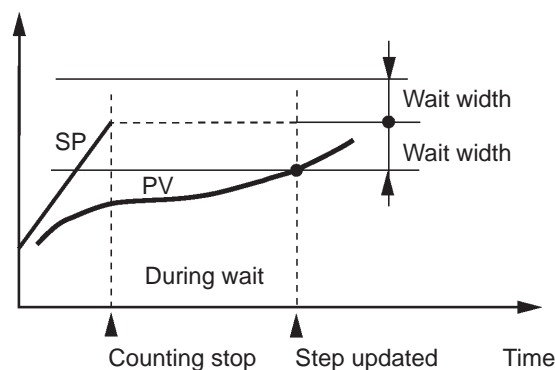


Wait Operation

- “Wait” is the operation of not advancing the program steps and waiting for the PV to enter the preset wait width at the end of each step. During wait operation, the “WAIT” LED lights.



- As the PV is smaller than “SP - wait width” at the end of the rising step in the above figure, control monitoring is stopped, and the control waits for PV to reach “SP - wait width” before the step is updated.
- In the case of a falling step, the control waits for PV to reach “SP + wait width.”
- Set the wait width in the “wait width” parameter (expansion mode) within the range 0 to 9999 (EU). (Default is “0”).
- Setting the “wait width” to “0” disables wait operation.

Parameters

Symbol	Parameter Name: Mode	Description
ut-b	Wait width : Ex- pansion	Wait operation