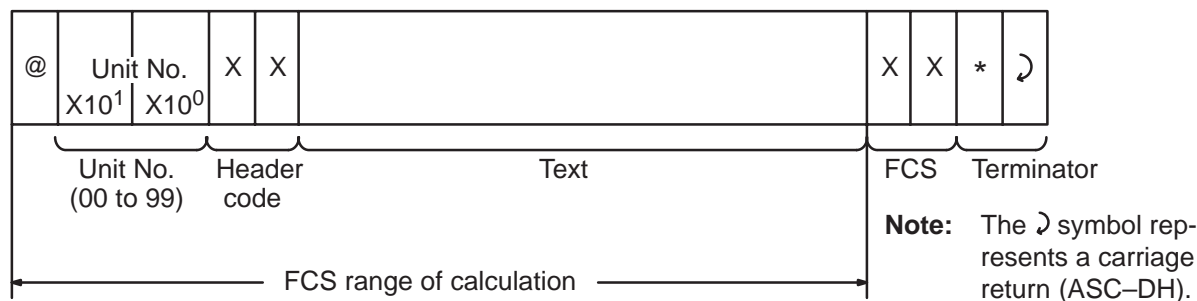


## Block Format

The block transmitted from the host computer is referred to as a command block. The block transmitted from the Processor is referred to as a response block.

One block begins with the start character "@" and communication address, and ends with the FCS and terminator.

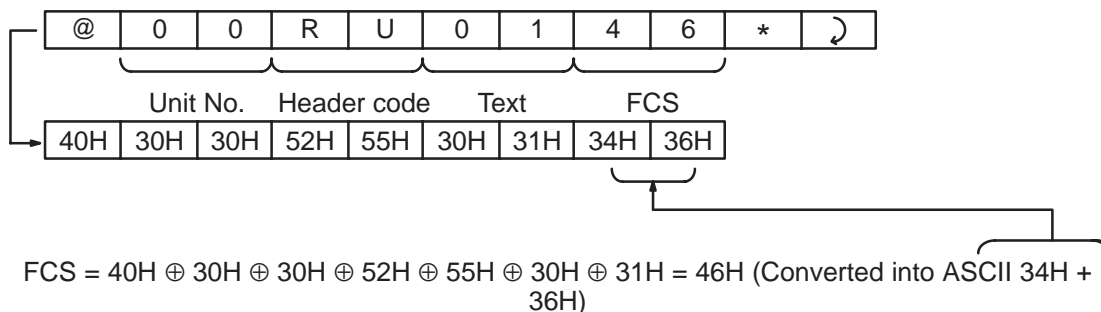


Data characters are in ASCII.

The FCS (frame check sequence) is formed by converting the 8-bit data obtained by converting the exclusive logical sum of @ to the last text character into two ASCII characters. Be sure to attach the FCS to the end of the text.

FCS calculation example:

The following command would cause an error if actually transmitted; it is shown simply to help explain calculation of the FCS.



The ⊕ symbols indicate exclusive OR operations and the "H" indicates hexadecimal code.