









Manual Mode

- In this mode, manual operation is possible, and the “MANU” LED lights.
- When this mode is selected, the manipulated variable that was active immediately before the mode was switched to is output. To change the manipulated variable, use the  or  keys. If this mode is switched to during auto-tuning, auto-tuning is canceled.
- To select this mode when in the level 0 to 2 modes, press the  and  keys simultaneously for 1 second minimum. To exit this mode, press the  and  keys simultaneously again for 1 second minimum. The mode changes to the level 0 mode.
- “Manual MV” is the only parameter available in this mode.

Manual MV



Function

- Sets the manipulated variable for manual operation. When you press the  or  keys, the manipulated variable is changed.
- The process value is displayed on the No.1 display and the manipulated variable is displayed on the No.2 display.
- The manual MV is held when the power is interrupted.



Comment

Control Method	Setting Range	Unit	Default
Standard	-5.0 to 105.0	%	0.0
Heating and cooling	-105.0 to 105.0	%	0.0



See

- Related description
3.8 Adjusting Control Operation/Manual operation.