following, the Amplifier can be dismounted with ease.



In the case of side mounting, attach the mounting bracket on the Amplifier first, and secure the Amplifier with M3 screws and washers. The diameter of the washers should be 6 mm max.



Minute Sensing Object

This datasheet shows typical examples for detecting minute objects. These typical examples are for reference use only, because these example operations were tested on Units sampled at random from a lot and the values described are average values. Do not assume that all Units ensure such operations.

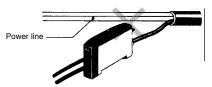
Others

When power is OFF:

The moment power is turned OFF, the E3X could output a pulse signal which could affect the operation of the devices connected to it. This will happen more often if power is supplied to the E3X from an external power supply, thus affecting the connected timer and counter. Use a built-in power supply as much as possible to avoid this.

If power is supplied to a photoelectric sensor through a cord that is wired together with other power lines in the same duct, the cord will be influenced by the power lines and malfunctioning of the photoelectric sensor or damage could result. Wire the cord separately or use a sealed cord to supply power to the photoelectric sensor.

In the case of the cord is extended, use a wire with 0.3 mm² max. The total length of the cord should be 100 m max.



Power supply:

If a standard switching regulator is used as a power supply, the frame ground (FG) terminal and the ground (G) terminal must be grounded, or otherwise the E3X can malfunction, influenced by the switching noise of the power supply.

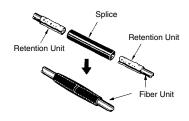
The supplied voltage must be within the rated voltage range. Unregulated full- or half-wave rectifiers must not be used as power supplies.

Do not use a hammer to hit the Amplifier when mounting or the Amplifier will loose watertightness.

■ Attachment Units Applications

E39-F10 Fiber Connector

Use the following procedure (refer to the figure) to connect fibers via the Fiber Connector.



Each fiber should be as close as possible before they are connected.

Sensing distance will be reduced by approximately 25% when fibers are connected.

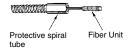
Only fibers with 2.2 mm dia. can be connected.

Protective Spiral Tube

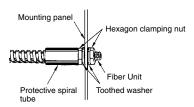
Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



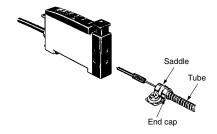
Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



Secure the Protective Spiral Tube on a suitable place with the attached nut.



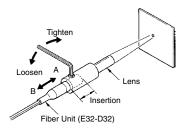
Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



E39-F3A Reflective Unit Lens

When the E39-F3A is attached to the fiber, the E3X can sense the light reflected from the interior of the E39-F3A. If this happens, adjust the sensitivity of the E3X Amplifier with Sensitivity Adjustor.

Place a sensing object or white paper at the sensing distance set and adjust the insertion length of the Fiber Unit to the E39-F3A so that the light spot is as small as possible. Then fix the position of the Fiber Unit with the hexagonal wrench (attachment)

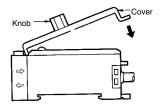


A: The focus is farther than the E39-F3A.

B: The focus is closer than the E39-F3A.

■ E39-G3 Sensitivity Adjustor

- 1. Remove the cover of the E3X.
- 2. Attach the E39-G3 (refer to the figure).



 After the cover is attached to the case, turn the knob of the E39-F3A clockwise or counterclockwise once. To confirm that the knob has been set properly, turn the knob clockwise or counterclockwise until you hear a click (8 turns max. are necessary).

Note: E3X looses watertightness if E39-G3 is attached (the enclosure rating will be IEC60529 IP50).

■ Correct Use

E32-D82F

Sensitivity Adjustments

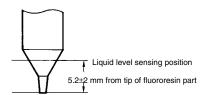
E3X-H11 High-sensitivity Model

Step	Sensing condition	Indicators	Adjustment
1		ON ON A	Locate the Sensor above the liquid surface. Set the sensitivity adjuster to Min. Slowly turn the sensitivity adjuster clockwise until the light reception indicator (i.e., the red indicator) is ON. This position is referred to as position A.
2		Green Red ON OFF	Dip the Sensor in the liquid. Set the sensitivity adjuster to Max. Slowly turn the sensitivity adjuster counterclockwise until the light re- ception indicator is OFF. This position is referred to as position B.
3		Green Red ON OFF	Set the sensitivity adjuster in the middle point between positions A and B. This position is referred to as position C. Then check that the stability indicator (i.e., green indicator) is ON either when the Sensor is in the liquid or when it is above the liquid surface.

Liquid Level Sensing Position:

The liquid level sensing position is located 5.2 ± 2 mm above the tip of the fluororesin part. Refer to the illustration below.

The precise liquid level sensing position varies with the surface tension of the liquid and the wet condition of the sensing position.



The Fiber Unit must be secured at sections that cannot be bent. Do not secure the Fiber Unit at sections that can be bent, otherwise precise liquid level detection may not be possible.

The side or bottom of the tank may affect the Fiber Unit and lower the performance of the Fiber Unit. In that case, locate the Fiber Unit far enough from the side or bottom of the tank or coat the side or bottom of the tank with black paint.

The operation of the Fiber Unit may not be stable in the following cases:

- 1. The cone part of the Sensor Head has gathered air foam.
- 2. The cone part of the Sensor Head has gathered dissolved substances.
- 3. The viscosity of the liquid is excessively high.

Some liquids, such as milky liquids, may not be detected.

Make sure that the tip of the Fiber Unit does not hit hard objects.

Operation may become unstable if the sensing head is scratched or deformed.

When the Units are to be used in a dangerous environment, install the Fiber Unit in a dangerous environment and the Amplifier Unit in a safe environment.

	Part name	E32-D82F Sensor Head
Liquid	Material	Fluororesin
Marine diesel oil, fuel oil, and	d heavy fuel oil	0
Aniline Acrylonitrile		000000000000000000000000000000000000000
Asphalt		Ö
Acetone Alcohol		
Ammonia		Õ
Isooctane Isobutyl alcohol		
Isobutylmethyl ketone		Ŏ
Ethanol (Ethyl alcohol) Ether		
Ethylene glycol		Õ
Enamel Ammonium chloride		
Calcium chloride		Ŏ
Sodium chloride Barium chloride		0
Chlorine		Ö
Gasoline Glass material		0
Diluted hydrochloric acid		ŏ
Diluted caustic soda Diluted acetic acid		0
Diluted nitric acid		ŏ
Diluted sulfuric acid Citric acid		0
Glycerin		ő
Cresol Chloronaphthalene		0
Chloroform		ő
Light oil Mineral oil		0
Coal tar		ő
Mucilage Ethylene trichloride		0
Sodium dichromate		ŏ
Barium sulfate Silica-dispersed mineral oil		0
Silicone oil		ŏ
Silicone resin (liquid) Silicone varnish		0
Vegetable oil		ŏ
Paint thinner Barium hydroxide		0
Phenol		Ö
Turbine oil Corn oil		
Sodium carbonate		Õ
Turpentine oil Natural gasoline		
Kerosene		Ó
Trichloroethane Trichloroethylene (Trichlene))	0
Toluene		0
Naphtha Naphthalene		0
Lactic acid Nitrobenzene		0
Concentrated hydrochloric a	cid	0
Concentrated caustic soda Concentrated acetic acid		0
Concentrated nitric acid		0
Concentrated sulfuric acid Concentrated phosphoric ac	id	0
Palm oil	iu	ő
Fluorine Ferrosilicone		X
Freon 11		Ö
Propyl alcohol Propylene glycol		0
Paint		ŏ
Benzene Boric acid		0
Pine oil		ŏ
Methanol (Methyl alcohol) Methyl violet		0
Water		ŏ
Cotton seed oil Alum		00000×00000000000000000000000000000000
Carbon tetrachloride		Ŏ
Ammonium sulfate Varnish		

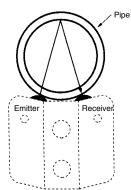
O: Applicable

X: Not applicable

E32-L25T

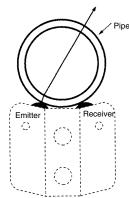
Sensitivity Adjustments

Without Liquid



Light reception without sensing liquid

With Liquid



Set the sensitivity so that the light will be blocked by the sensing liquid.

Handling

Do not pull or press the Fiber Unit with any force exceeding 0.1 N \bullet m (1 kgf \bullet cm).

Do not bend the Fiber Unit beyond the permissible bending radius. If the pipe is secured with a mounting band, make sure that the pipe will not be deformed.

The Fiber Unit may not operate properly if an opaque pipe is used. The Fiber Unit may malfunction if the inner surface of the pipe gathers water drops or condensation.

The casing material uses a polycarbonate resin, which is soluble in alkaline, aromatic hydrocarbon, and chlorinated aromatic hydrocarbon solvents. Make sure that the casing is free from these materials.

If the background affects the Fiber Unit during operation, attach the reflection preventing sheet provided with the Fiber Unit. This sheet prevents the shifting of the Fiber Unit that may be caused by vibration.

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OMRON Corporation

Industrial Automation Company

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