

8-2-2 Error Message

The error condition can be checked with the error message.

The K3NR will have the following output statuses when an error message is displayed.

- HH, H, PASS, L, and LL will all be OFF.
- Linear output will be limited to the minimum value.
- The type of BCD output will be All Outputs OFF (H).
- The Unit error response will be returned from the model with a communications function.

m1.err

m2.err

m3.err

Memory Error

Meaning of Error

The internal memory has an error.

Remedy

Turn the K3NR off and on. If the memory error still exists, the K3NR will need to be repaired. If the K3NR returns to normal operation, the K3NR may have been affected by noise. Check if there is any source of noise generation near the K3NR.

err-o

chg-o

Output Error

Meaning of Error

The internal circuit has an error.

Remedy

Turn the K3NR off and on. If the output error still exists, the K3NR will need to be repaired.