

## 1-5 Communications Function

The communications function of the K3NR makes it possible for the host computer to perform the following operations.

- Confirmation and change of setting values. Communications conditions cannot be changed.
- Reading and resetting the maximum and minimum values.
- Confirmation of model data.

Use a model with the Communications Board if the communications function is required.

Refer to the *Communications Manual* for the communications function in detail.

### RS-232C

Use the K31-FLK1 or K31-FLK4 Output Board to use the RS-232C interface.

### RS-422

Use the K31-FLK3 or K31-FLK6 Output Board to use the RS-422 interface.

### RS-485

Use the K31-FLK2 or K31-FLK5 Output Board to use the RS-485 interface.