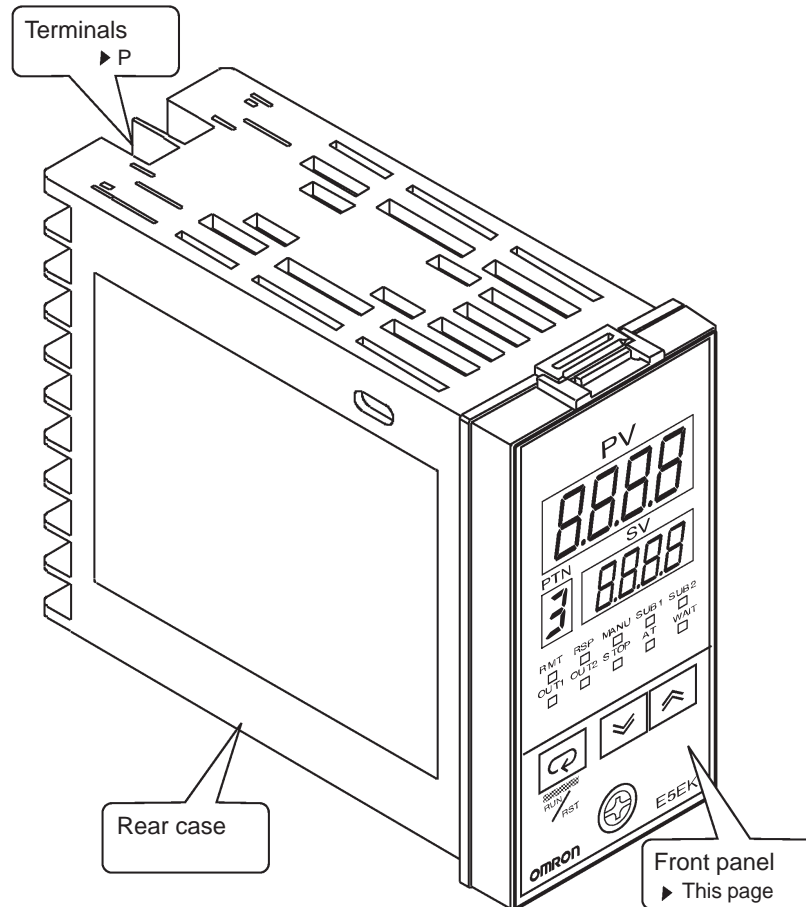
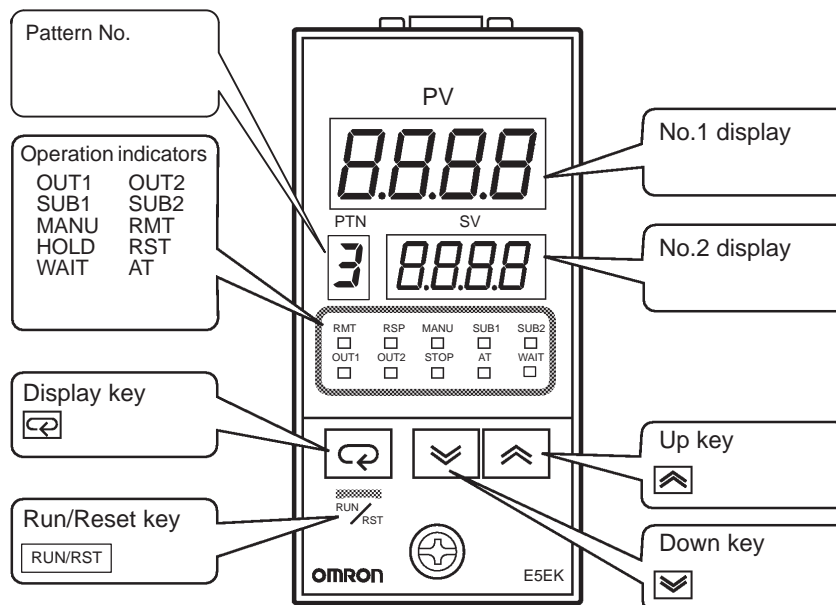


Names of parts

Main parts



Front panel



About the displays

No.1 display	Displays the process value or parameter symbols.
No.2 display	Displays the set point, manipulated variable or parameter settings.
Pattern No.	Displays pattern No..
Program status indicators	Indicate how the present-SP of the operating step changes.
Operation status indicators	<ul style="list-style-type: none"> • OUT1 Lights when the pulse output function assigned to “control output 1” is ON. • OUT2 Lights when the pulse output function assigned to “control output 2” is ON. • SUB1 Lights when the pulse output function assigned to “auxiliary output 1” is ON. • SUB2 Lights when the pulse output function assigned to “auxiliary output 2” is ON. • MANU Lights in the manual operation mode. • RST Lights when the control is in reset status. • RMT Lights during remote operation. • HOLD Lights when the program is in hold status. • WAIT Lights when the program is in wait status. • AT Flashes during auto-tuning.

How to use keys

The following describes basic key operations.

key

To change to run operation from the reset status, press this key for one second minimum.



To change to the reset status from run operation, press this key for two seconds minimum.



key

The functions of this key change according to how long it is pressed. If the key is pressed for less than one second, the parameters are switched. If the key is pressed for one second minimum, the menu display appears. In key operations from here on, “press the key” refers to pressing the key for less than one second.

For details on switching of parameters and menu display items, see Section 1-4 Parameters and Menus.

key

Each press of  key increments or advances the values or settings on the No.2 display, while each press of the  key decrements or returns the values or settings on the No.2 display.

Functions vary, for example, when the  key is held down simultaneously with the  key, or a key is held down continuously. For details, see Section 1-4. Parameters and Menus Also, chapters 3 Basic Operation and Chapter 4 Applied Operation describe examples using various key combinations.