

Scaling Value

- A scaling input value can be set using the actual measured value instead of key input in the scaling menu.
- Follow the steps below to teach the setting value.

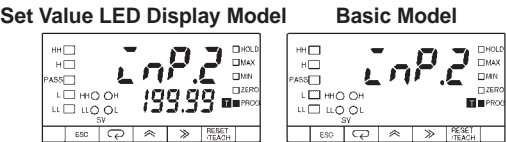
1, 2, 3...

Press the RESET/TEACH Key for more than one second while the parameter is displayed. The process value will be displayed and the teaching indicator will flash.

Press the RESET/TEACH Key again to retrieve the process value immediately before the key was pressed as a set value. The teaching indicator will be lit and the parameter will be displayed. Press the Escape Key to interrupt teaching.

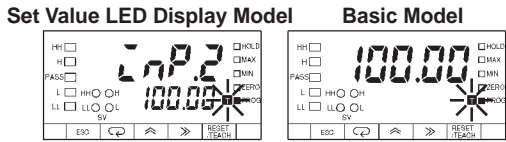
SETTING
EXAMPLE

Follow the steps described below to set the input value 2 by using the teaching function.



1, 2, 3...

Press the RESET/TEACH Key for more than one second while the parameter is displayed. The process value will be displayed and the teaching indicator will flash.



Press the RESET/TEACH Key again to retrieve the process value immediately before the key was pressed as a set value for changing. The teaching indicator will be lit and the parameter will be displayed.

