








# Calibration Mode

- The parameters in this mode can be used only when the “security” parameter (protect mode) is set to “0”. When selecting this mode for the first time after the E5AK-T has left the factory, return the “security” parameter to “0”.
- This mode contains the parameters for user calibration of inputs and outputs. Only parameters relating to input types specified in the “input type” parameter (setup mode) can be used. Also, related output parameters can be used only when the communications unit (E53-AKF) is added on.
- To select this mode, press the  key for 1 second minimum. The display changes to the menu display. If you select [  ] using the  and  keys, and then press the  key for 1 second minimum, the controller enters the calibration mode.
- For details on parameters in the calibration mode, see Chapter 7 Calibration.