

# Starting and Stopping Operation

RUN/RST

- To start program operation (that is, switch from the reset state to run operation), press the **RUN/RST** key for one second minimum.
- To stop program operation (that is, switch from run operation to the reset state), press the **RUN/RST** key for two seconds minimum. When the controller has stopped operating (reset state), the “RST” LED lights.
- The controller cannot be reset during auto-tuning (A.T.).

## Manipulated variable at reset

Run - r

- On a standard type controller, specify the manipulated variable (-5.0 to 105.0%) in the “MV at reset” parameter (level 2 mode) to output the manipulated variable during reset. Default is “0.0:0.0%”.
- When the controller is reset in the manual mode, the manual MV takes precedence.
- Both the MV limiter and MV change rate limiter are ineffective against the manipulated value at reset.
- On a position-proportional type controller, you can select either of the open, closed or hold state. In an open state, only control output 1 is ON. In a closed state, only control output 2 is ON. In a hold state, both control outputs 1 and 2 are OFF. Default is “HöLd”.



### Using Event Input

On the E53-AKB, run/reset can be selected by event input.

For details on how to use event input, see Section 4–8 How to Use Event Input, 1