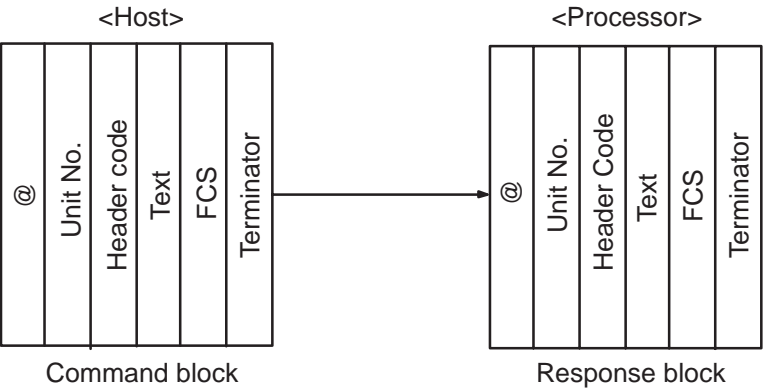


# Communications Control Procedures

The host link procedure for the Intelligent Signal Processor series is conversational, based on PC host link procedures. The prior data transmission right belongs to the host computer, and the data transmission right is shifted with every one block of data transmitted. When a command block is transmitted, a response block is always returned.



Unit numbers correspond to device numbers in a PC system. When assigning unit numbers for several units, be sure to avoid duplication of the settings.